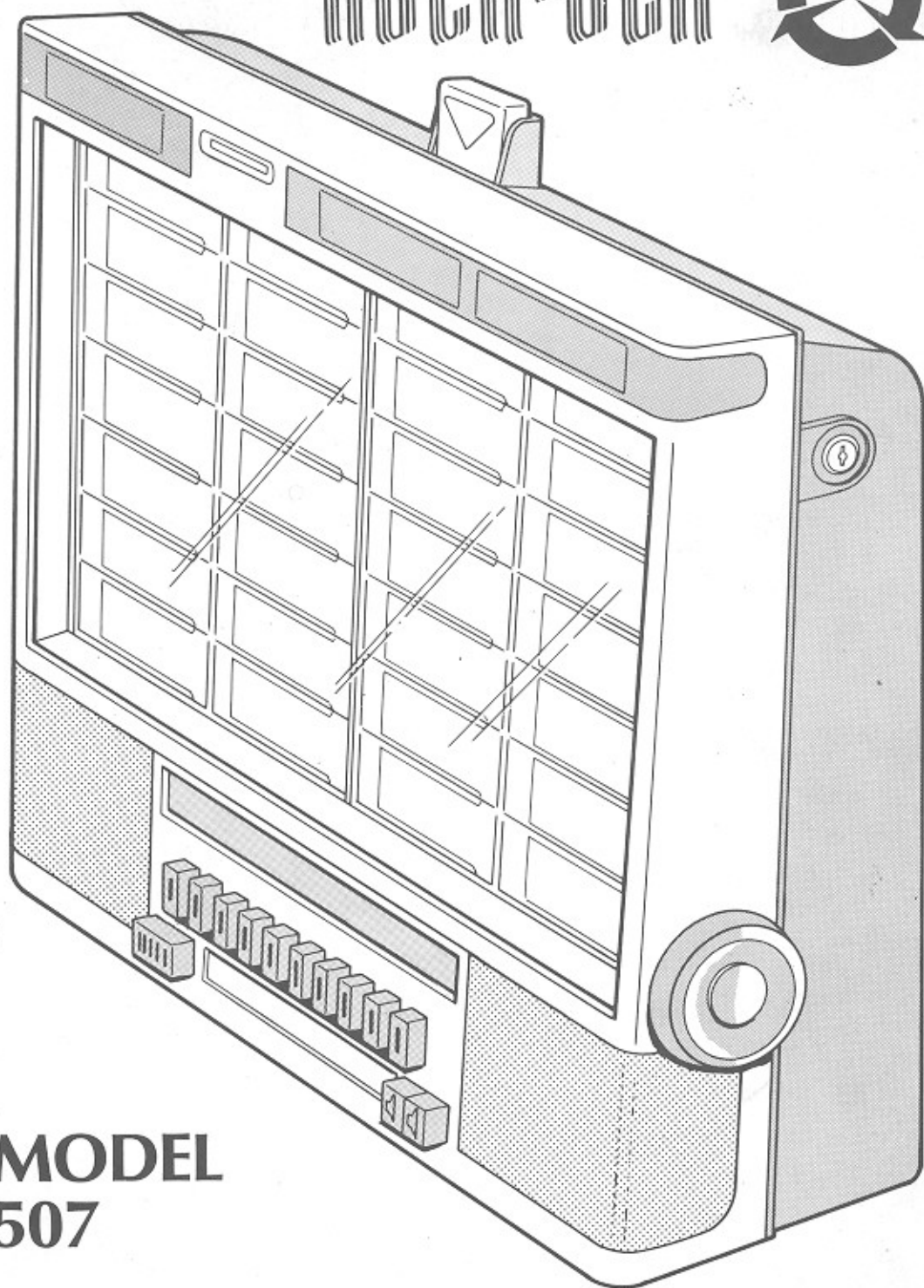


ROCK-OLA



**TRI-VUE
STEREO
WALL
BOX**

**MODEL
507**

**SERVICE MANUAL
AND PARTS CATALOG**



TABLE OF CONTENTS

DIGITAL/ALPHA NUMERIC REFERENCE CHART	3
WALL BOX PULSE TRAIN SEQUENCE	4 thru 7
WALL BOX MOUNTING	8
ADJUSTMENT FOR 100 SELECTION OPERATION	9
OPERATING ELEMENTS OF THE WALL BOX	10
PUSHBUTTON SWITCH ADJUSTMENT	11
SEQUENCE DIAGRAMS – CYCLE OF OPERATION	12 thru 33
P.C. BOARDS – SERVICE REFERENCE	34
PARTS LIST SECTION	36

DIGITAL/ALPHA NUMERIC WALL BOX, PHONO REFERENCE CHART
(Started with Model 461 – 100 Selection Phono)



DIGITAL WALL BOX MODELS 506-507
100 SELECTION OPERATION

WALL BOX
PHONO

100 A 1	110 C 1	120 E 1	130 G 1
200 B 1	210 D 1	220 F 1	230 H 1
140 J 1	150 A 2	160 C 2	170 E 2
240 K 1	250 B 2	260 D 2	270 F 2
180 G 2	190 J 2	101 A 3	111 C 3
280 H 2	290 K 2	201 B 3	211 D 3
121 E 3	131 G 3	141 J 3	151 A 4
221 F 3	231 H 3	241 K 3	251 B 4
161 C 4	171 E 4	181 G 4	191 J 4
261 D 4	271 F 4	281 H 4	291 K 4
102 A 5	112 C 5	122 E 5	132 G 5
202 B 5	212 D 5	222 F 5	232 H 5
TURN KNOB TO VIEW PROGRAM	142 J 5	152 A 6	162 C 6
	242 K 5	252 B 6	262 D 6

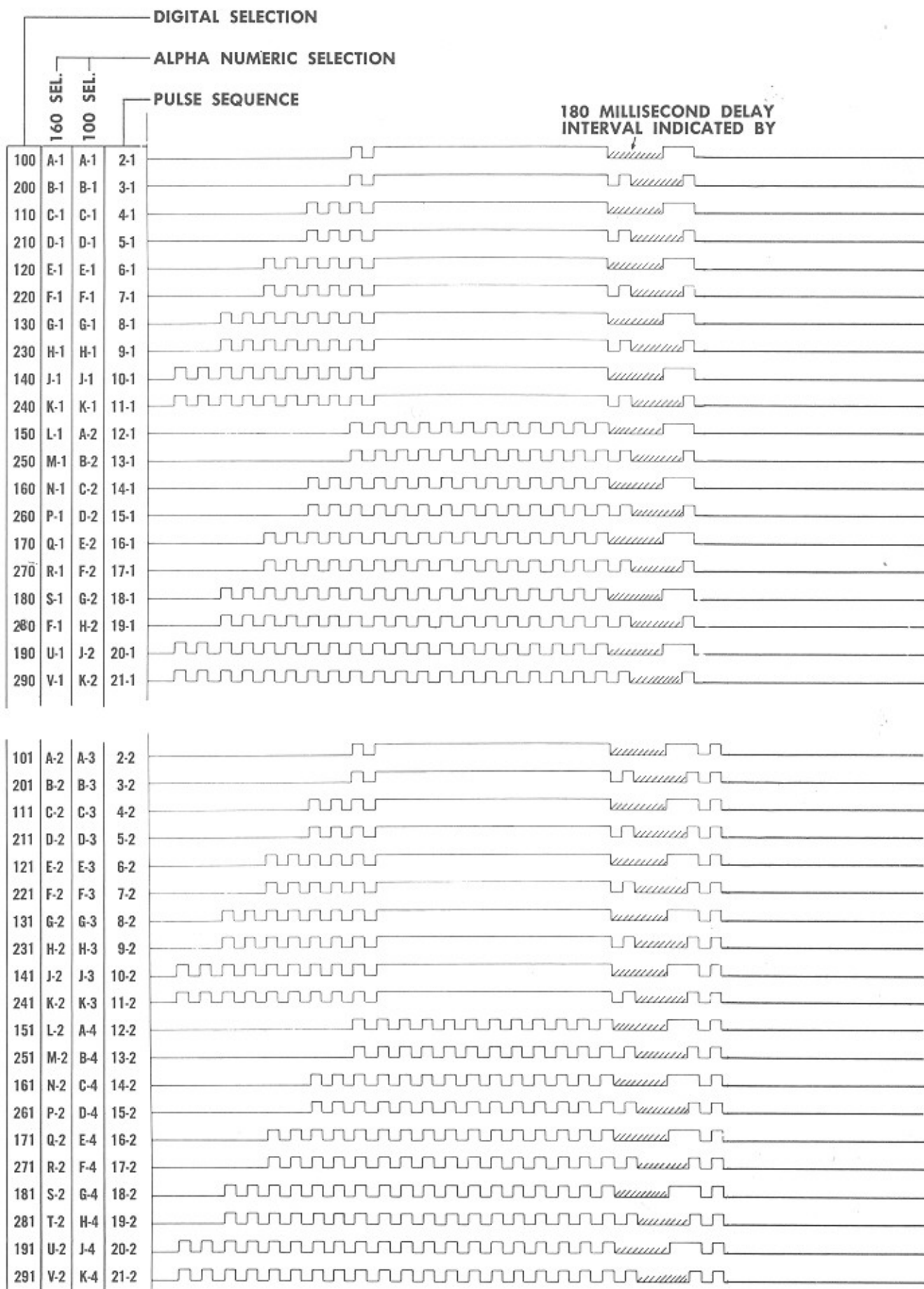
1ST. VIEWING PROGRAM SECTION

172 E 6	182 G 6	192 J 6	103 A 7
272 F 6	282 H 6	292 K 6	203 B 7
113 C 7	123 E 7	133 G 7	143 J 7
213 D 7	223 F 7	233 H 7	243 K 7
153 A 8	163 C 8	173 E 8	183 G 8
253 B 8	263 D 8	273 F 8	283 H 8
193 J 8	104 A 9	114 C 9	124 E 9
293 K 8	204 B 9	214 D 9	224 F 9
134 G 9	144 J 9	154 A 0	164 C 0
234 H 9	244 K 9	254 B 0	264 D 0
174 E 0	184 G 0	194 J 0	100 SELECTIONS FOR YOUR ENTERTAINMENT
274 F 0	284 H 0	294 K 0	
TURN KNOB TO VIEW PROGRAM	100 SELECTIONS FOR YOUR ENTERTAINMENT	100 SELECTIONS FOR YOUR ENTERTAINMENT	TURN KNOB TO VIEW PROGRAM

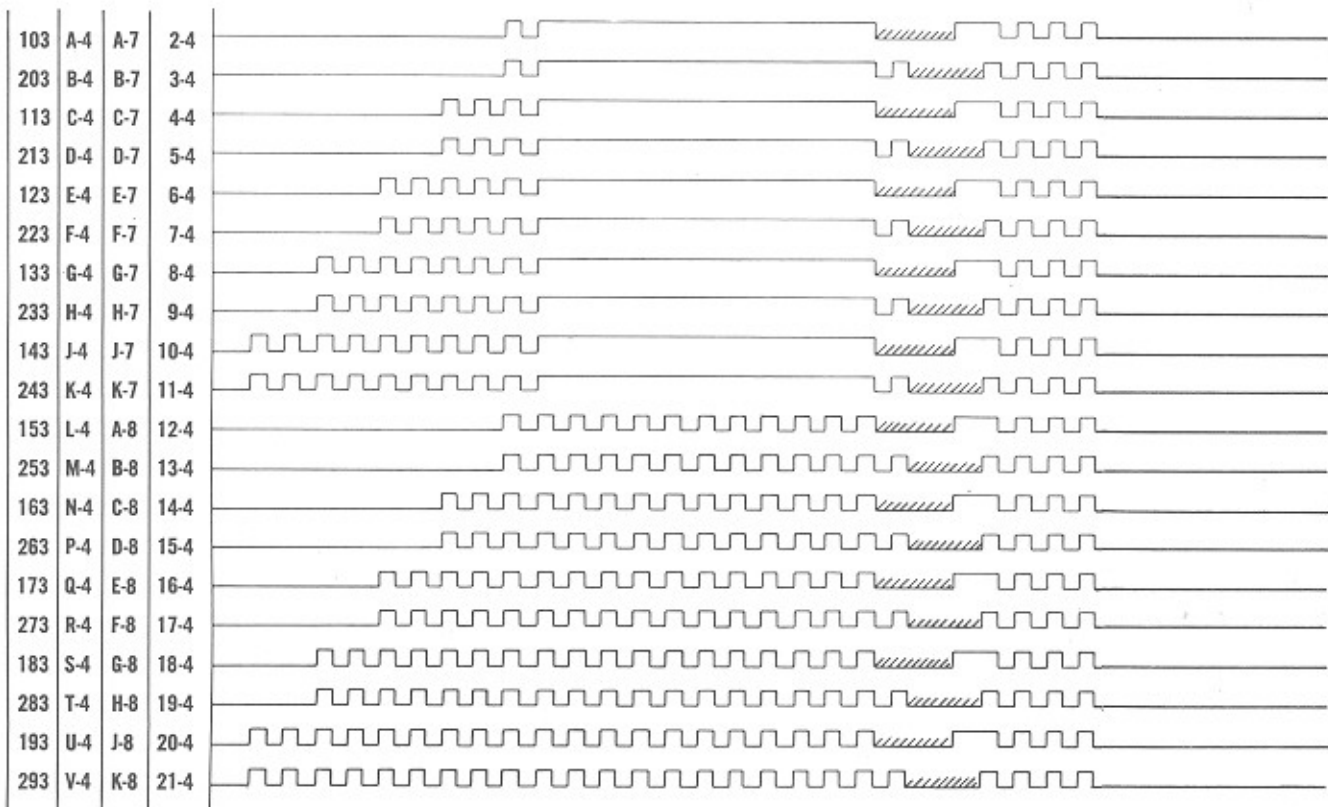
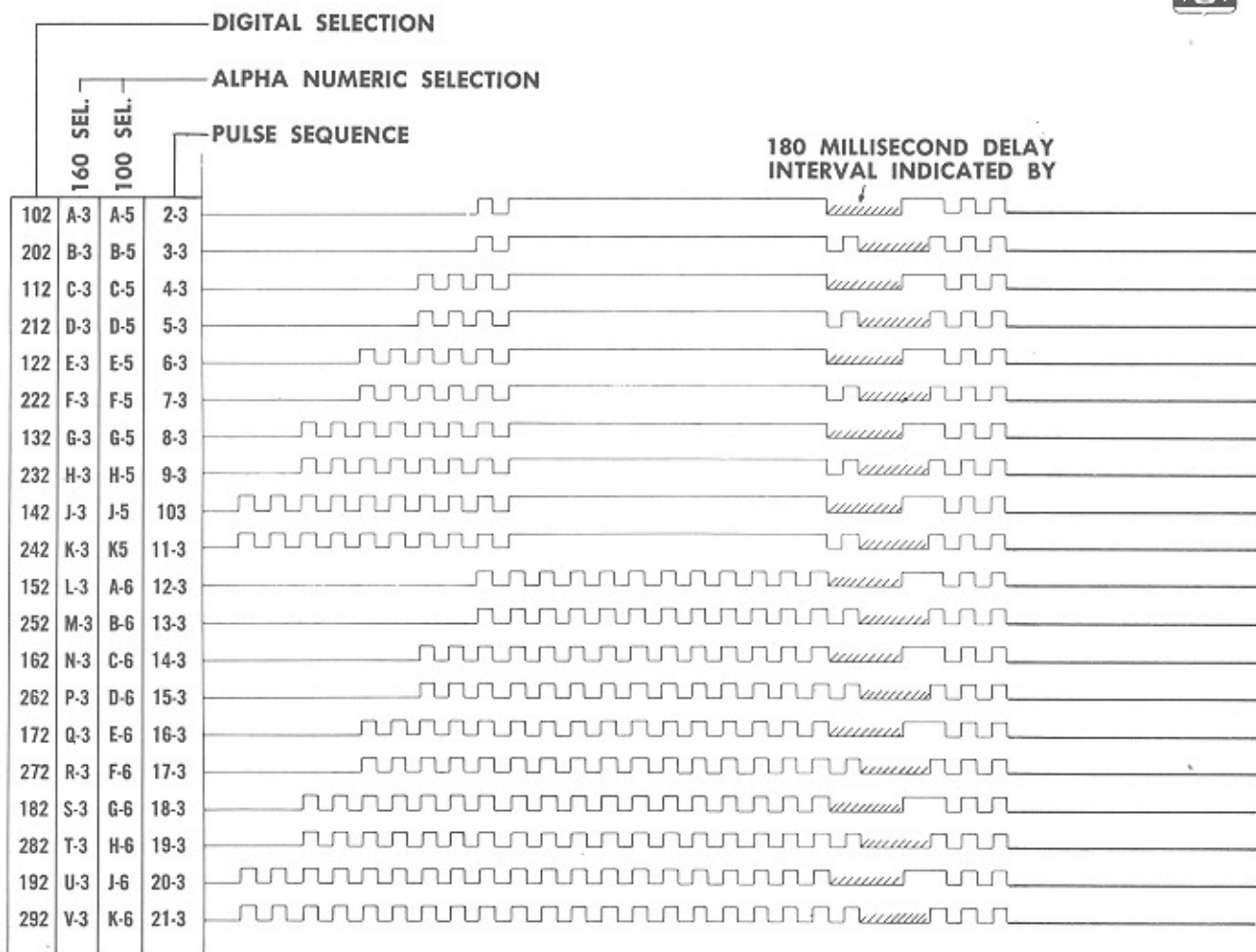
2ND. VIEWING PROGRAM SECTION



WALL BOX PULSE TRAIN SEQUENCE

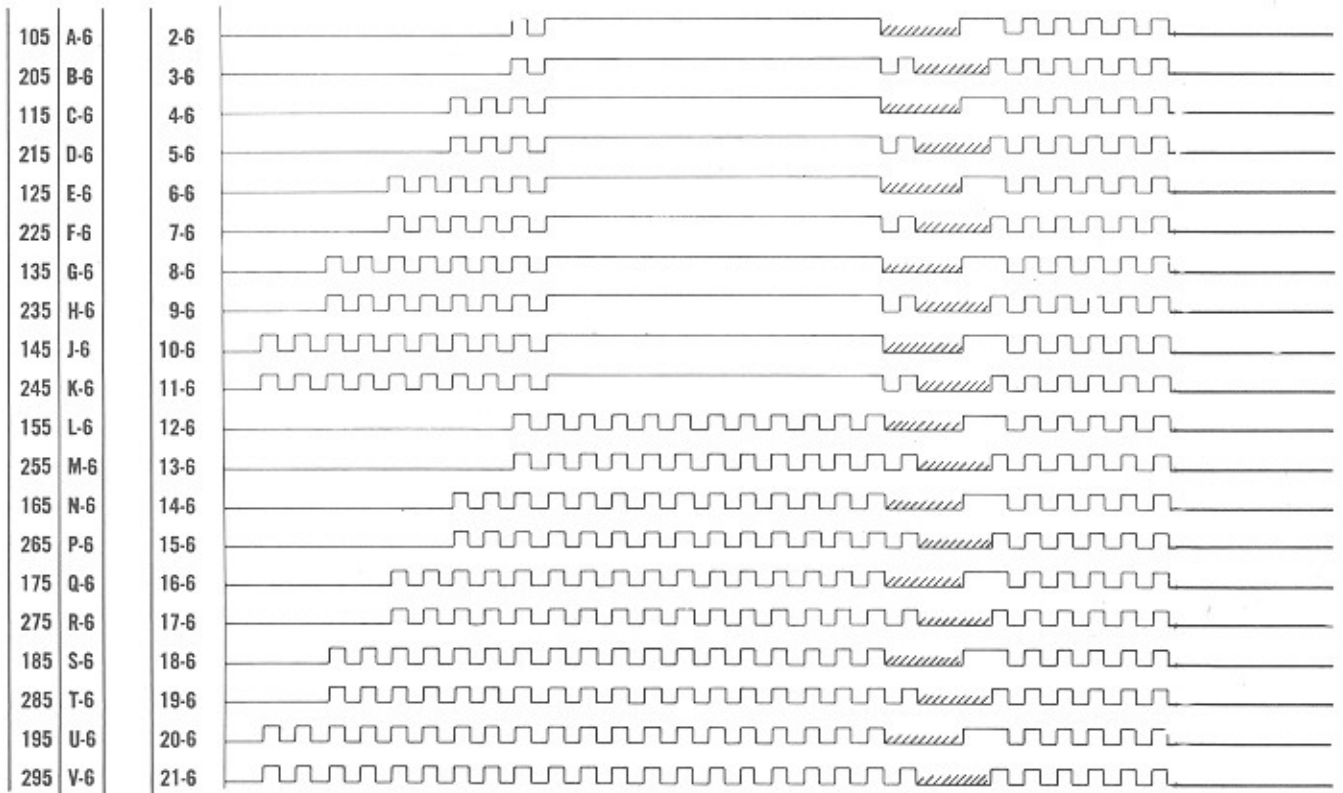
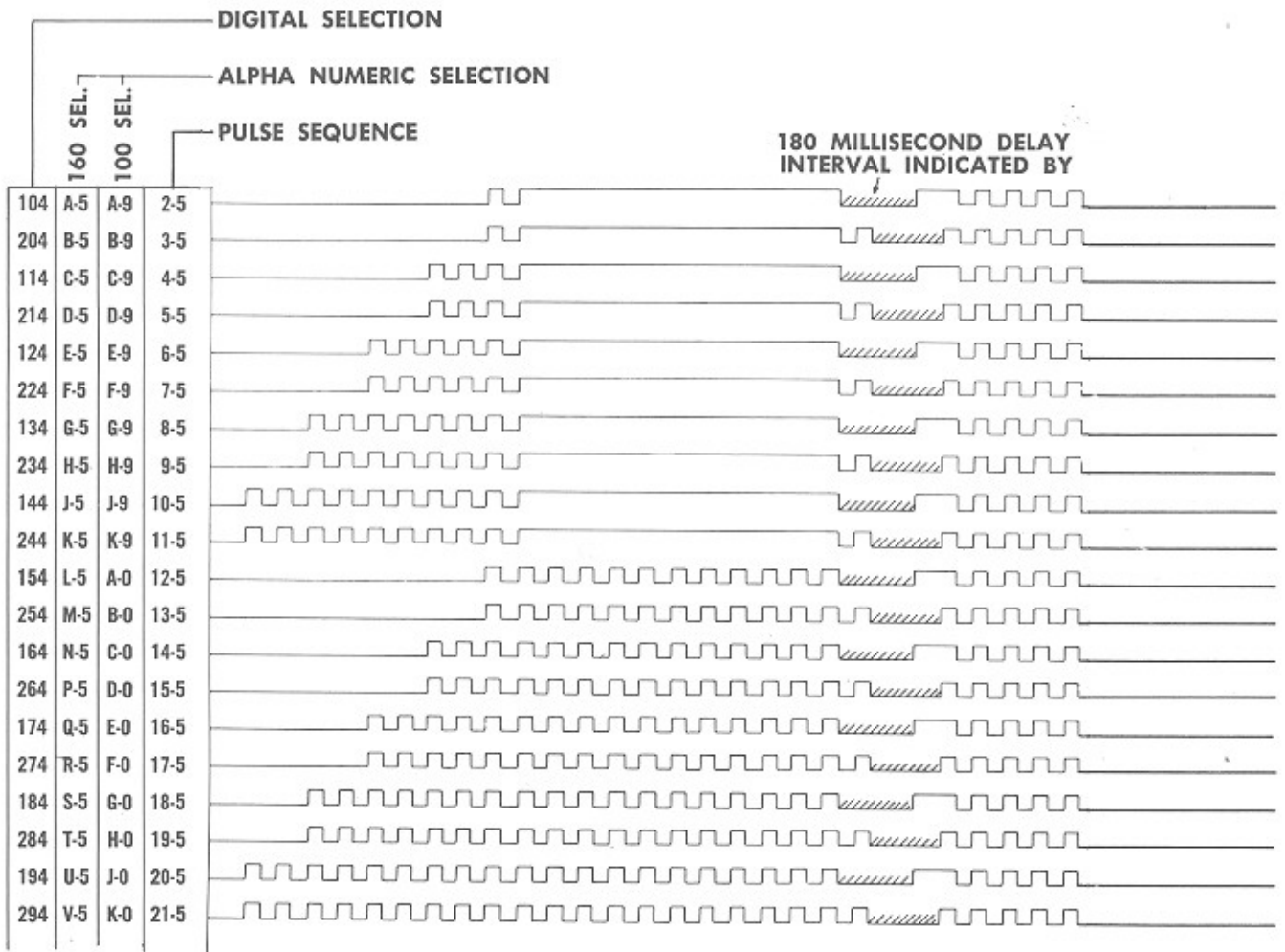


WALL BOX PULSE TRAIN SEQUENCE

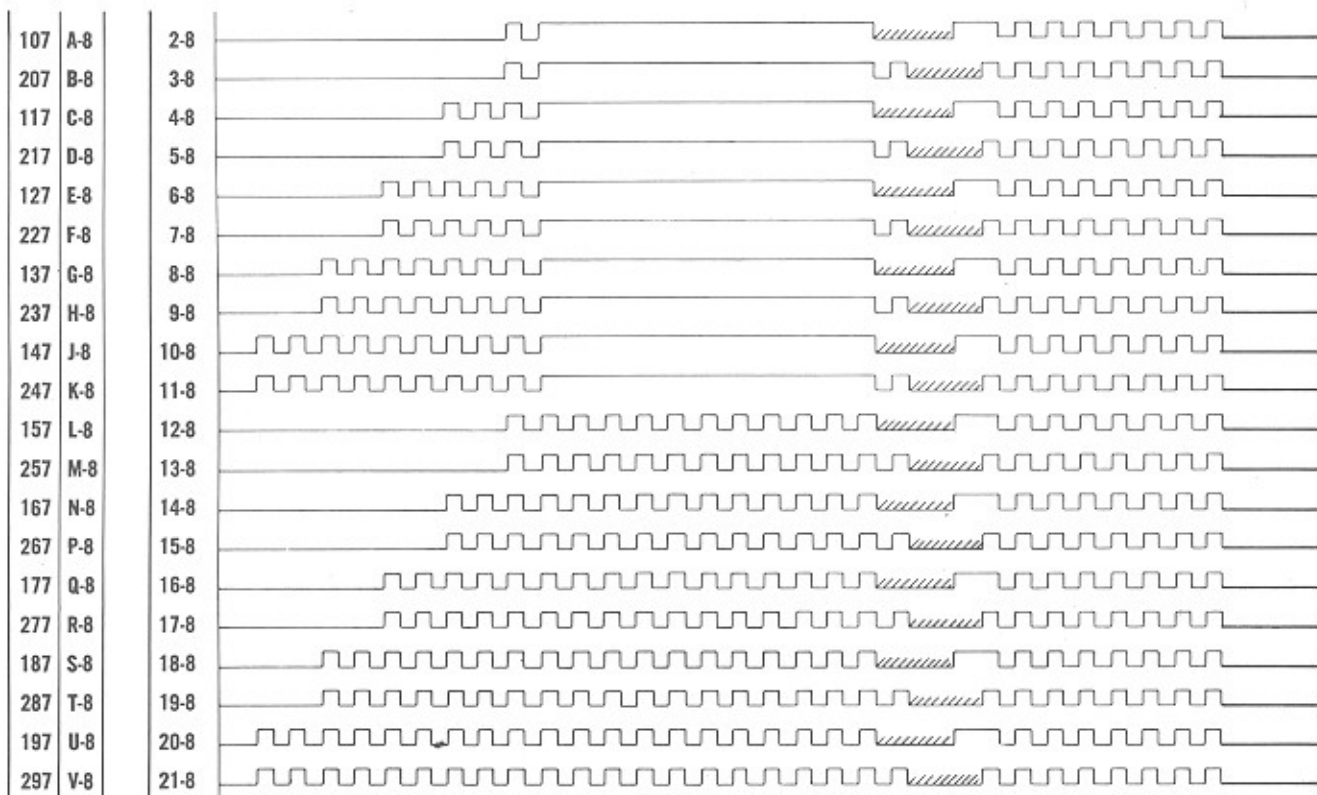
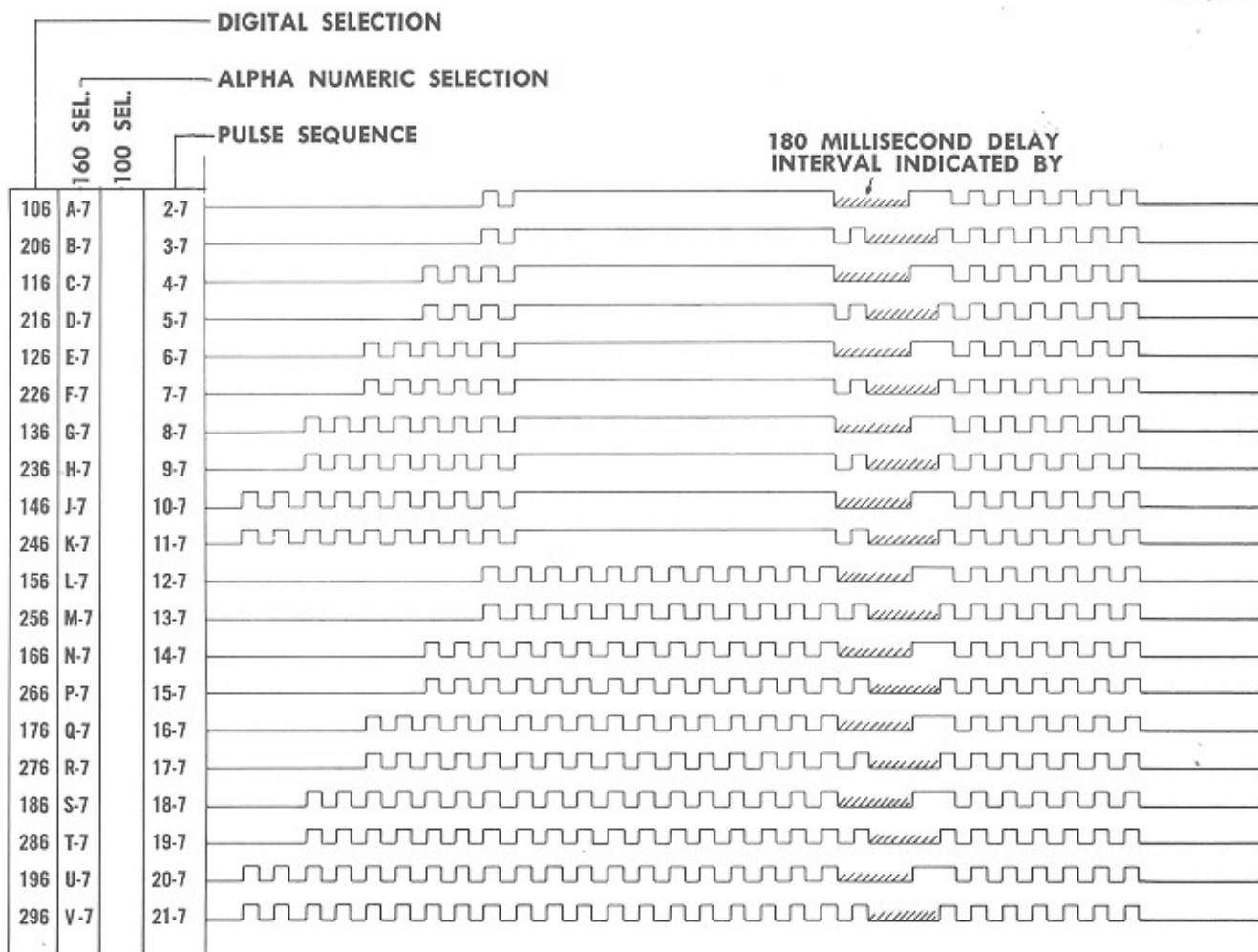


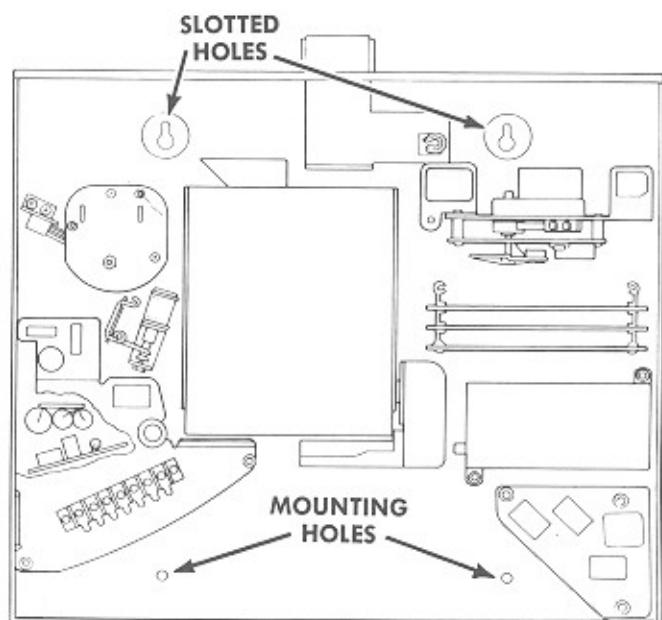


WALL BOX PULSE TRAIN SEQUENCE



WALL BOX PULSE TRAIN SEQUENCE





MOUNTING THE WALL BOX

A Wall Box Mounting Plate is provided for rigidly mounting the Wall Box on the wall or Bar Brackets, Kit. No. 2149.

For wall installations hang the mounting plate over a nail already set at the proper height.

Level and mark the two top and two bottom corner holes. Use the four mounting points for anchoring, it may be necessary to shim the plate if the wall is uneven. Place two nuts on the upper two mounting studs.

On the Wall Box back plate there are four holes for mounting over the four mounting studs. The upper two are slotted for placing over the top studs with the nuts. The two lower holes is for rigid mounting after the wall box has been hung in place.

Unlock the Wall Box and remove the cash box. Place nuts over the two bottom mounting studs and tighten the four nuts.

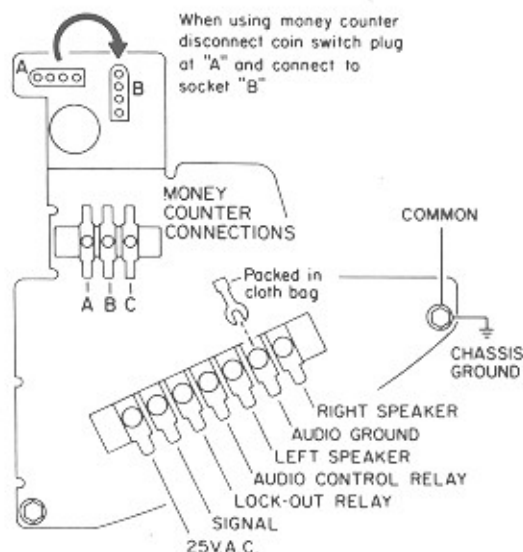
WIRING THE WALL BOX

Use a 12 conductor interconnecting cable Rock-Ola Part No. 38815 to connect the Wall Box to the Phonograph.

In order that the voltage drop from the Phonograph to the Wall Box be kept to a minimum, it is recommended that the wire size shall be the following:

- Number of wires: 8 - No. 22 AWG (Signal and Coin Counting circuits)
 1 - No. 20 AWG (Lockout circuit)
 2 - No. 16 AWG (Power supply)

Note: Color code matching must be strictly observed between wall box and phonograph terminal connections.



Four wires are required to supply power to the wall box. Solder each lead. Two of the four wires supply 25 V.A.C. The third wire is an overlapping lock-out circuit from the receiver to the lockout relay. The fourth wire constitutes the signal circuit that keys the receiver unit.

Four wires are required to operate the wall box audio system. Three of the wires operate the left and right channel speakers. The fourth wire establishes a locking circuit from the phonograph to the audio control relay in the wall box. This allows speakers to be "on" in that particular wall box that is registering a selection. The wall box volume control is controlled by the customer thru the use of two external volume control pushbutton switches.

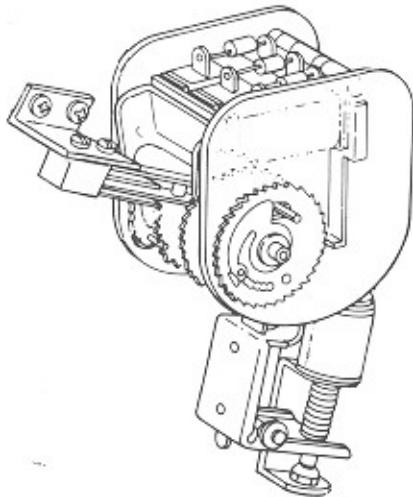
The last three wires are coin counting circuits from the wall box to the wall box Adapter Kit No. 2183 mounted on the Coin Counter Kit No. 2182. This equipment is optional.

The other end of the inter-connecting cable is connected to the phonograph terminal strip located below the rear door.

AUXILIARY POWER SUPPLY

The 25 volt signal transformer in the Receiver is capable of supplying power to six (6) wall boxes. Using more than this number without an auxiliary power supply, Kit No. 2121, may result in burning out the 3 ampere fustat on the Receiver unit, or the prolong heating of the transformer may cause it to fail.

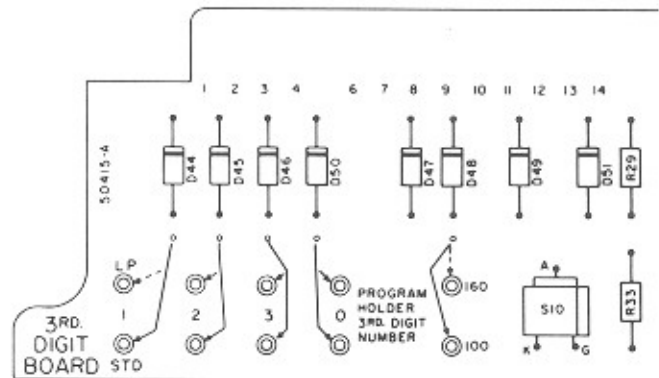
CREDIT UNIT



LP pricing Kit #2184 is available as optional equipment.

WALL BOX ADJUSTMENT FOR 100 SELECTION OPERATION

The wall box as shipped from the factory is preset for 160 selection operation. To convert the wall box for 100 selection operation do the following:



Remove the 3rd Digit Board and move the jumper from "160" position to "100". This new position of the jumper disables circuits to the last 60 selections and if selected will cause the "Reset & Reselect" lamp to turn on.

CREDIT SYSTEM — DOMESTIC

The pricing system is preset to accept quarters and half-dollars only. Nickels and dimes are returned to the customer.

As standard equipment the Quarter Pricing Ratchet, part no. 44947-A, permits a 2-3-3-3 credit arrangement upon insertion of more than 1 quarter.

The accumulator is adjusted so that the quarters and half-dollars have the following credit value.

- Quarter — 2 Plays
- 2 Quarters or Half-Dollar — 5 Plays
- 4 Quarters — 11 Plays

Make sure the wall box and phono record play pricing correspond. Credit adjustment procedure for the wall box is the same as for phono as illustrated in the phono service manual.

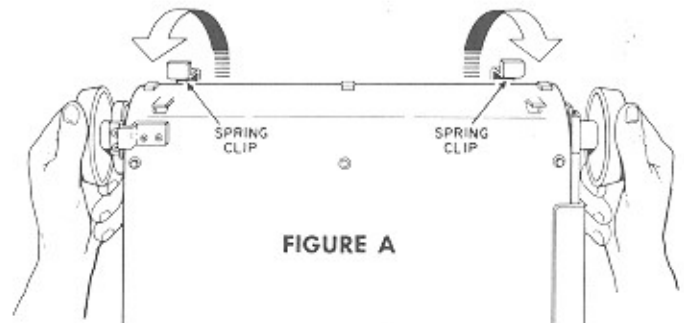


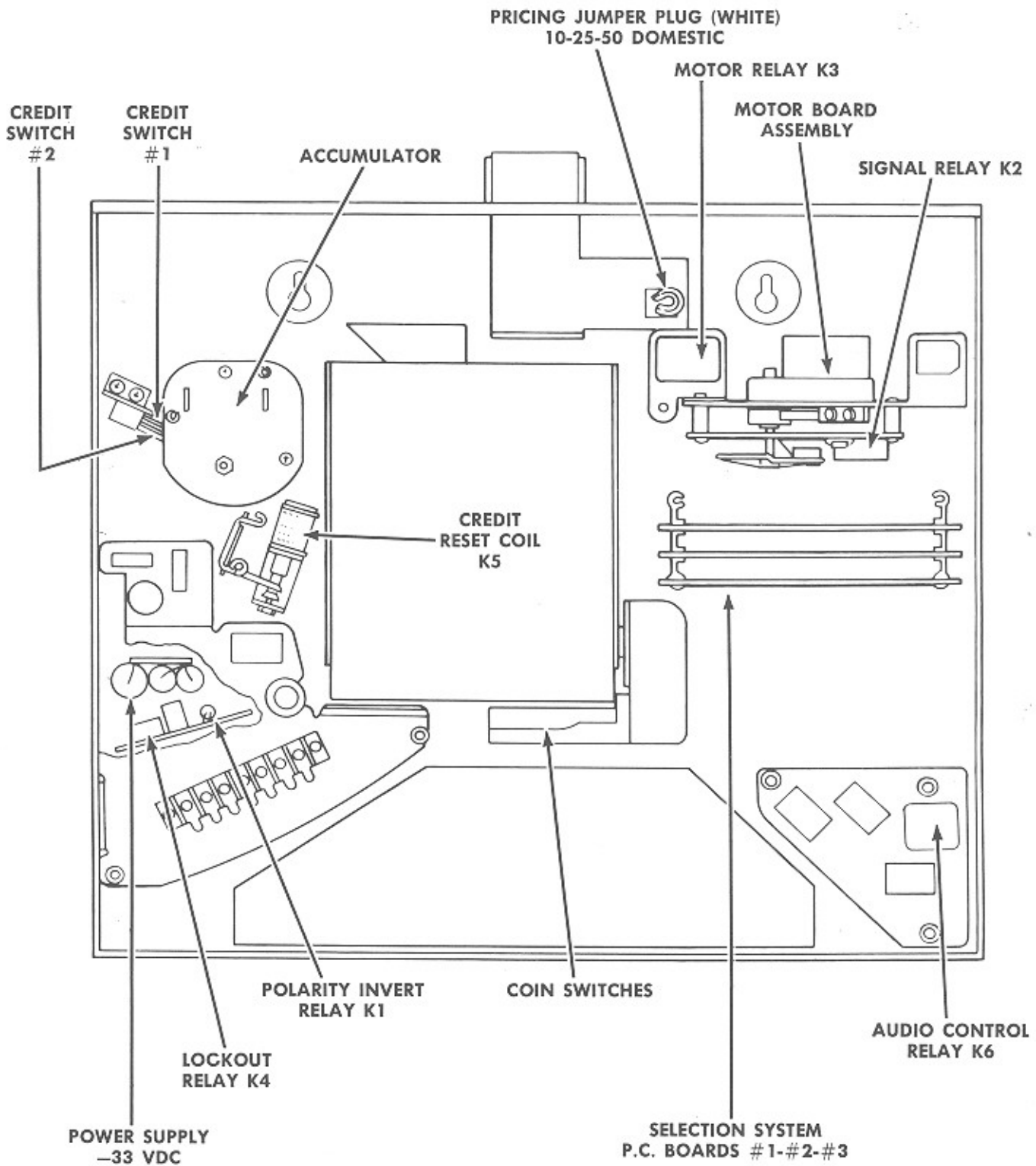
FIGURE A

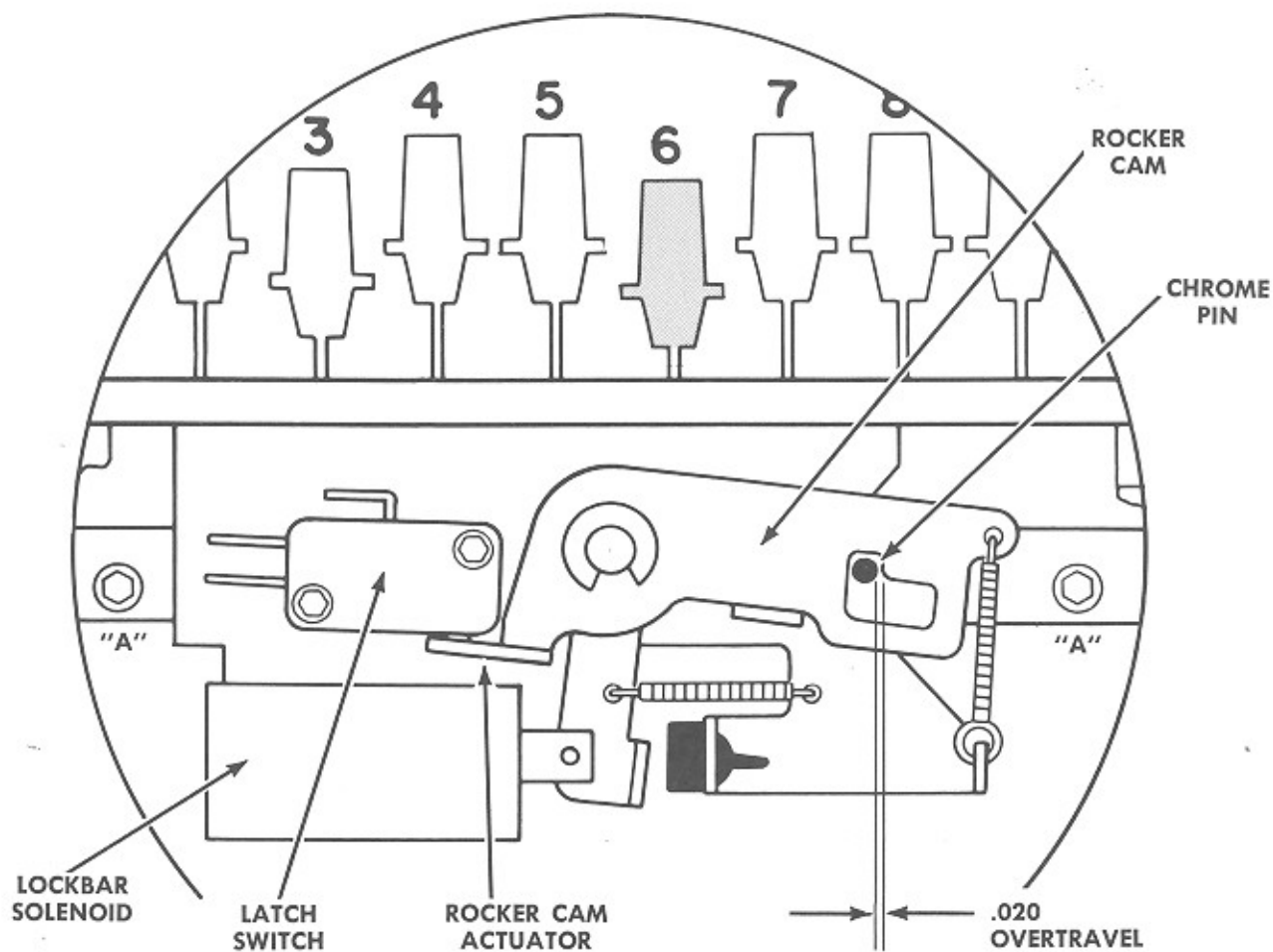
Remove the Program Holder. The program holder is secured inside the front housing by two spring clips. Lift the program upward for removal as shown in Fig. A.

Insert filler strips (included with the wall box) on 2nd viewing side of holder as shown on page 3.



OPERATING ELEMENTS OF THE WALL BOX





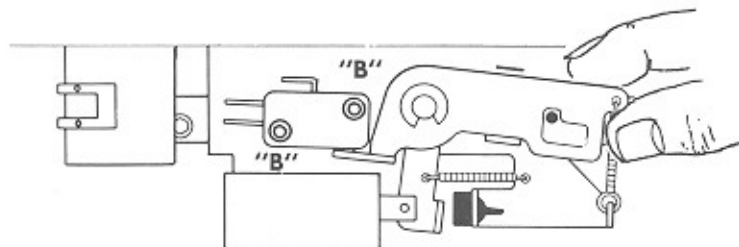
SELECTION BUTTON LOCKING AND LATCH SWITCH ADJUSTMENTS

For proper operation of the selection system the 3rd Digit number button must be latched and the Latch Switch must be "on". Should adjustments be necessary follow the procedure as outlined.

1. With an energized Lockbar Solenoid and the 3rd Digit pressed in fully, the chrome pin should latch and have a

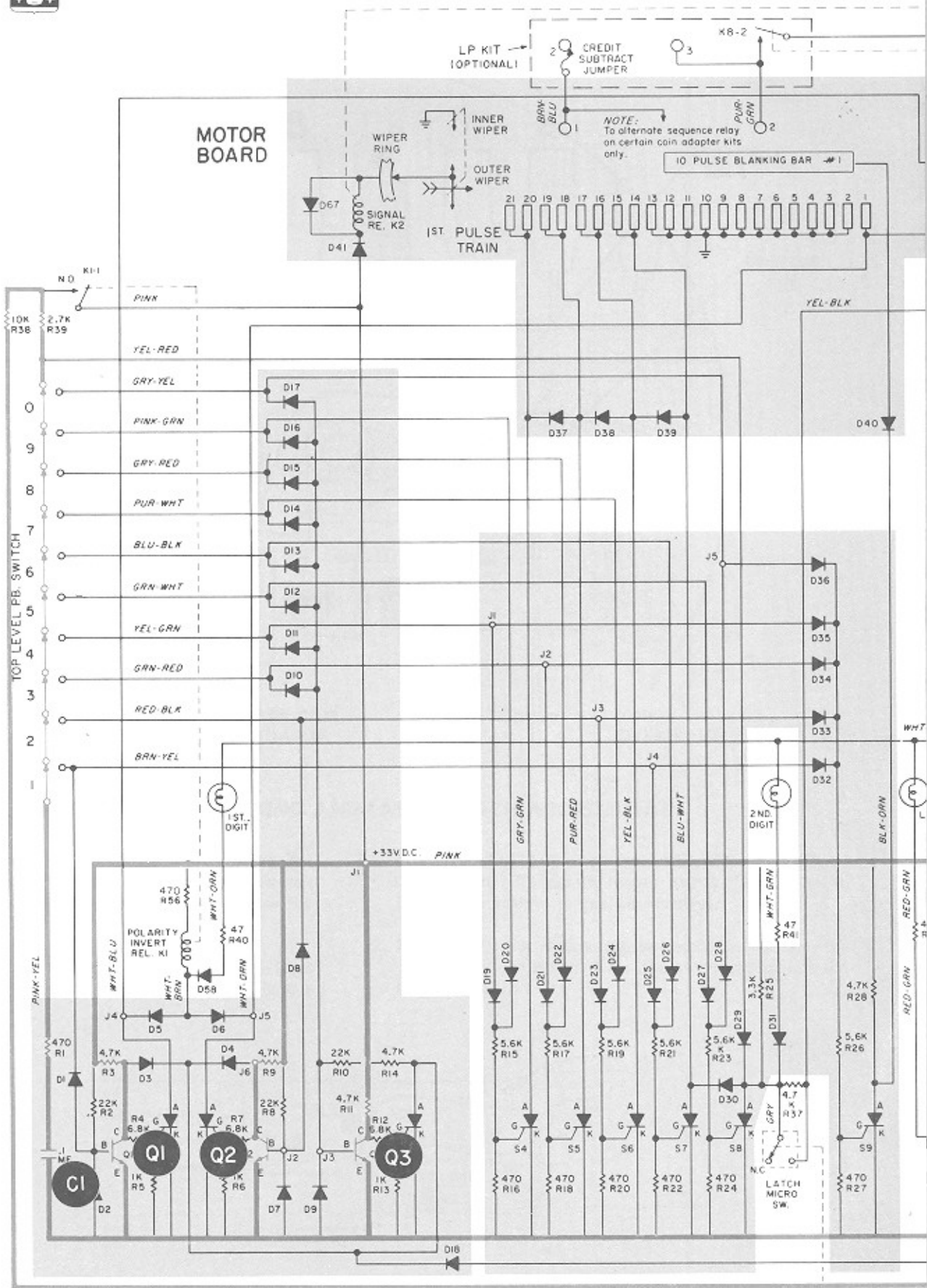
overtravel of .020 between the Rocker Cam drop off and Chrome Pin. To adjust, loosen screws "A" and move Lockbar to achieve proper pin overtravel.

2. Just prior to the chrome pin bottoming in the cam, the up stroke of the Rocker Cam Actuator must operate the Latch Switch.



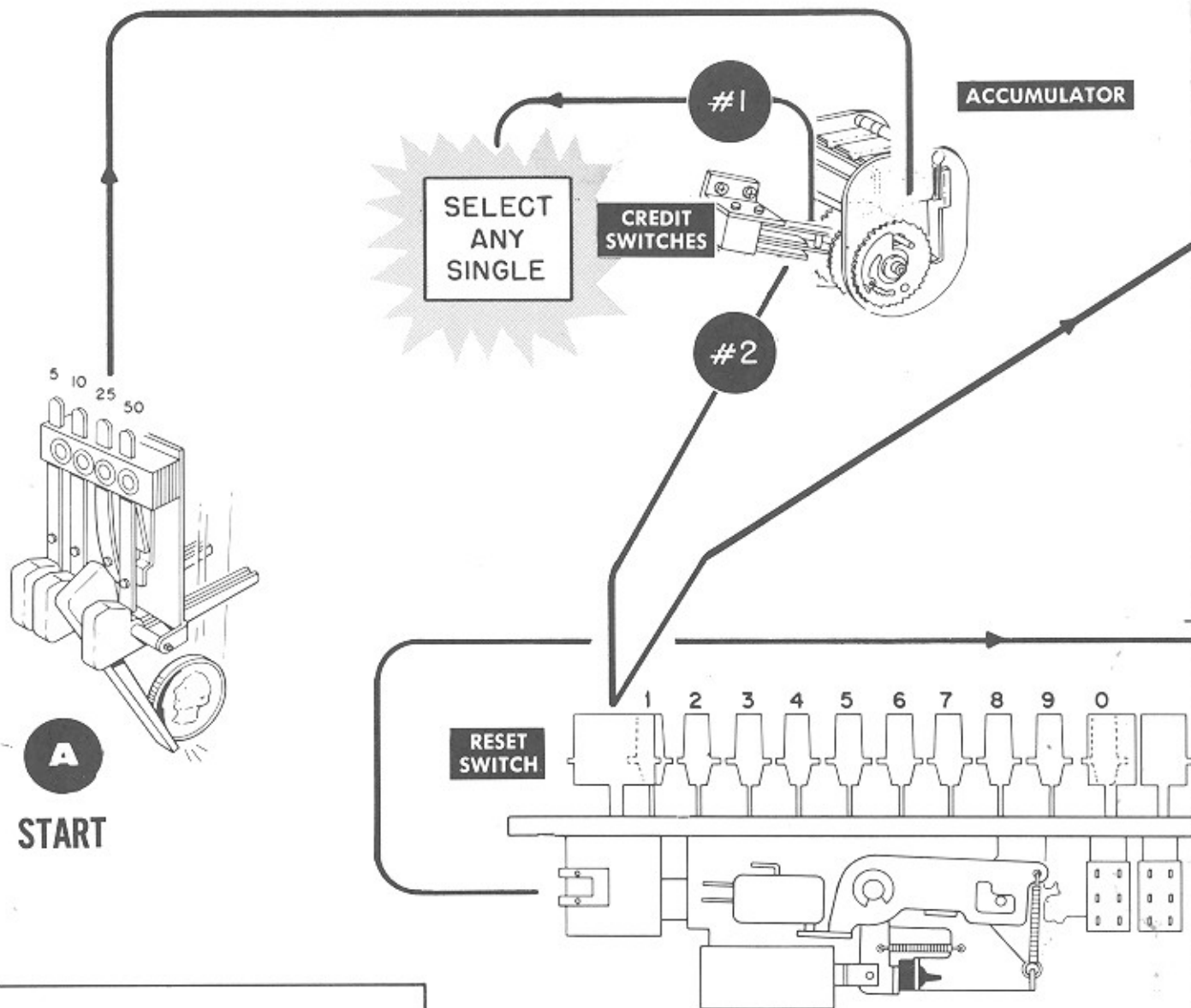
To test this adjustment, move the Rocker Cam in short up and down movements; at this point the Chrome Pin should

remain latched and the Latch Switch must operate. To adjust, loosen screws "B" and adjust switch position accordingly.



1ST. DIGIT BOARD NO. 1

2ND. DIGIT BOARD NO. 2



**SEQUENCE No. 1
QUARTER COIN DROPPED
(1 CREDIT FOR QUARTER EXAMPLE)**

Insertion of a quarter coin pulses the respective Coin Switch (A), . . . Credit Switches #1 & #2 close.

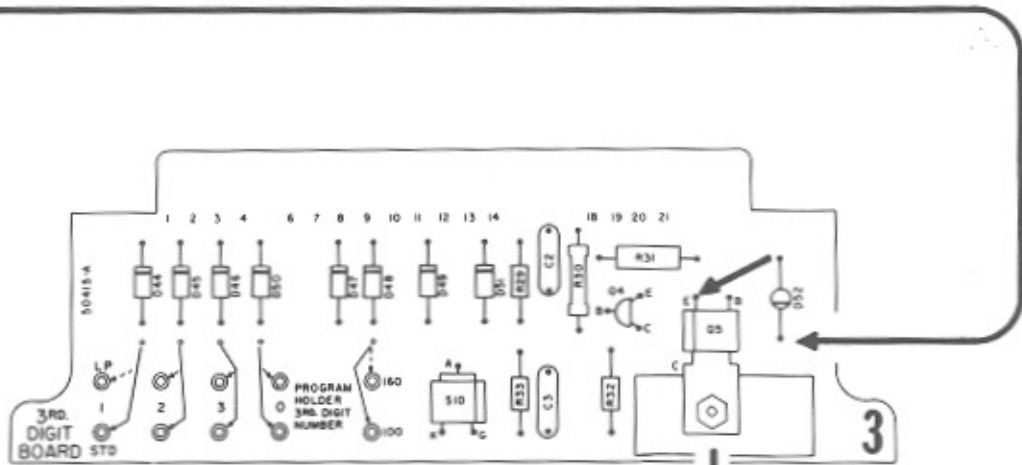
#1 turns on the "Select any Single" Lite.

#2 completes the common bus to the 1st & 2nd Digit memory circuits via Q5 and also allows Capacitor C1 to charge to -33 Vdc thru the back contacts of the top level of the PB switch; this capacitor supplies the trigger voltage for the 1st Digit circuit.

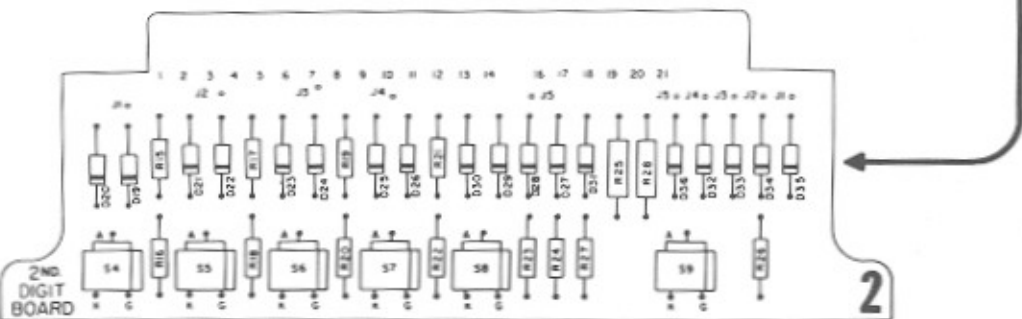
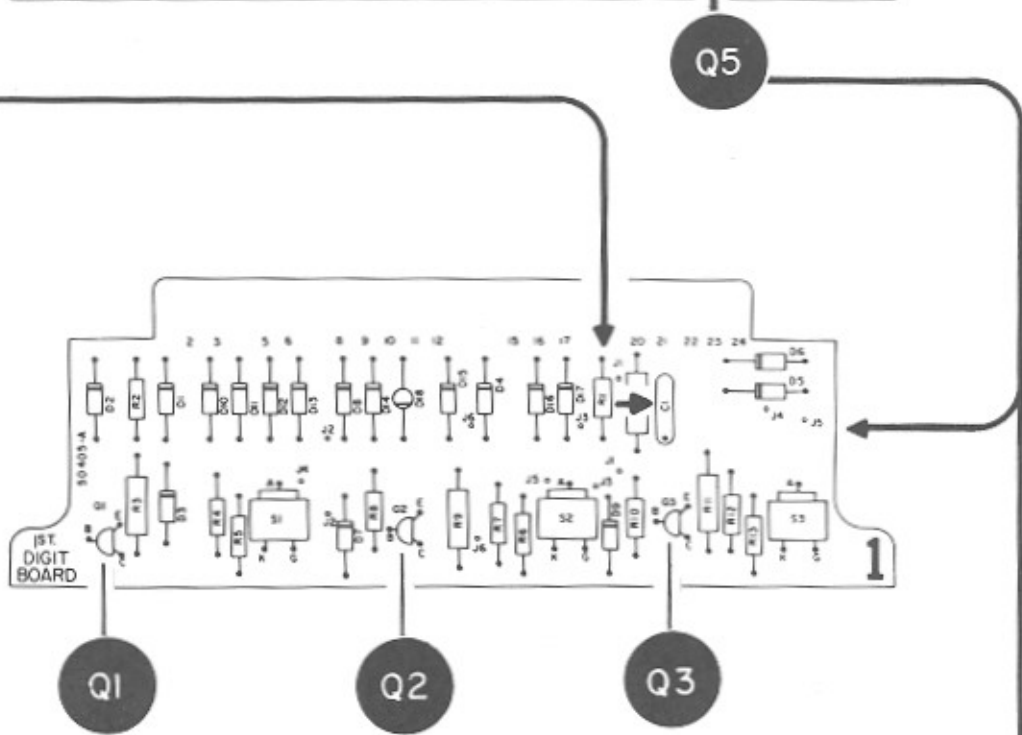
Transistors Q1, Q2 & Q3 are in the "on" state thereby holding their respective SCR gates in a non-triggering mode. This is the "standby" condition.

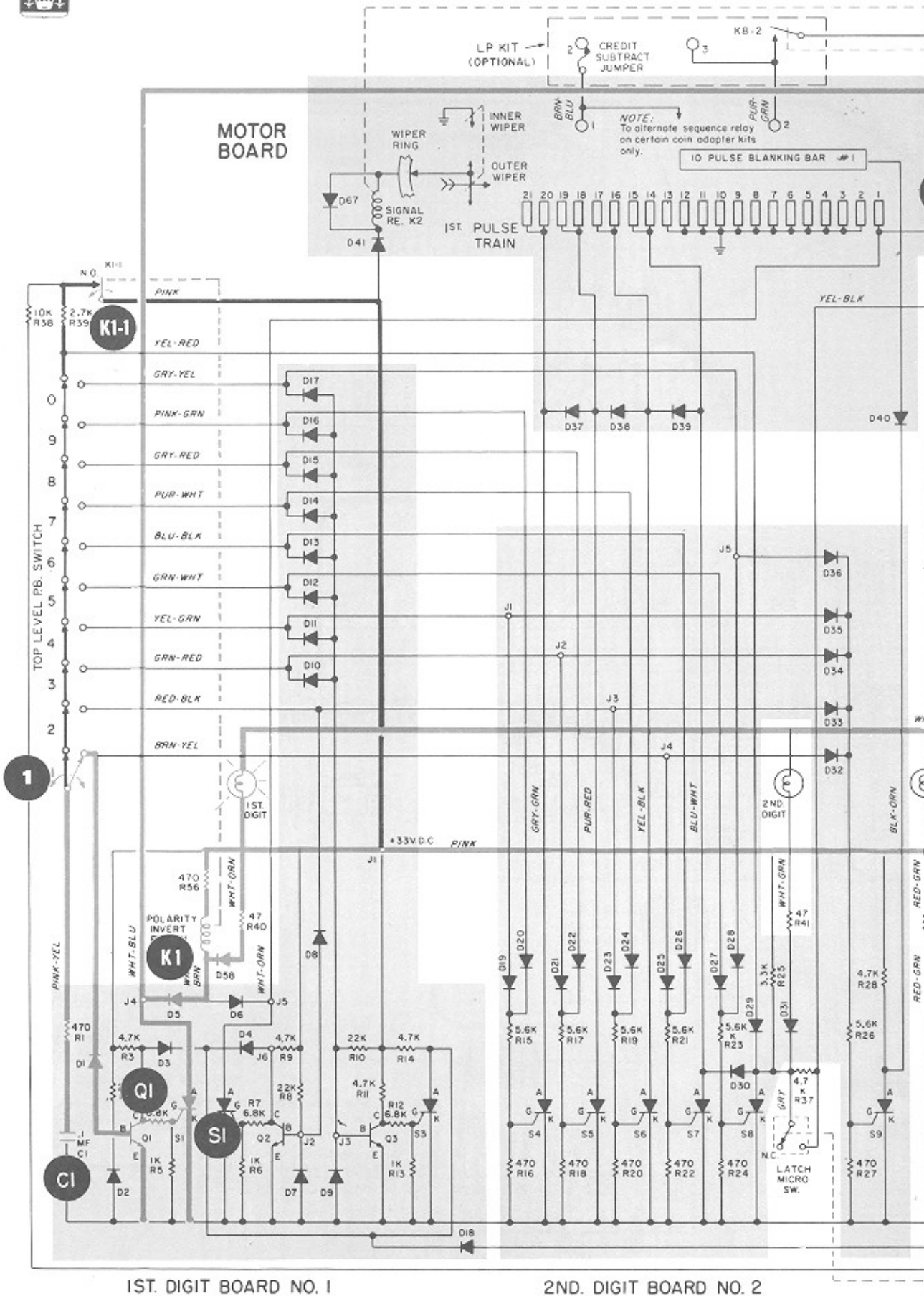


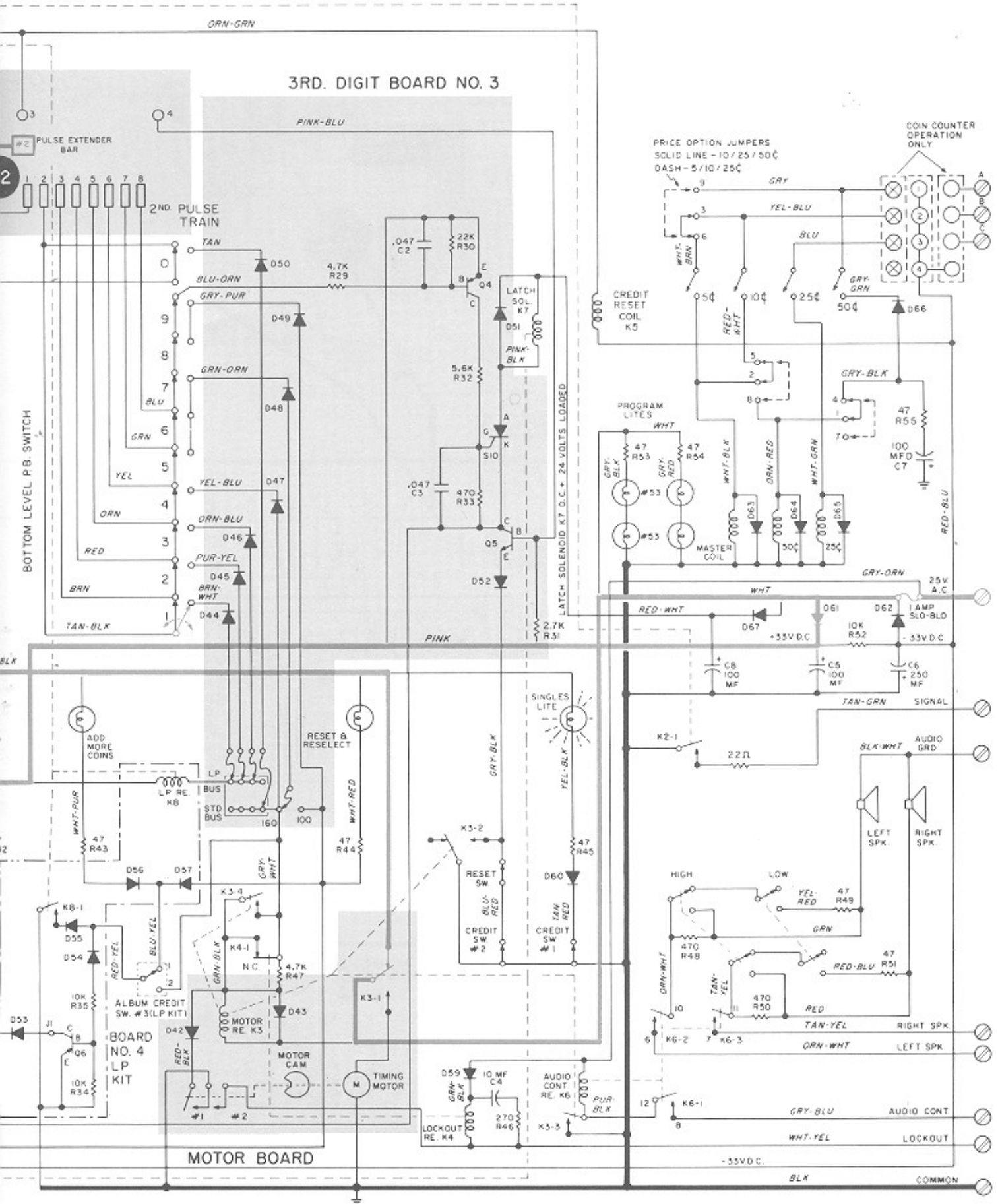
COMMON BUS



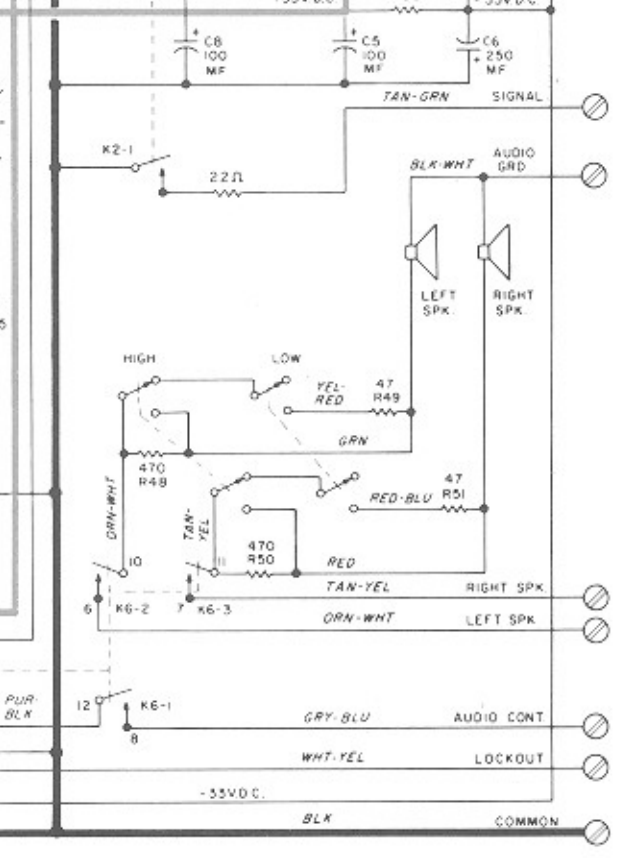
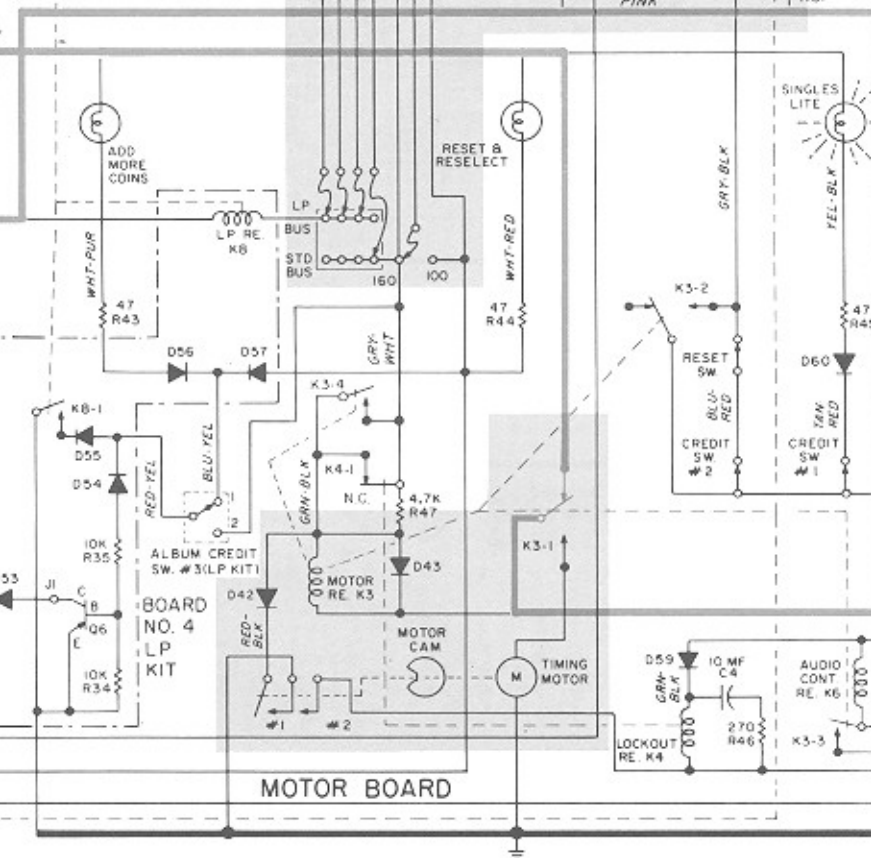
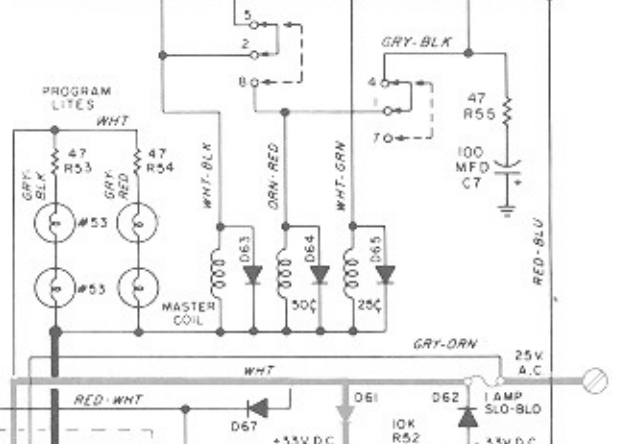
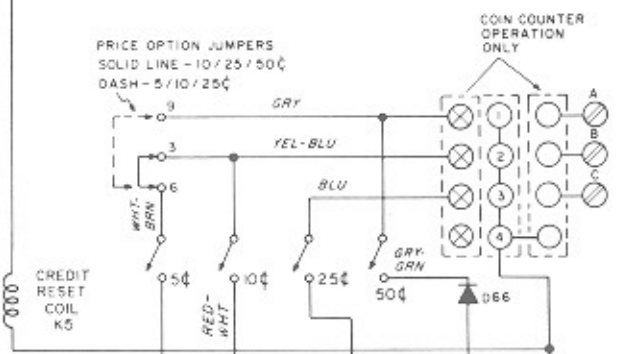
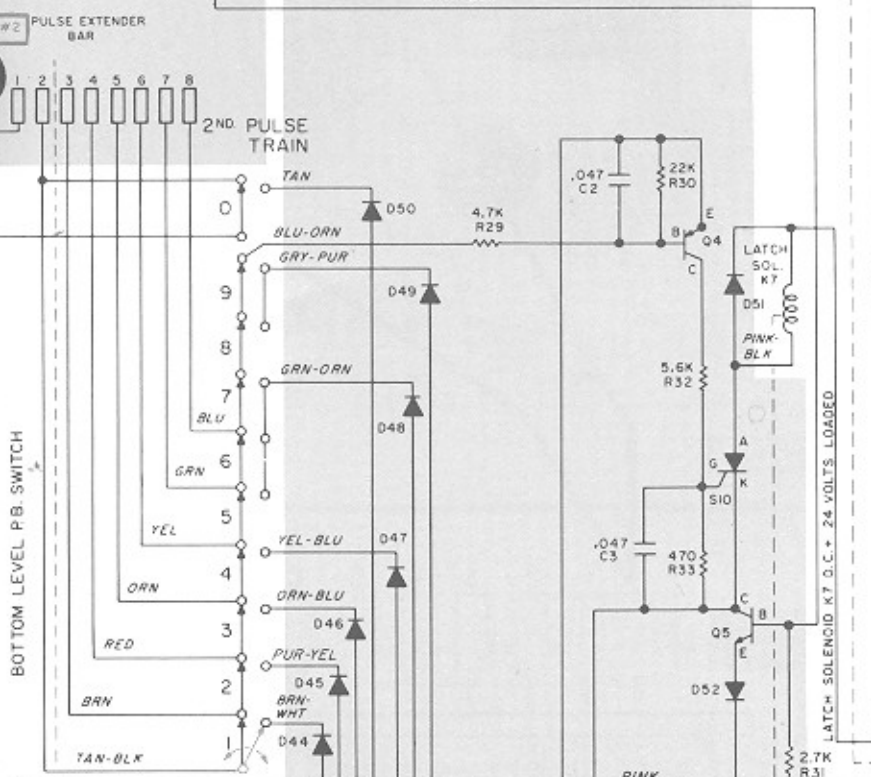
-33V.D.C.



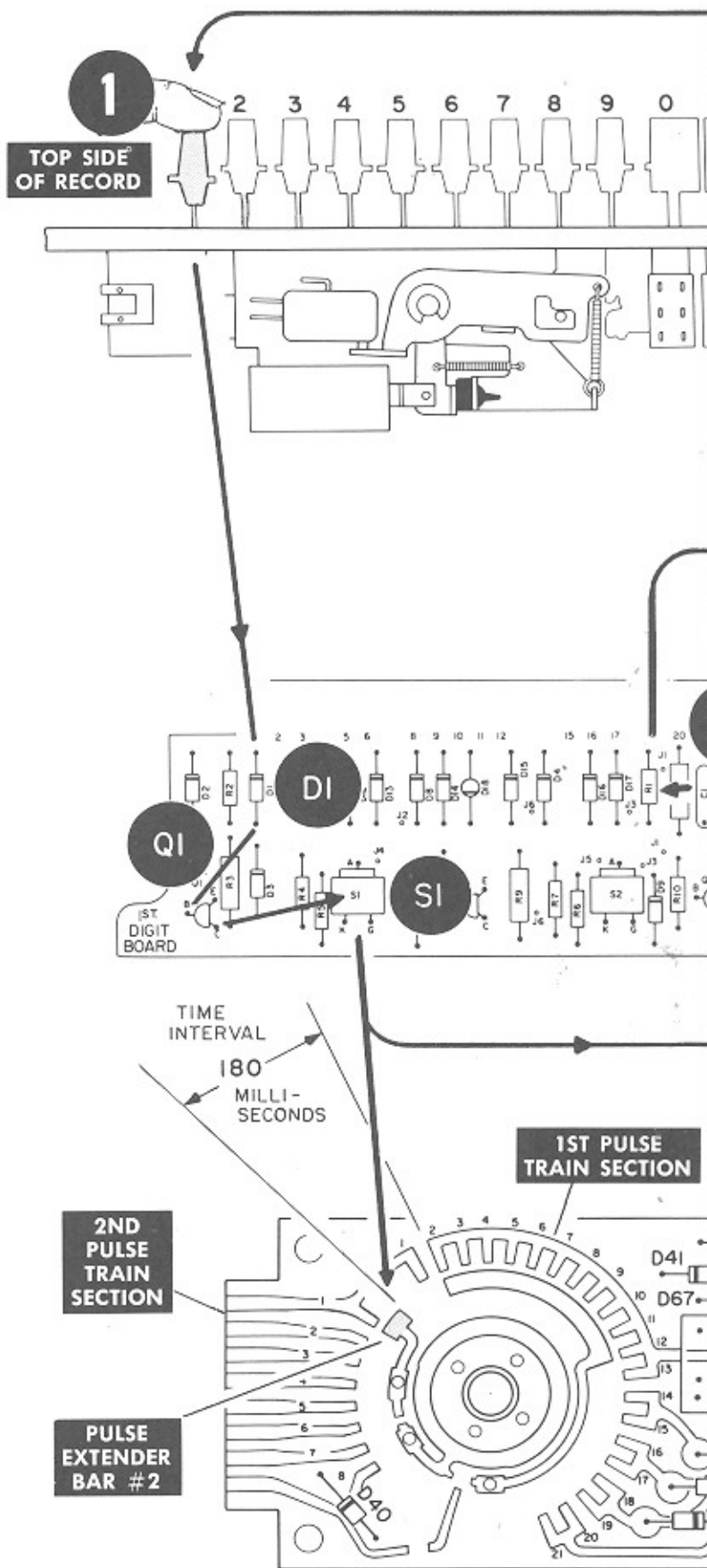




3RD. DIGIT BOARD NO. 3



START



SEQUENCE No. 2 1ST DIGIT NUMBER #1 PRESSED

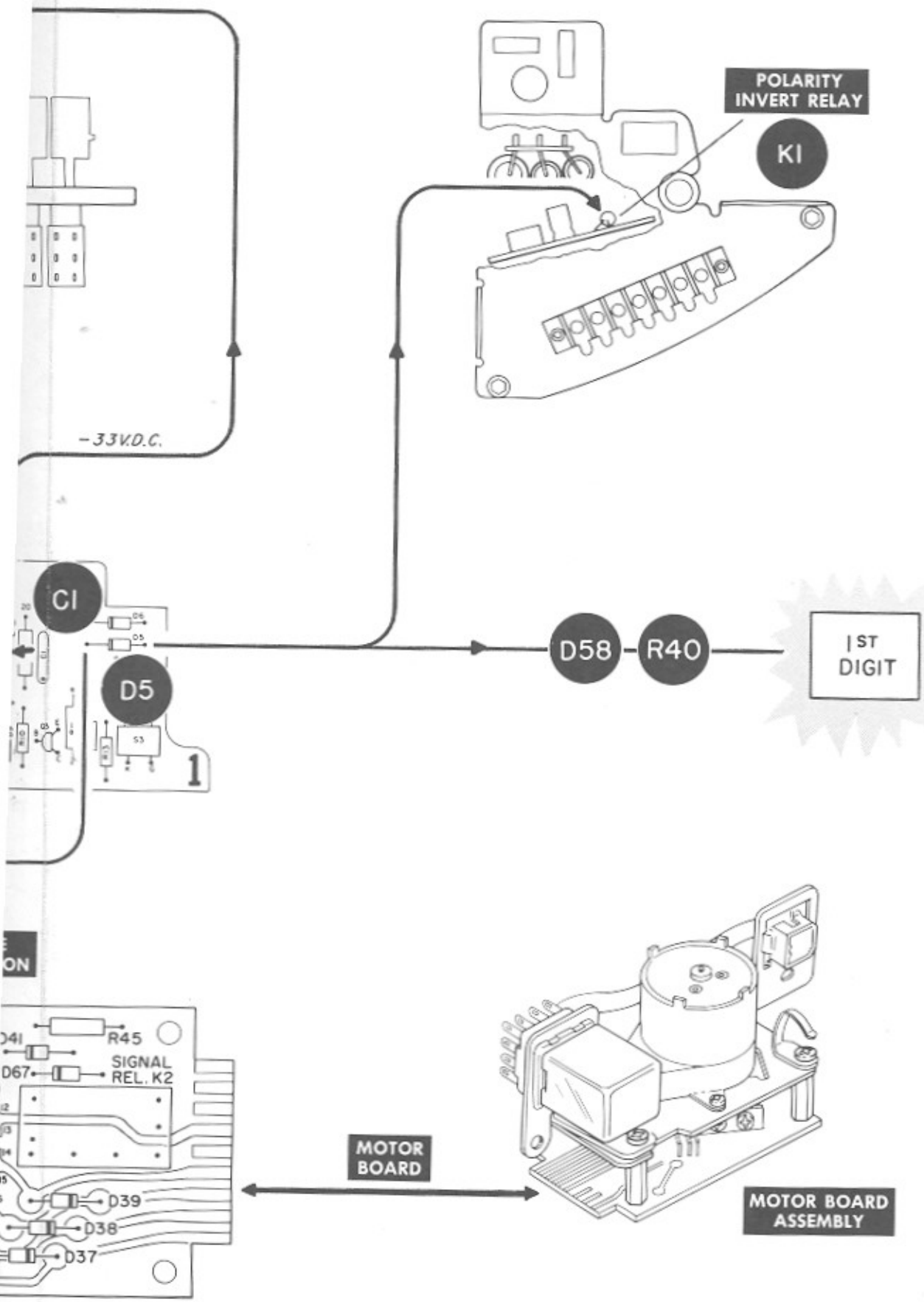
The 1st Digit number determines the record side. . . . No. 1 pushbutton selects "Top Side" of record selections, . . . No. 2 "Bottom Side".

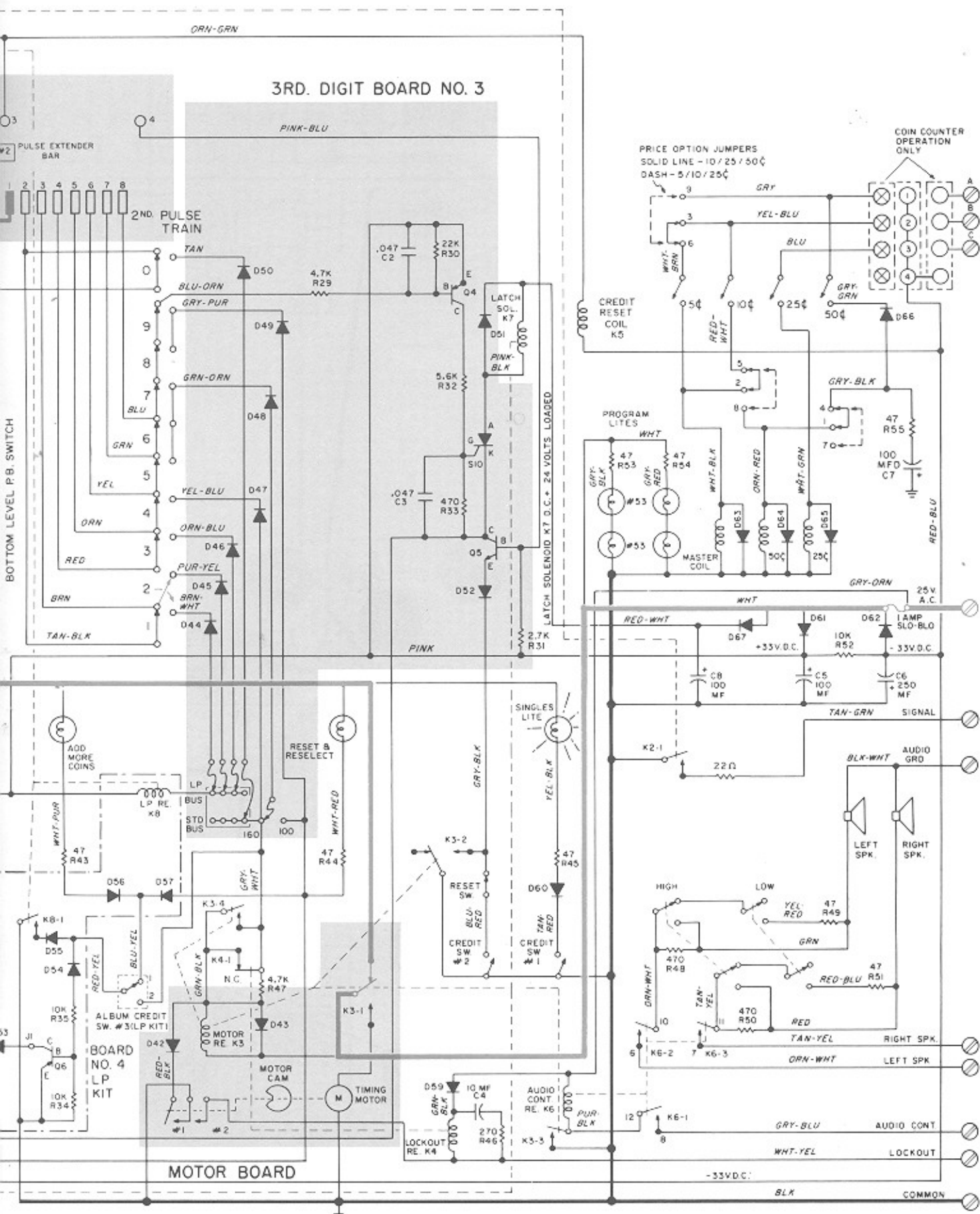
Digit numbers "3" thru "0" if pressed for the 1st Digit result in a "no go" condition and cause the "Reset & Reselect" lamp to lite. This circuit is explained in Sequence No. 3.

Upon pressing PB switch #1 (for example), Capacitor C1 previously charged to a -33 Vdc, results in a small negative voltage (-.7Vdc) pulse being applied to the base of Q1 via D1. This causes Q1 to cut off which in turn raises the collector of Q1 to +21 Vdc; this triggers the gate of SCR S1 which now latches to the "on" state. The conducting SCR S1 causes 3 actions to take place.

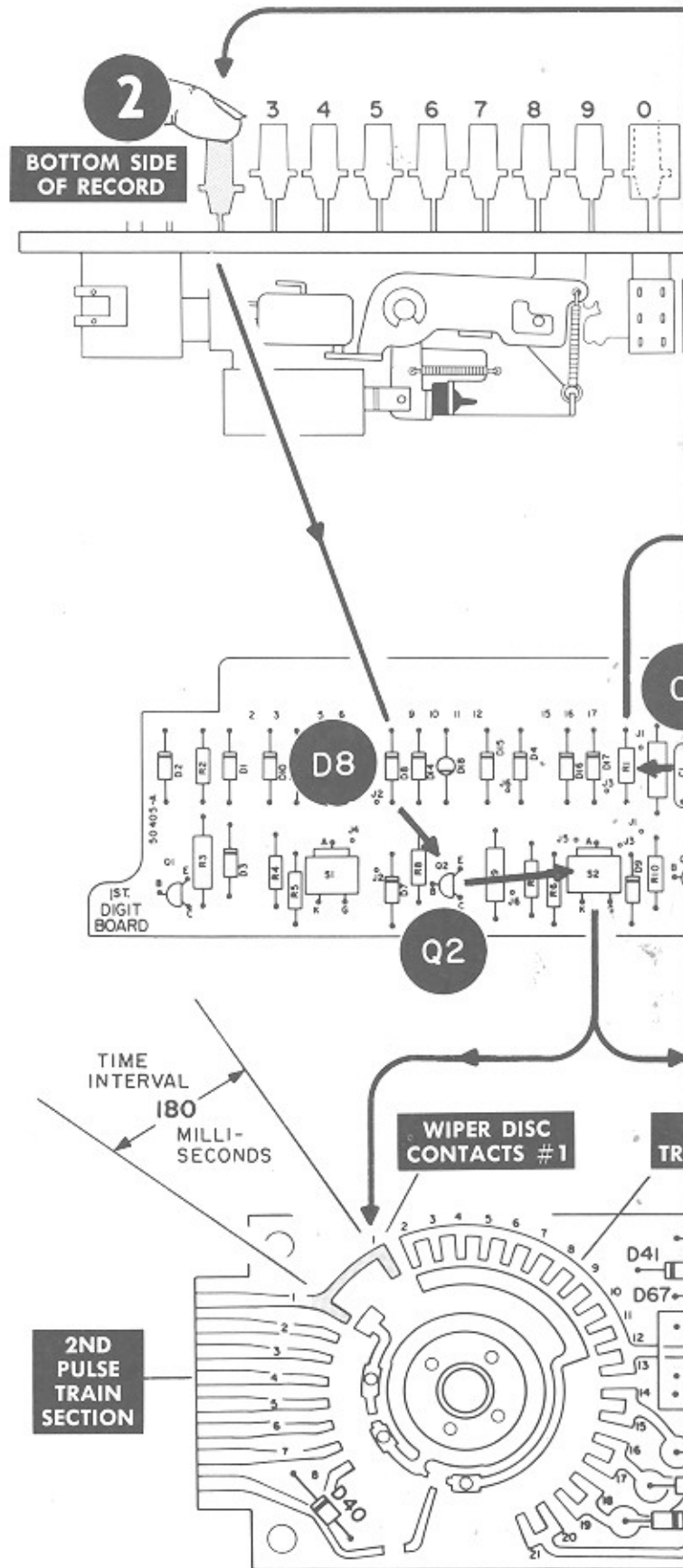
1. Polarity Invert Relay K1 energizes via D5; relay contacts K1-1 close.
2. 1st Digit lite turns on via D58 and R40.
3. A circuit is connected to the Motor Board "Pulse Extender Bar" #2 which establishes a 180 millisecond time interval between the 1st and 2nd pulse train for proper operation of the receiver.

When #1 PB switch returns, Capacitor C1 receives a positive charge (+33 Vdc) via the closed Polarity Invert Relay Contacts K1-1 and thru the back contacts of the Top Level of the PB switch. This positive voltage will trigger the 2nd Digit memory. See Sequence #4.





START

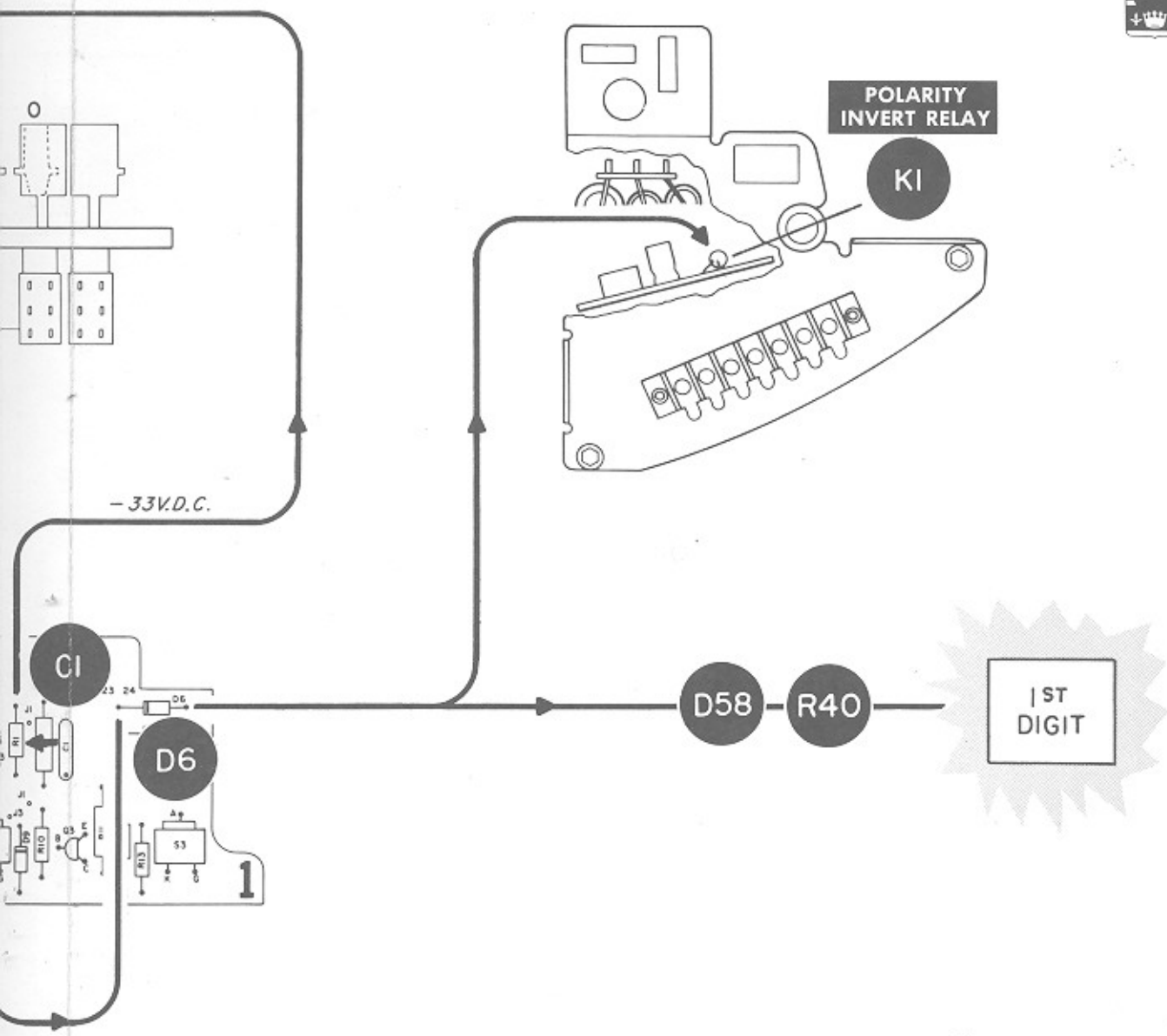


ALTERNATIVE SEQUENCE No. 2 1ST DIGIT NUMBER #2 PRESSED

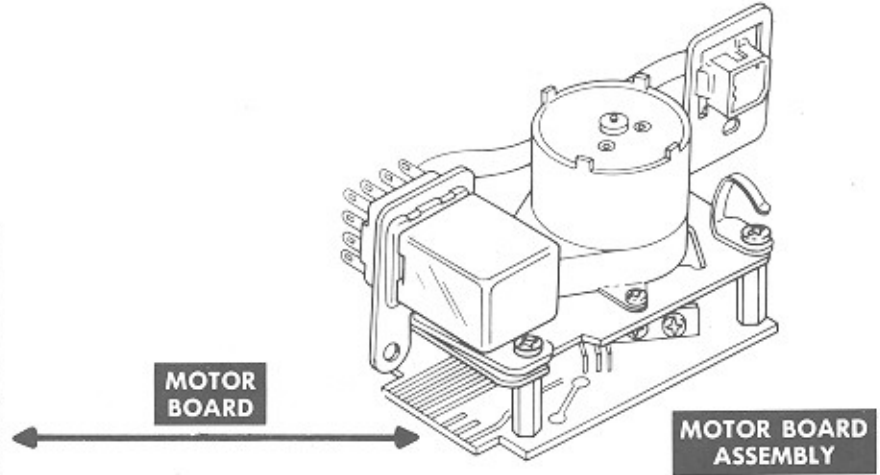
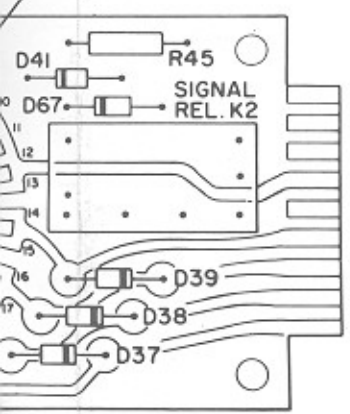
In this example PB switch #2 is pressed for the 1st Digit. Capacitor C1 discharge pulse now is applied to the base of Q2 via D8. This causes Q2 to cut off which in turn raises the collector of Q2 to +21 Vdc; this triggers the gate of SCR S2 which now latches to the "on" state. The conducting SCR S2 causes the following actions to take place.

1. Polarity Invert Relay K1 energizes via D6; relay contacts K1-1 close.
2. 1st Digit lite turns on via D58 and R40.
3. The 180 millisecond time interval between the 1st and 2nd pulse trains now will be maintained by the "live" Wiper Disc Contacts #1 connected by the "on" state of SCR S2.

When #2 PB switch returns, Capacitor C1 receives a positive charge (+33 Vdc) via the closed Polarity Invert Relay Contacts K1-1 which will be the trigger for the 2nd Digit memory.



1ST PULSE TRAIN SECTION



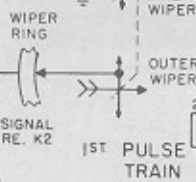


LP KIT (OPTIONAL)

CREDIT SUBTRACT JUMPER

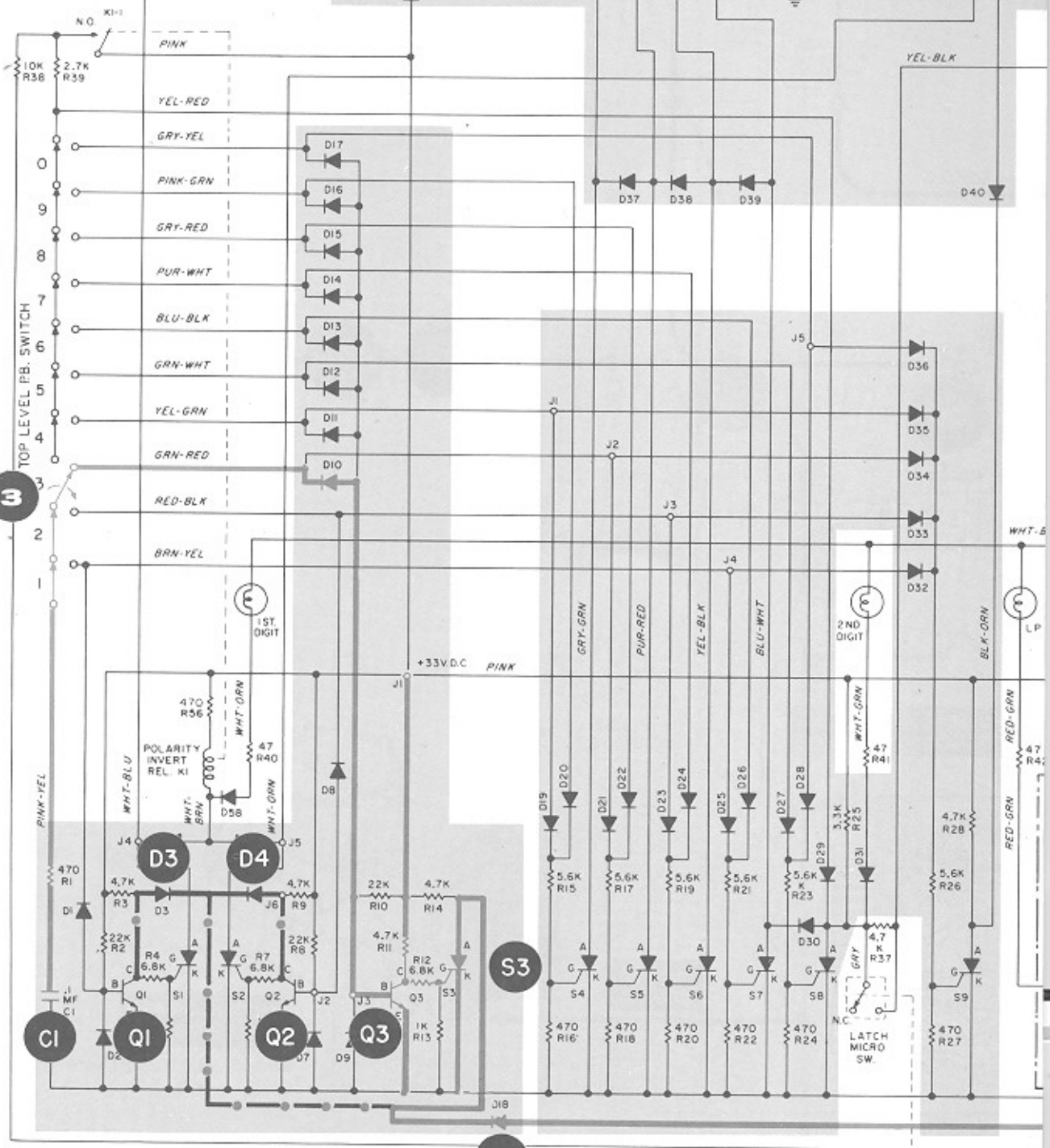
K8-2

MOTOR BOARD



NOTE: To alternate sequence relay on certain coin adapter kits only.

10 PULSE BLANKING BAR #1

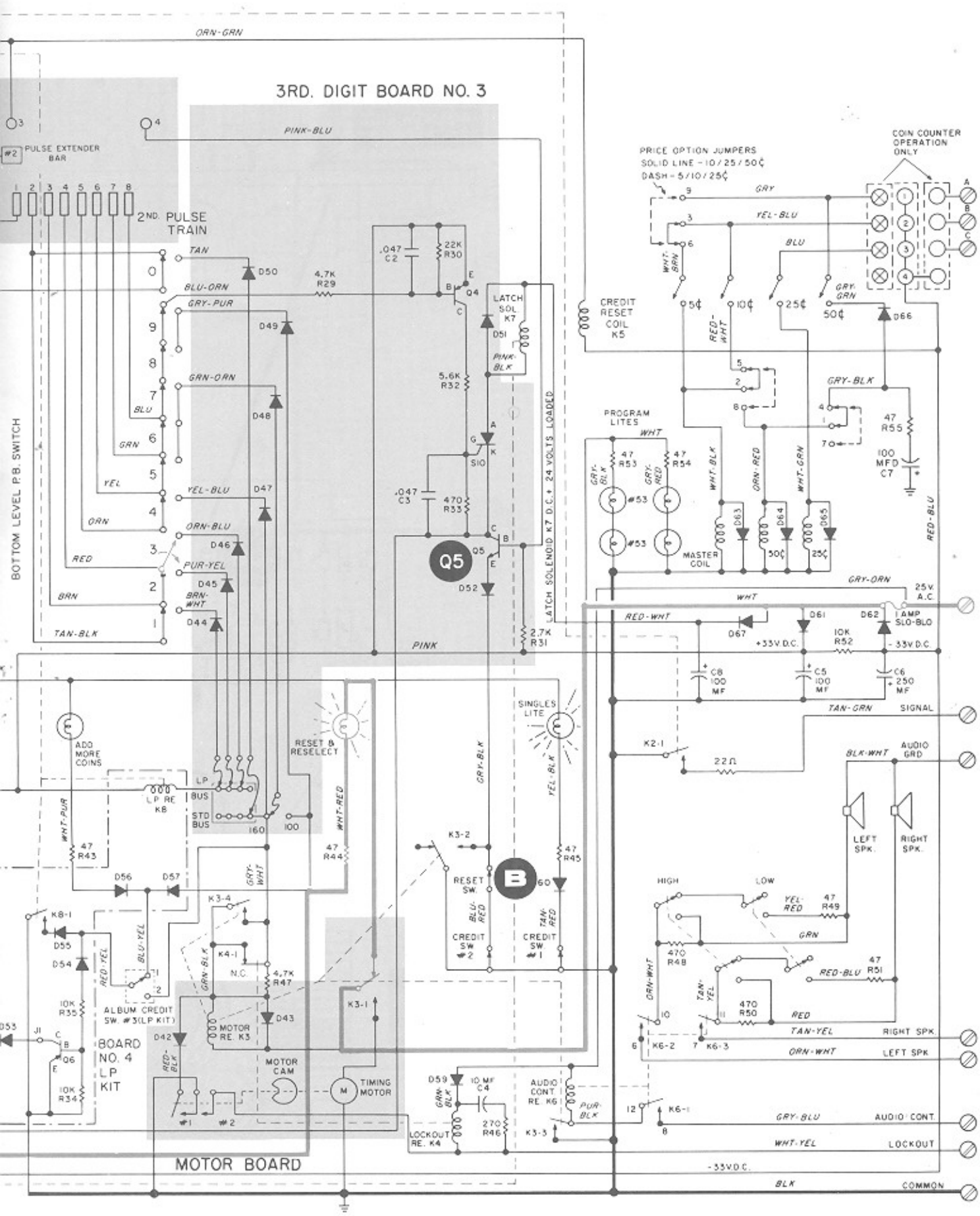


1ST. DIGIT BOARD NO. 1

2ND. DIGIT BOARD NO. 2

D18

3RD. DIGIT BOARD NO. 3



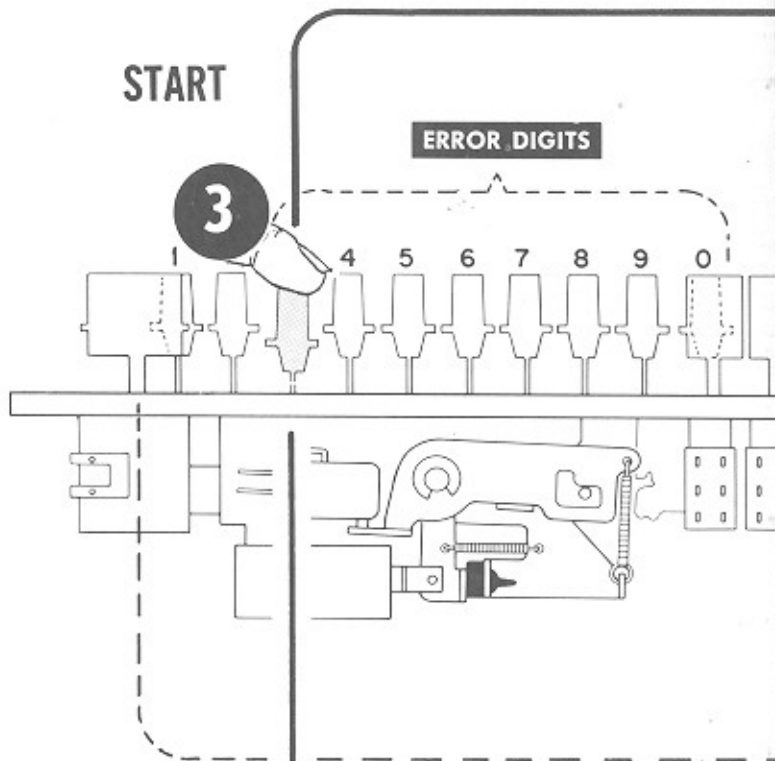
RESET
BUTTON

B

START

ERROR DIGITS

3



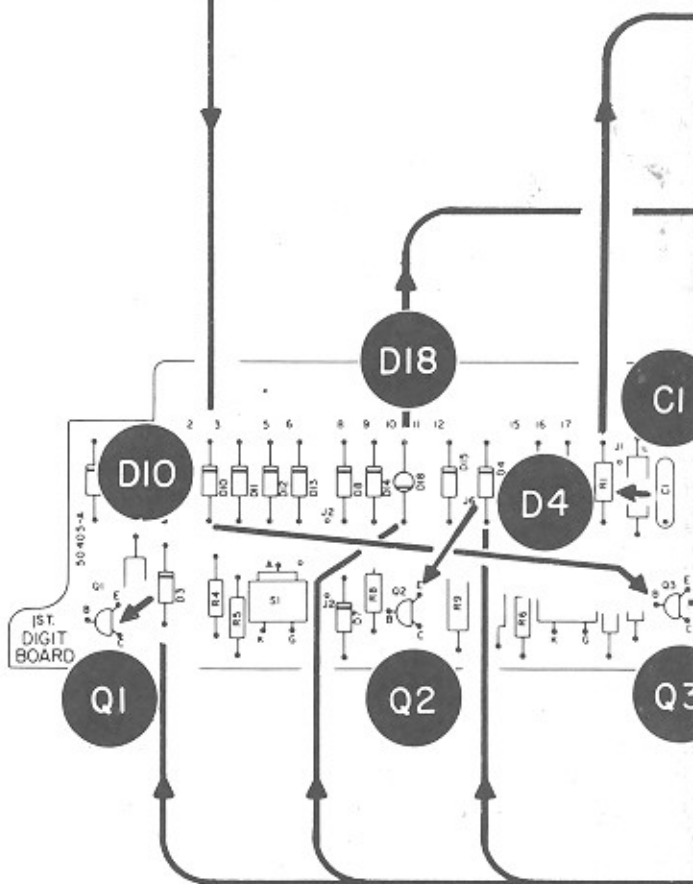
SEQUENCE No. 3 INCORRECT 1ST DIGIT NUMBER PRESSED

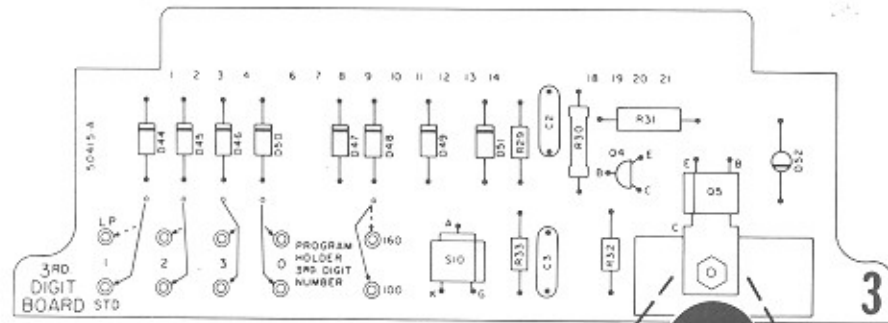
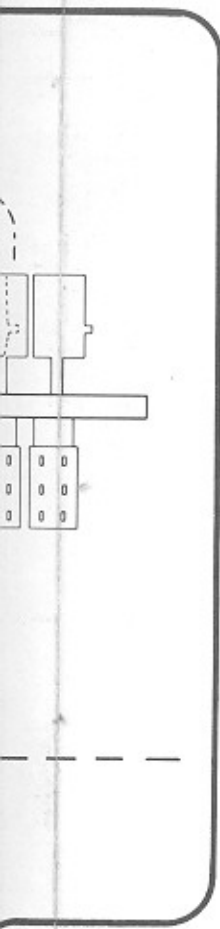
Error Digit numbers #3 thru #0 if pressed for the 1st Digit result in a "no go" condition. Error Digit number #3 pressed for this example.

Capacitor C1 (previously charged to a negative 33 Vdc) now applies a small negative voltage (-.7 Vdc) pulse to the base of Q3. This causes Q3 to cut off which in turn raises the collector of Q3 to +33 Vdc; this triggers the gate of SCR S3 which now latches to the "on" state. The conducting SCR S3 causes the following:

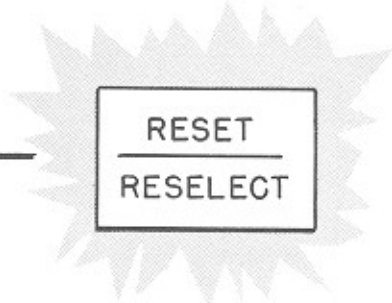
1. "Reset Reselect" lamp turns on via D18.
2. Current flow thru D3, D4 and SCR S3 now clamps the collector voltage of Q1 and Q2 to about plus 1 Vdc; this low voltage prevents the triggering of either S1 or S2 on subsequent pushbutton operations and thereby stops any further sequences from occurring.

When the Reset Button (B) is pressed, the Q5 emitter circuit is disconnected which opens the common bus to the 1st Digit memory thus resetting the selection system to "Select Any Single" condition.

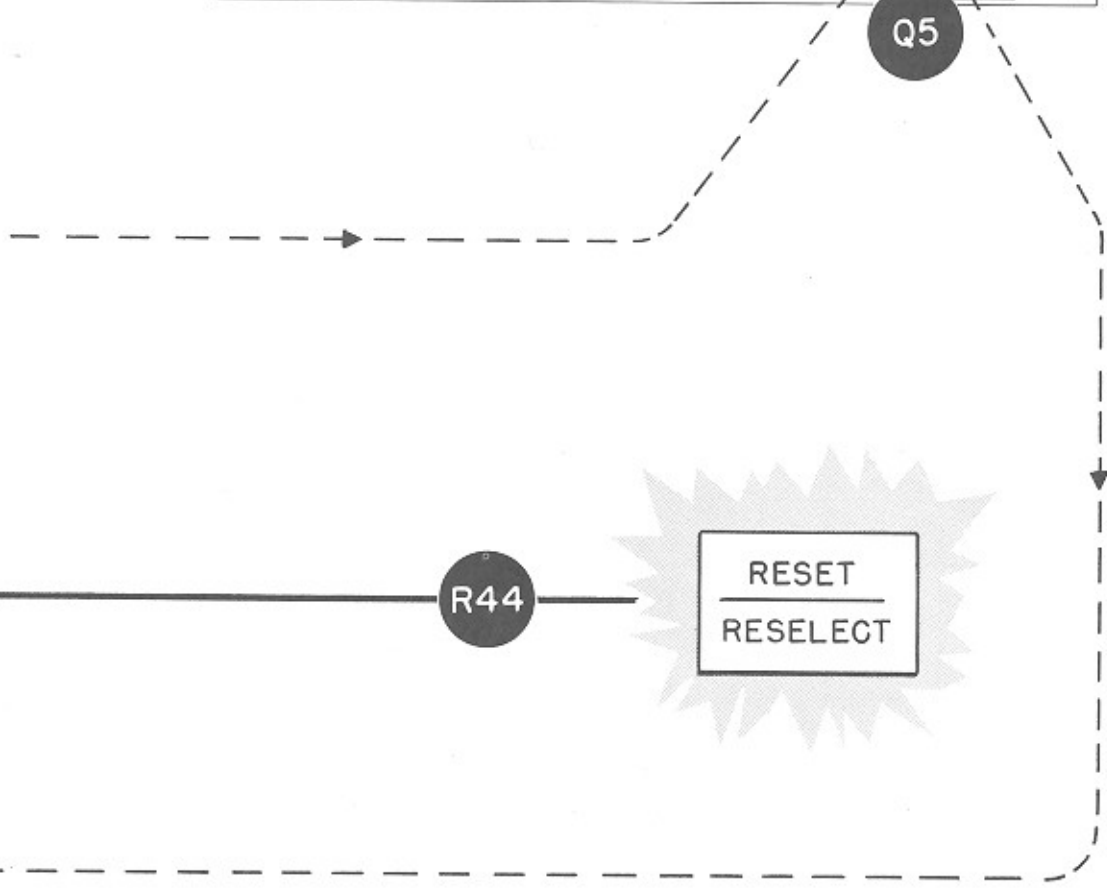
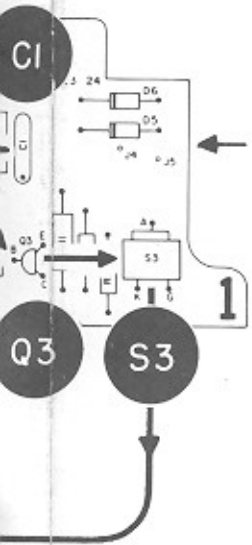


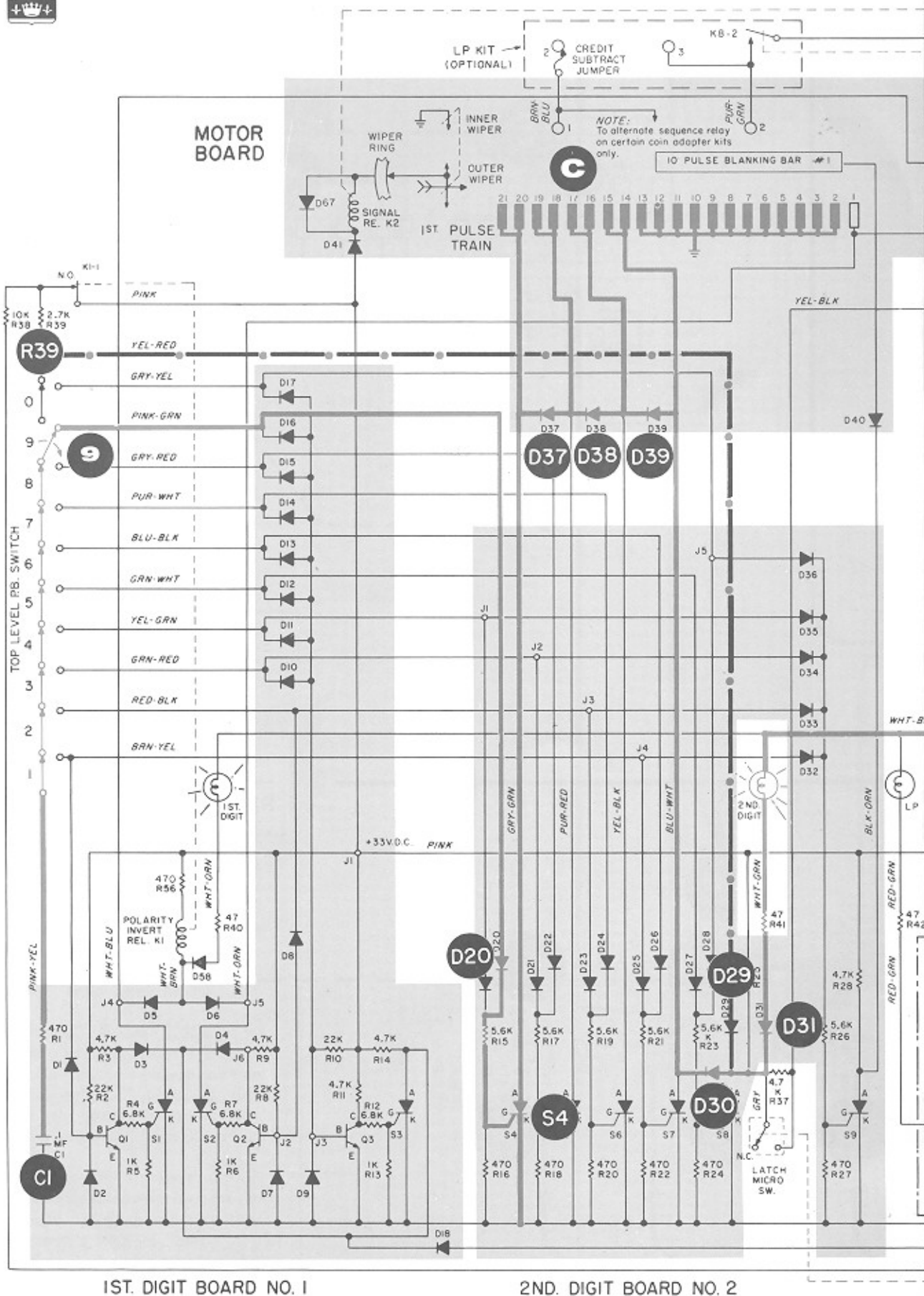


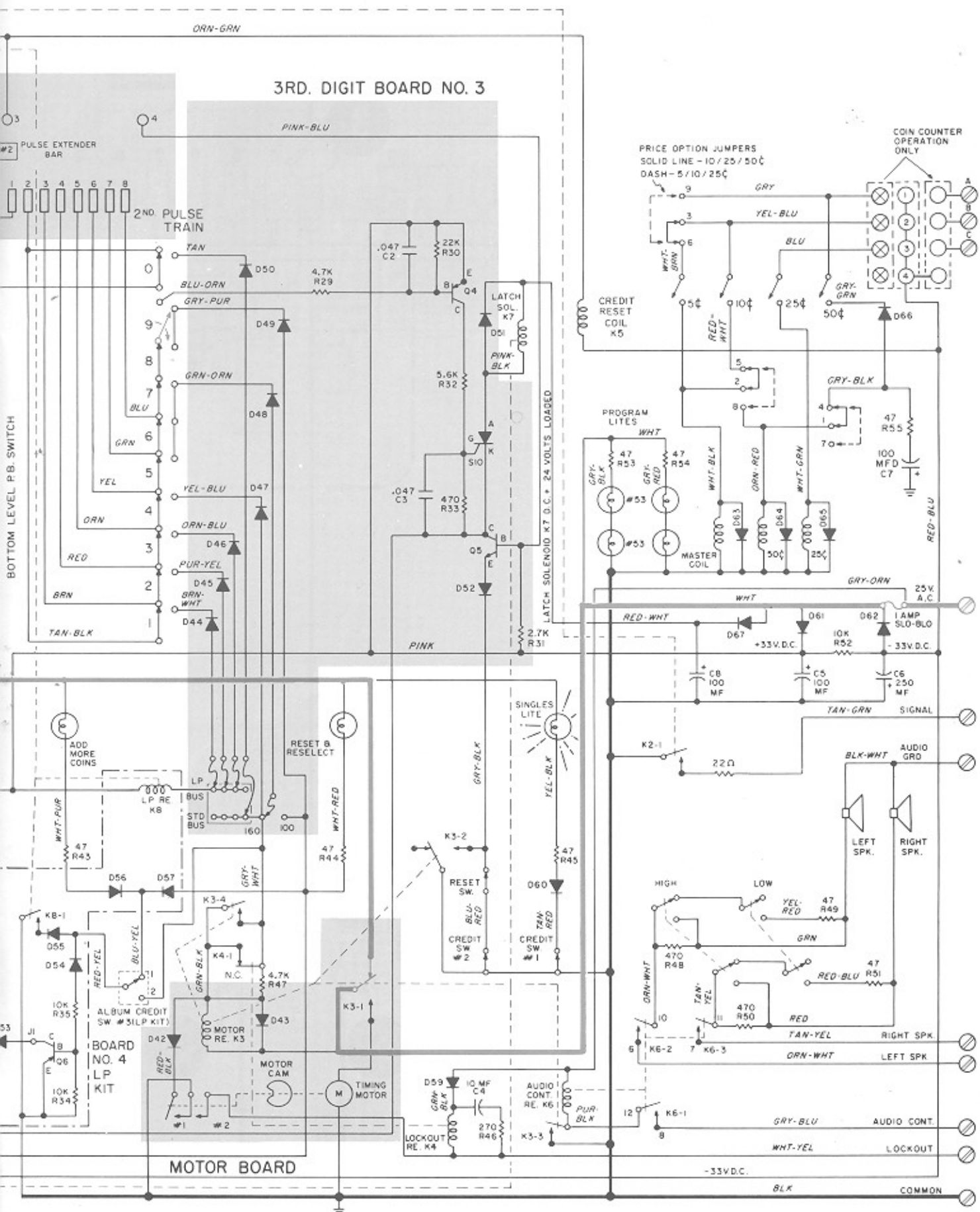
Q5



R44







**SEQUENCE No. 4
TYPICAL CIRCUIT FOR 2ND DIGIT
NUMBERS 5 TO 9
2ND DIGIT #9 PRESSED**

The 2nd Digit of a selection relates to a record.
(Not record side).

Pressing PB Switch #9 as in this example, the down position discharges the positive charge of Capacitor C1 previously stored by the operation of the Polarity Invert Relay K1 in the 1st Digit memory.

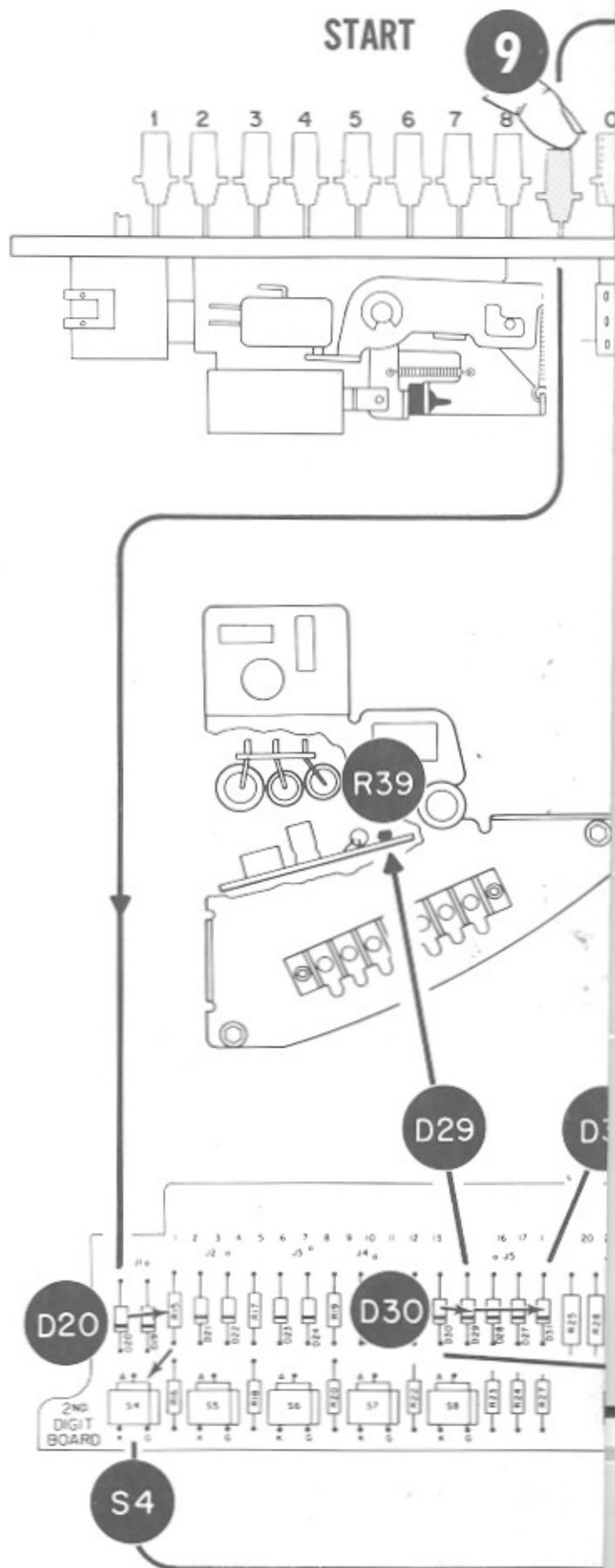
The discharge pulse is applied to the gate of SCR S4 via D20 which triggers S4 to the "on" state causing the following to take place.

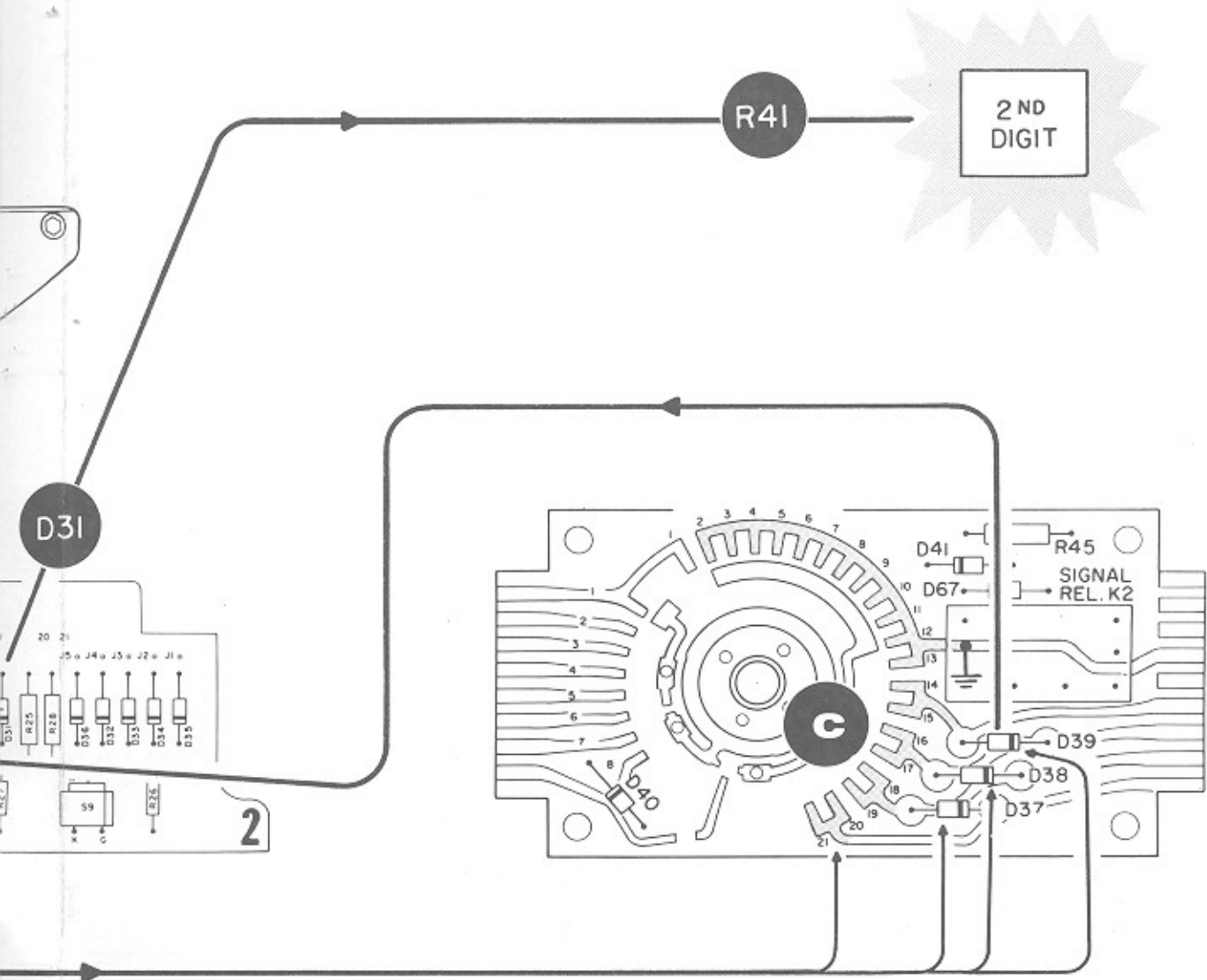
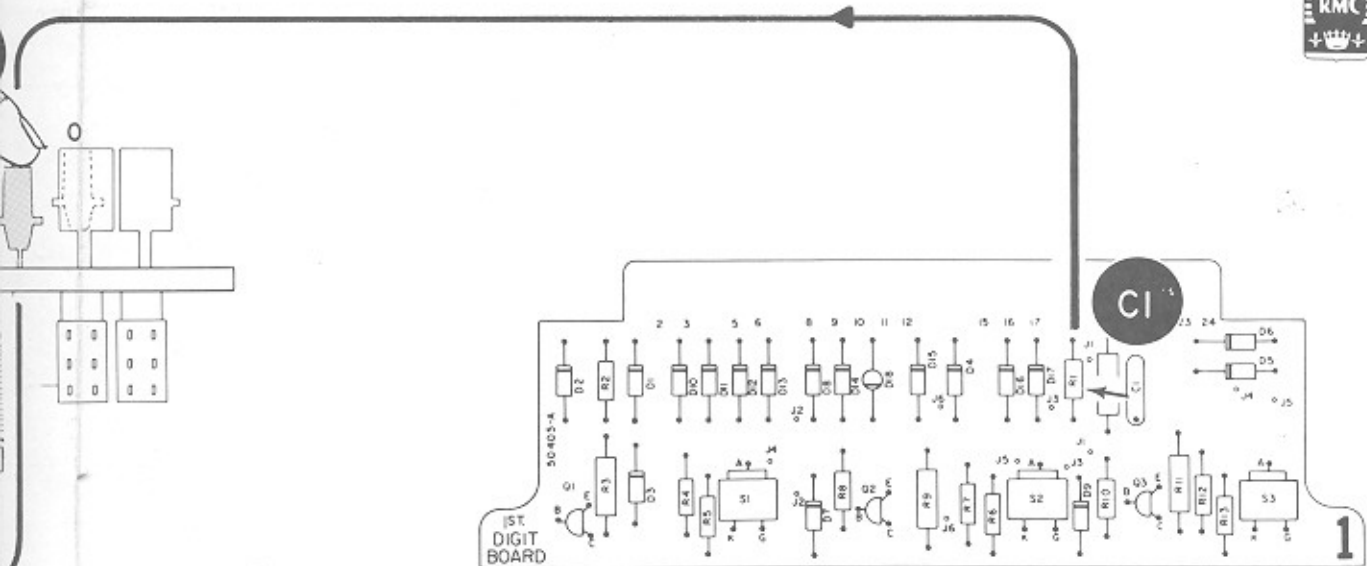
1. The 2nd Digit lite turns on via D37, D38, D39, D30 and D31 in addition to activating Wiper Disc Contacts #14 thru #21 at (C).

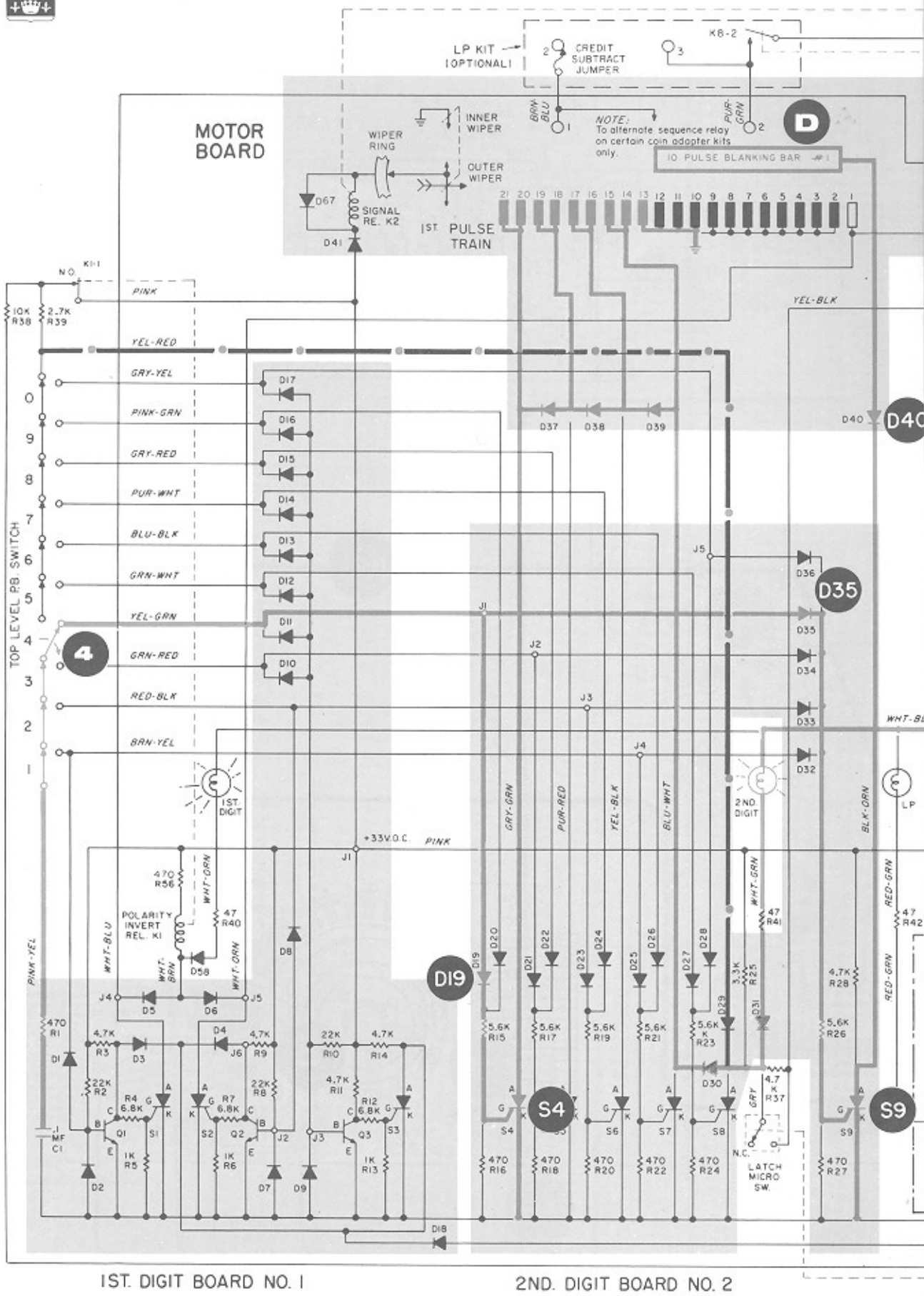
Since Disc Contacts #2 thru #13 are normally grounded, a total of 20 pulses will be conveyed to the Receiver for storage of the 2nd Digit selection No. 9:

2. The circuit established via D29 now clamps the voltage at the Top Level PB end of resistor R39 to about 2 Vdc; value of this voltage now is too low to trigger any other SCR in the 2nd Digit memory on subsequent pushbutton operations.

No further action takes place until PB Switch No. 9 returns and is explained in Sequence No. 6.







**SEQUENCE No. 5
TYPICAL CIRCUIT FOR 2ND DIGIT
NUMBERS 0 TO 4
2ND DIGIT #4 PRESSED**

Note that the pressing of PB Switch #4 activates the same circuits as for PB Switch #9 shown in Sequence No. 4 with these exceptions.

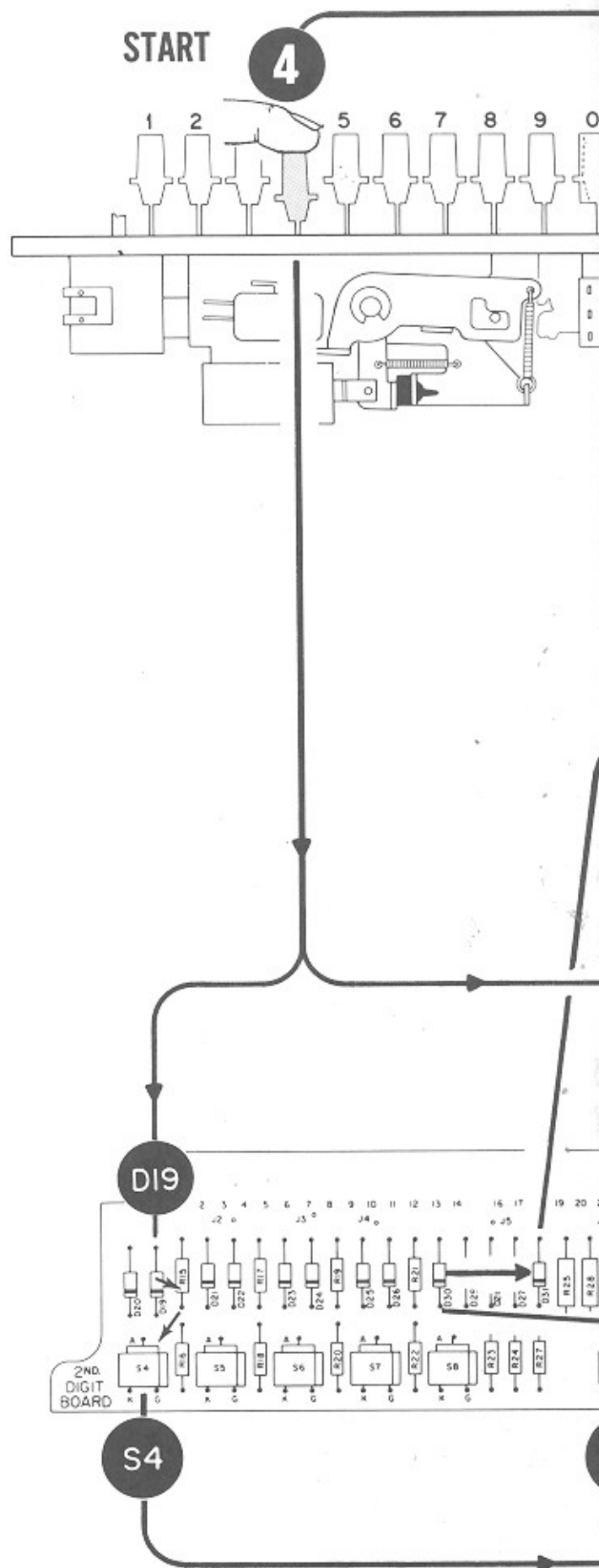
1. S4 now is turned on via D19 and,
2. SCR S9 is also turned on via D35.

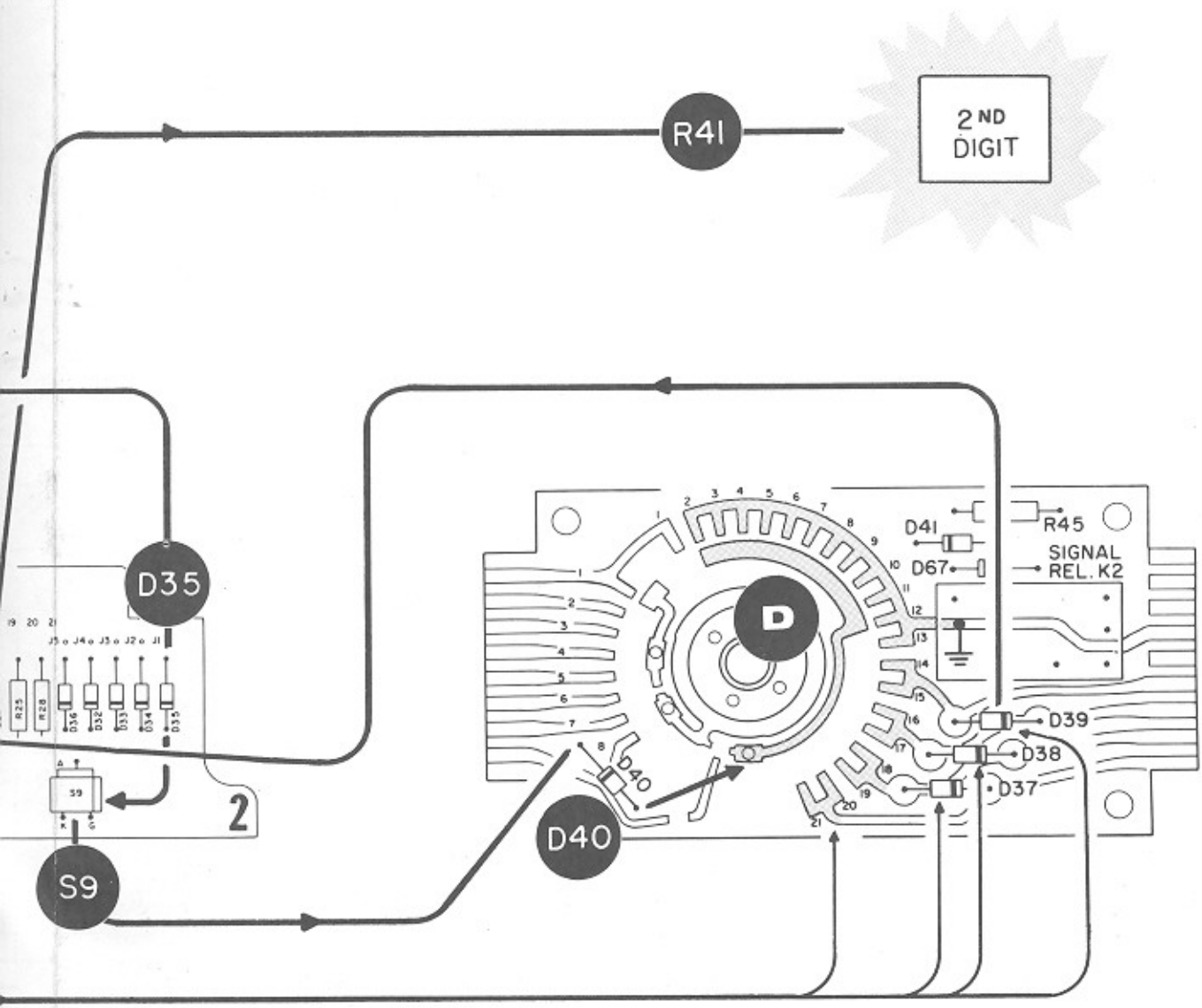
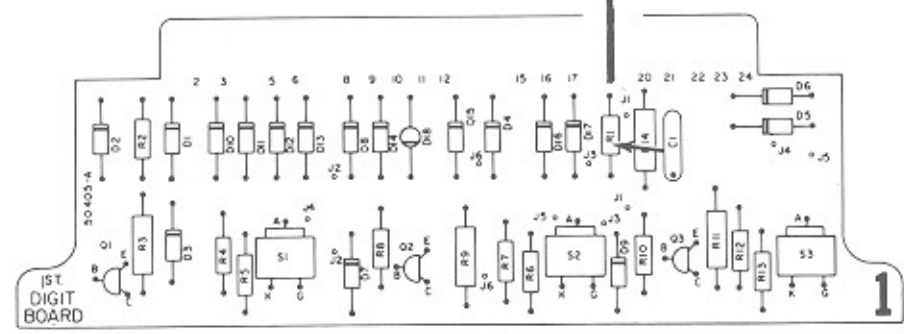
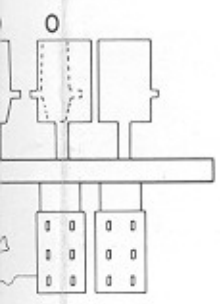
The "on" state of S9 activates the "10 Pulse Blanking Bar" at (D) via D40 which produces one long pulse for the interval the Wiper Disc Contacts #2 thru #12 are blanked out. This results in 10 pulses being subtracted from the total of 20 in the 1st Pulse Train which is the correct code to key the Receiver for storage of the 2nd Digit No. 4.

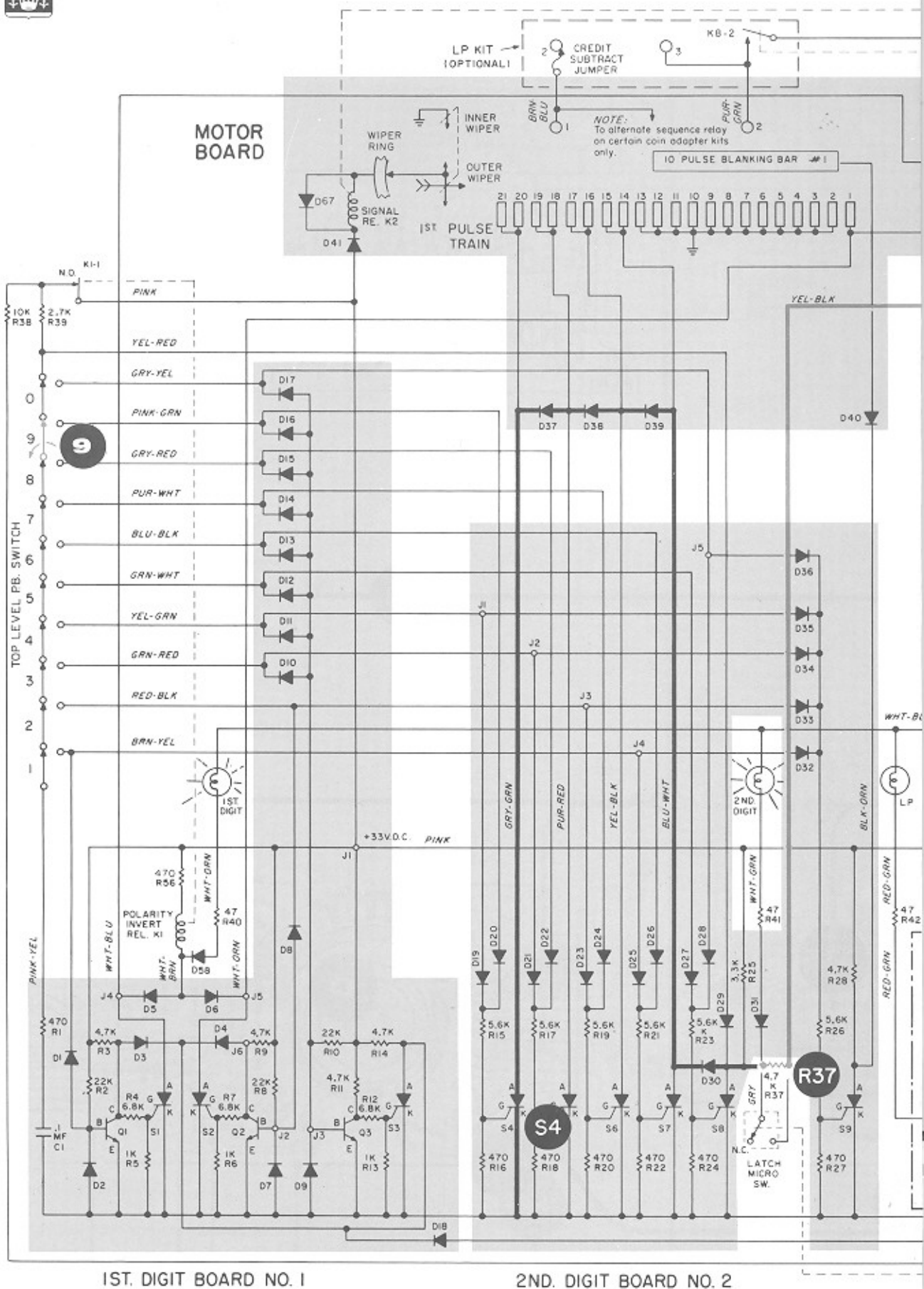
This typical circuit arrangement also prevails for selections,

- 3 and 8
- 2 and 7
- 1 and 6
- 0 and 5 and activates

the "10 Pulse Blanking Bar" only on 2nd Digit numbers 0, 1, 2, 3, and 4.

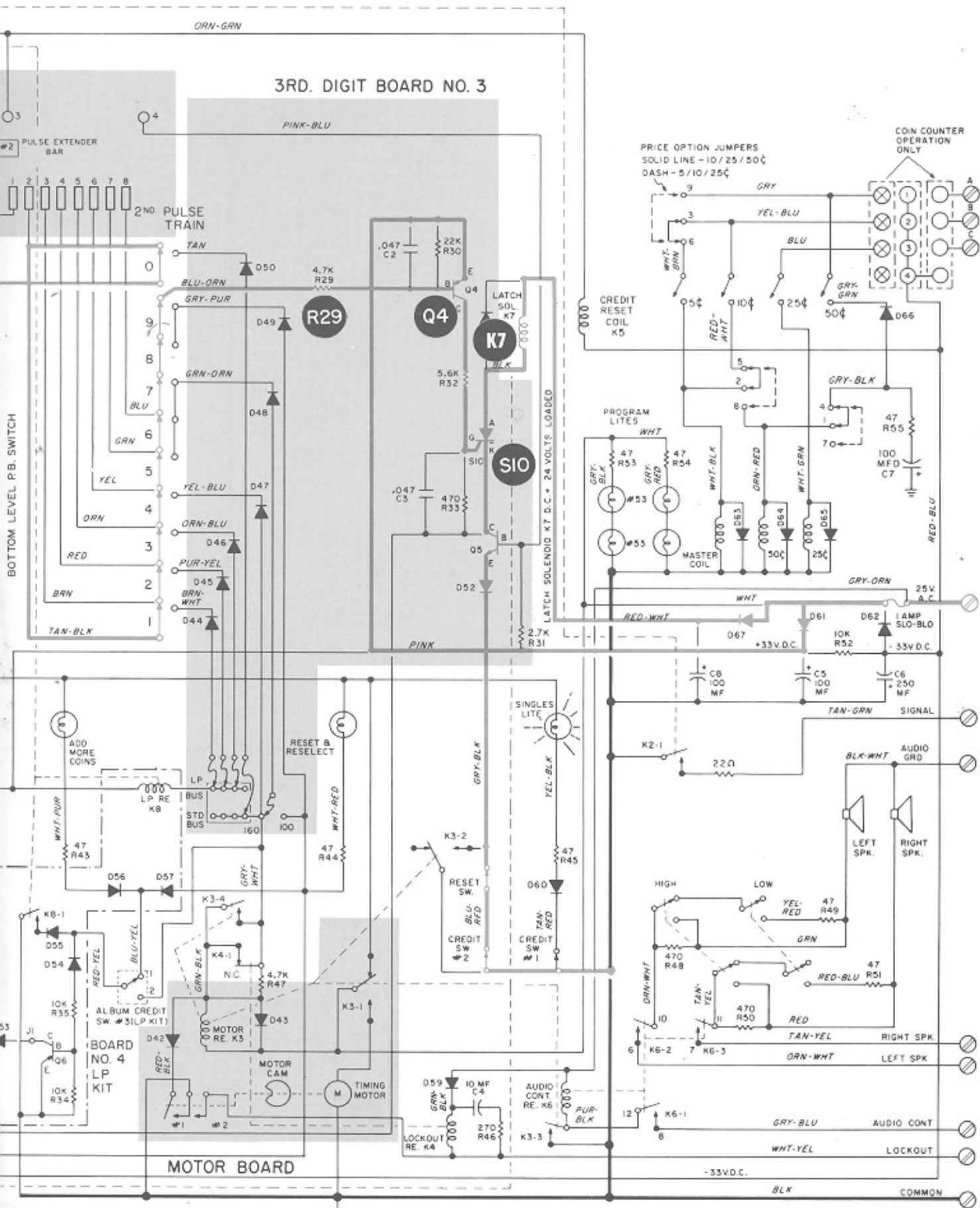






1ST. DIGIT BOARD NO. 1

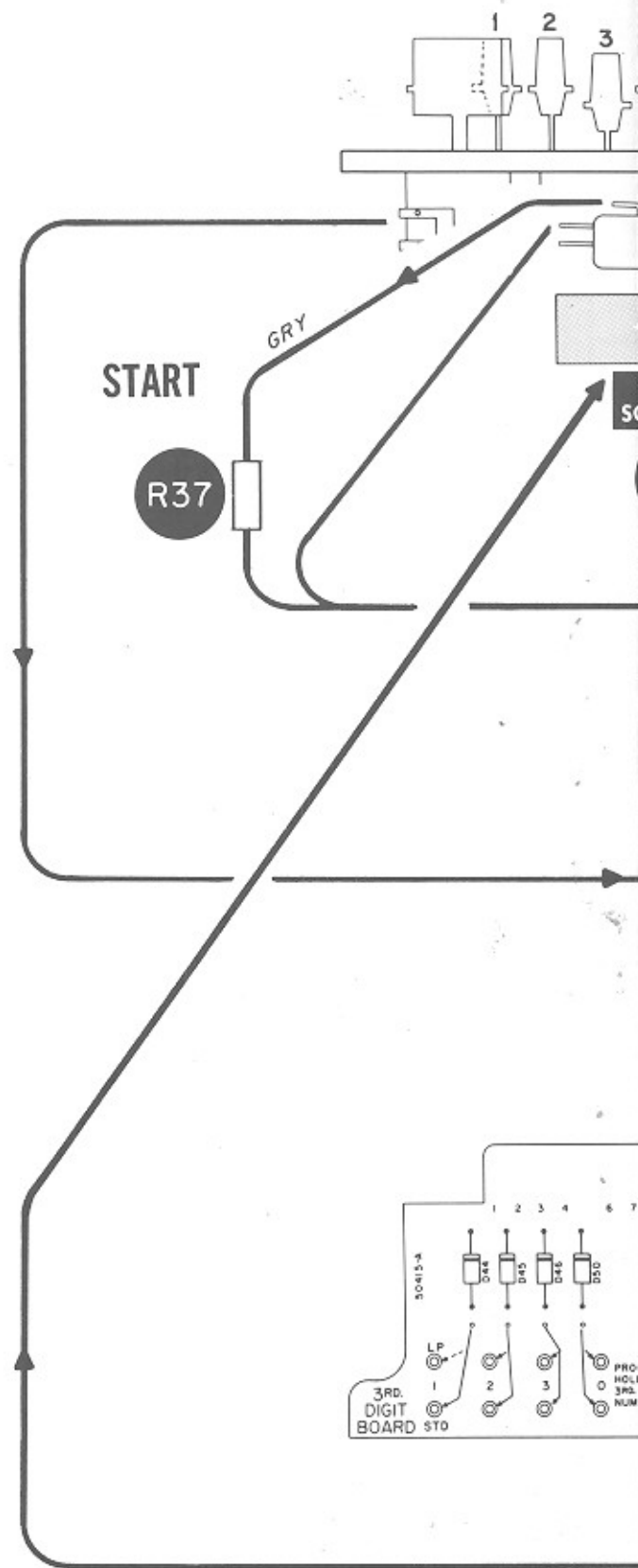
2ND. DIGIT BOARD NO. 2

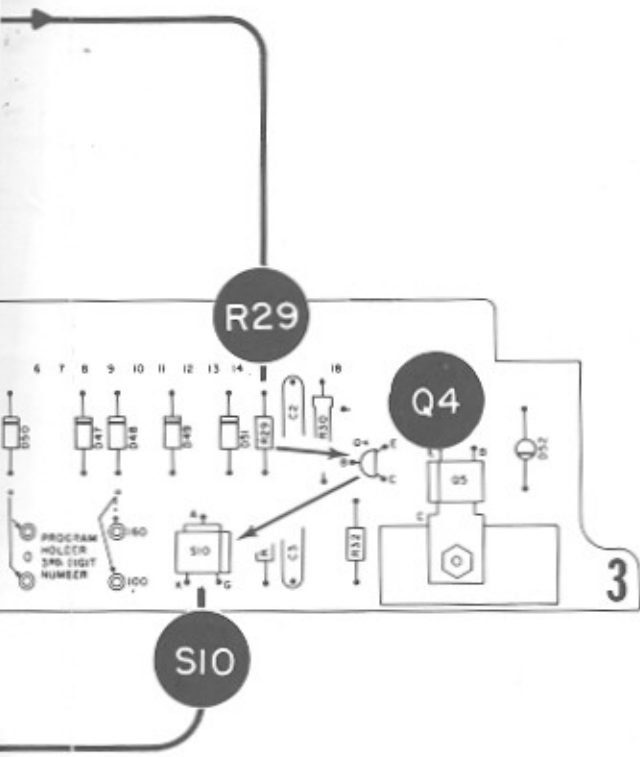
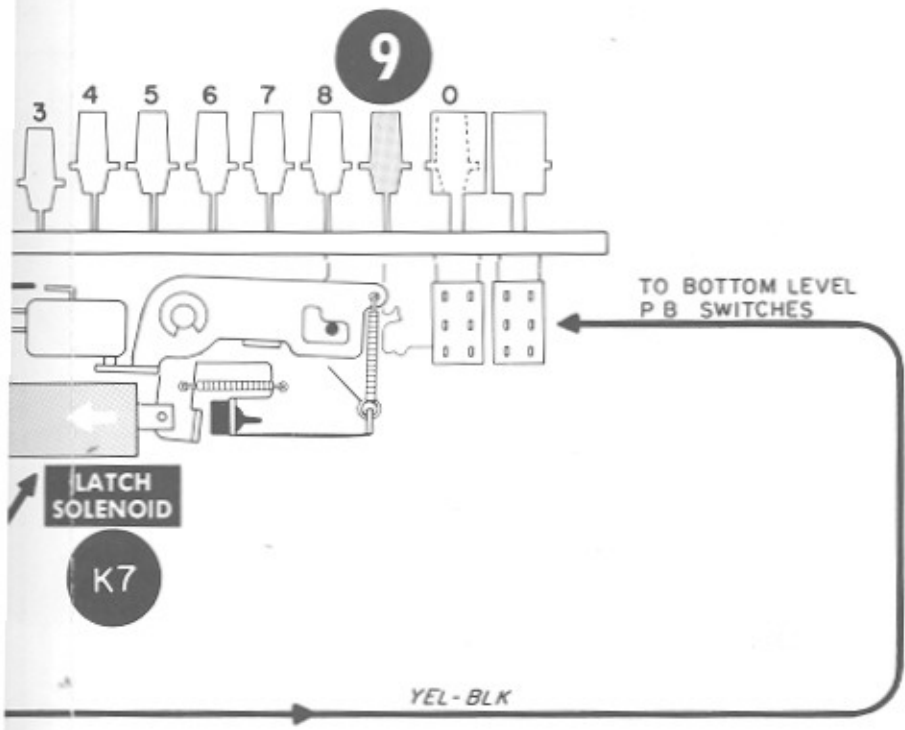


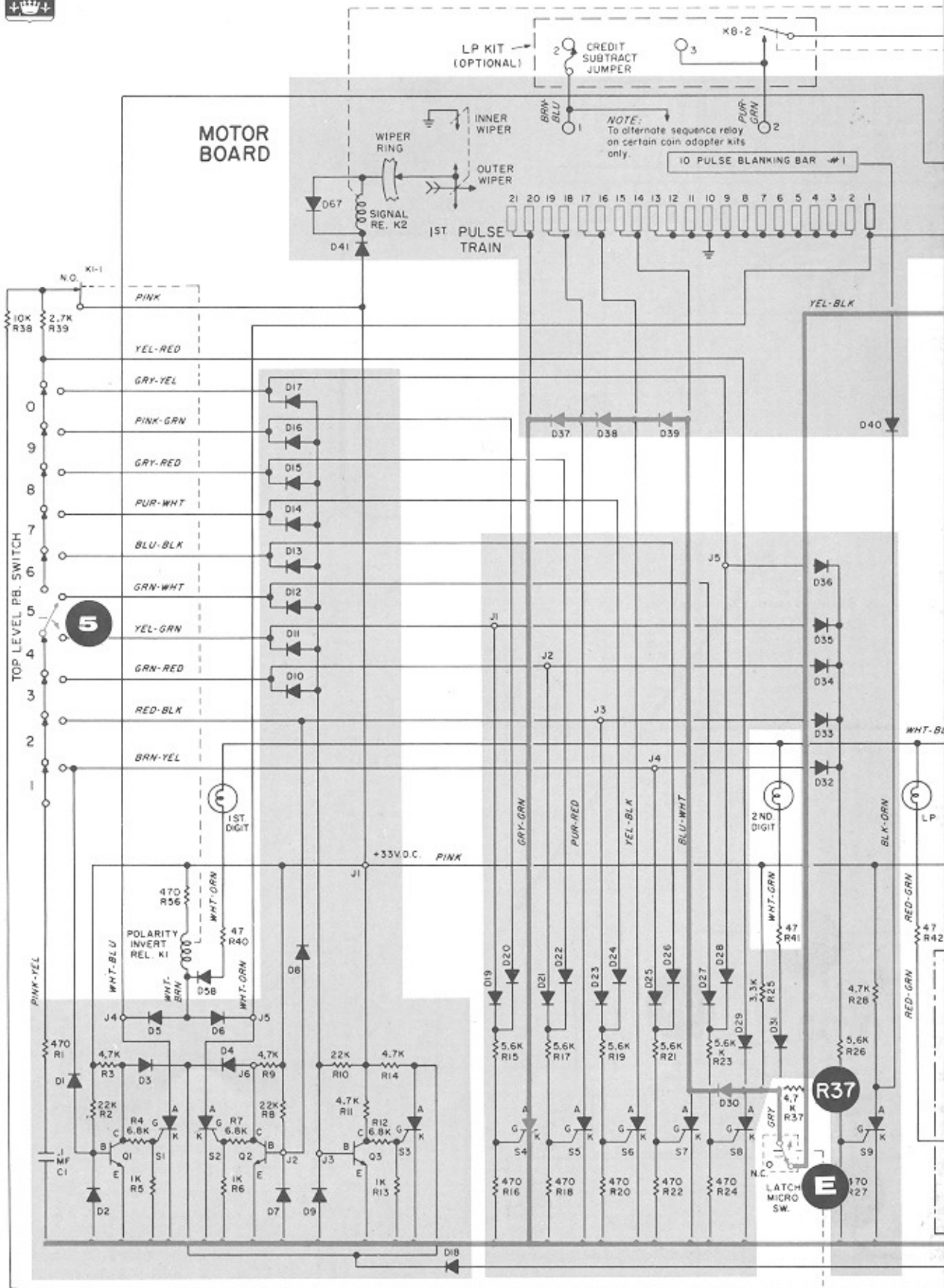
**SEQUENCE No. 6
PB SWITCH #9 RETURNS**

When PB Switch #9 returns, the circuit via resistor R37 provides a ground (thru S4) to the base of Q4 via the Bottom Level of PB Switches and resistor R29. This causes transistor Q4 to turn on triggering the gate of SCR S10 which now latches to the "on" state.

The conducting SCR S10 energizes the Latch Solenoid K7. Selection system now ready to accept the 3rd Digit number.

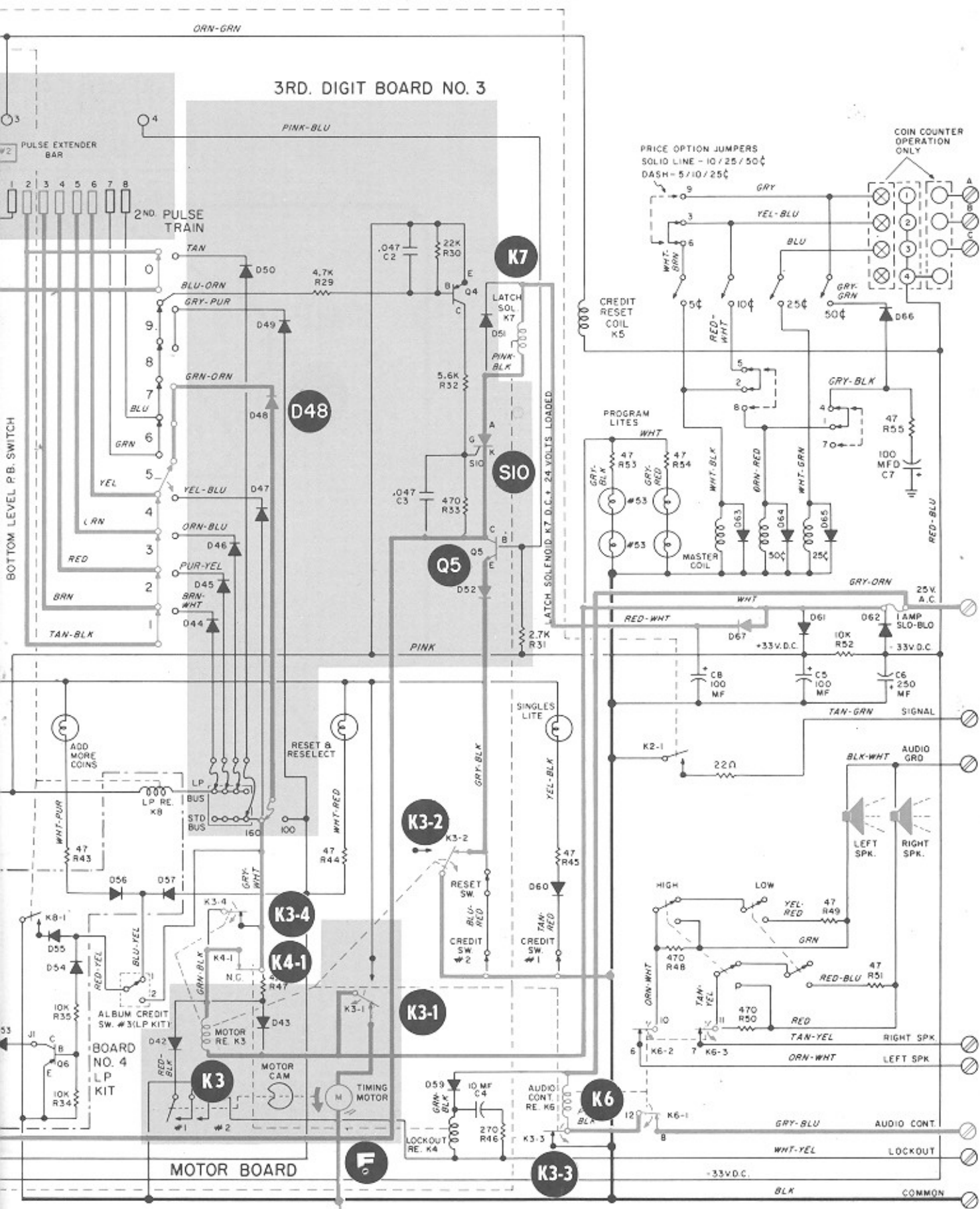






1ST. DIGIT BOARD NO. 1

2ND. DIGIT BOARD NO. 2



**SEQUENCE No. 7
3RD DIGIT NUMBER PRESSED —
WALL BOX SPEAKERS TURNED ON —
TIMING MOTOR STARTS**

The 3rd Digit of a selection designates the selector segment in which the record is located.

Pressing the 3rd Digit #5 for example, the PB switch is held by the energized Latch Solenoid K7. The lockup of the 3rd Digit number activates the Latch Micro Switch "E" which connects a circuit around resistor R37; this allows the full voltage to be applied to the Motor Relay K3.

Motor Relay K3 energizes via the Bottom Level PB Switches, D48 and normally closed Lockout Relay Contacts K4-1. Motor Relay contacts K3-1 thru K3-4 transfer.

The back contact of K3-1 disconnects power to all indicator lites during transmission of the 1st and 2nd pulse trains. . . . The forward contact starts the Timing Motor (F).

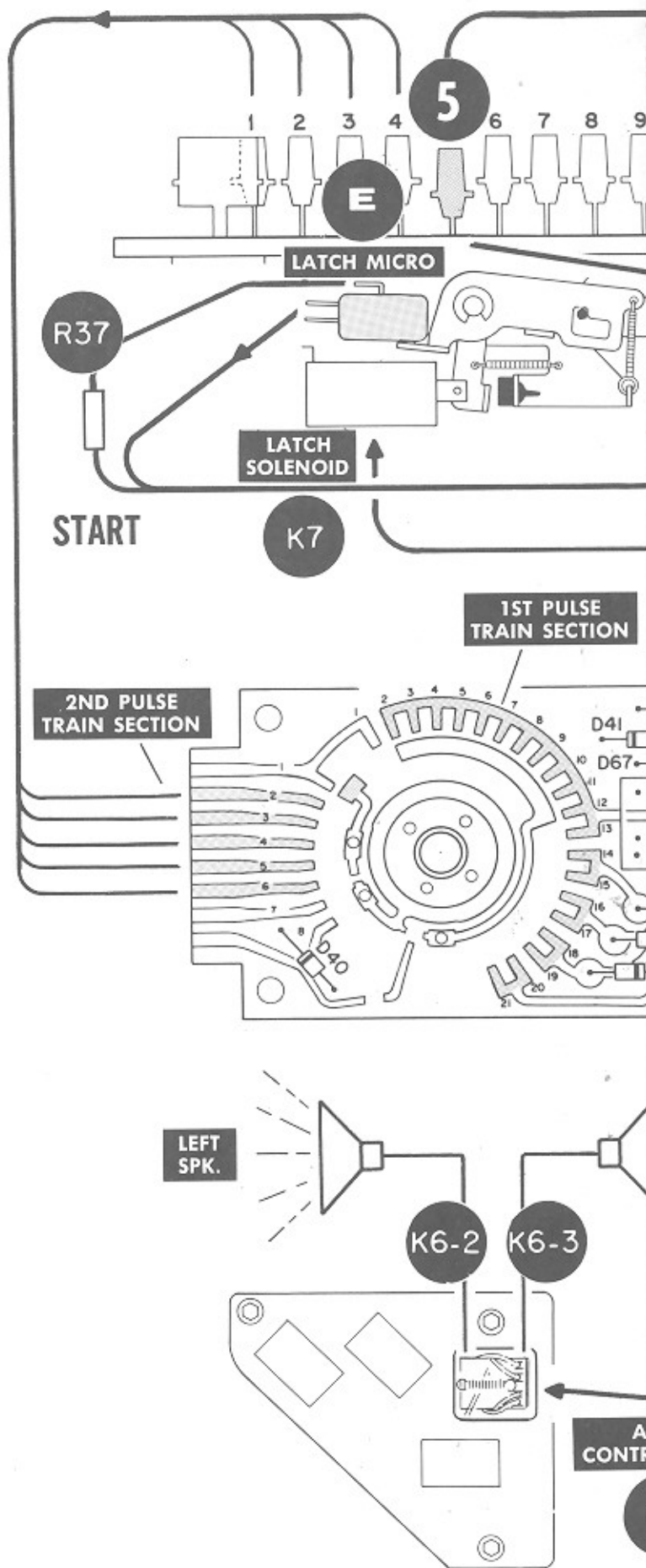
K3-2 provides a ground circuit to the memory bus via Q5 and S10 around the Credit and Reset switches which now become inoperative for the duration of the pulsing cycle.

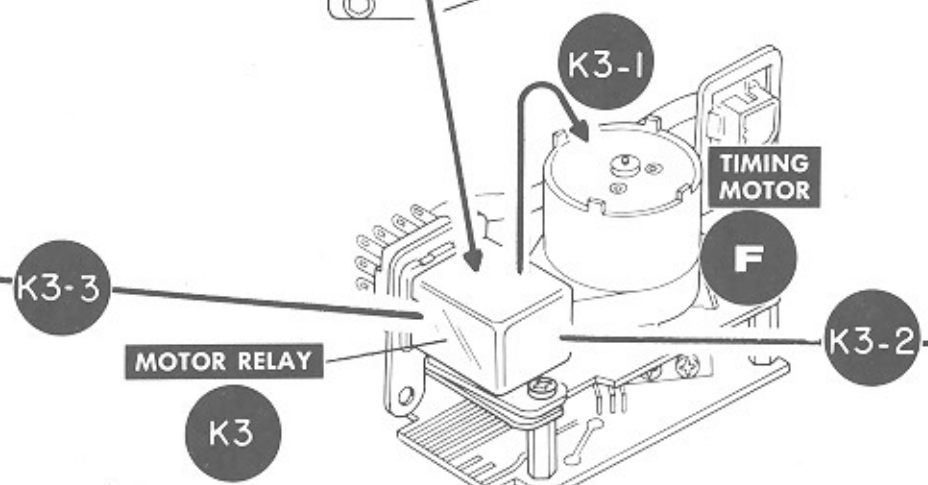
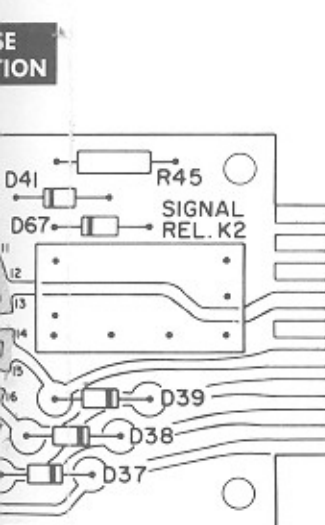
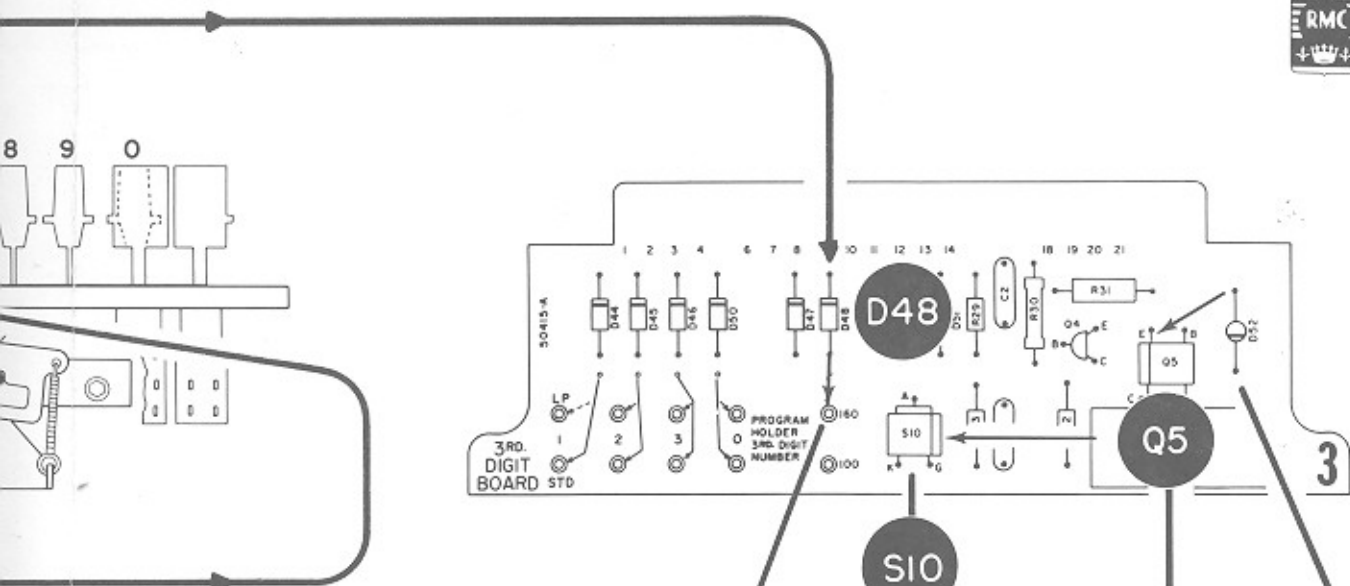
K3-3 operates the Audio Control Relay K6, wall box speakers turn on via the transferred relay contacts K6-2 and K6-3. K6-1 holds the Audio Control Relay energized for the duration of all selections registered on the phone selector.

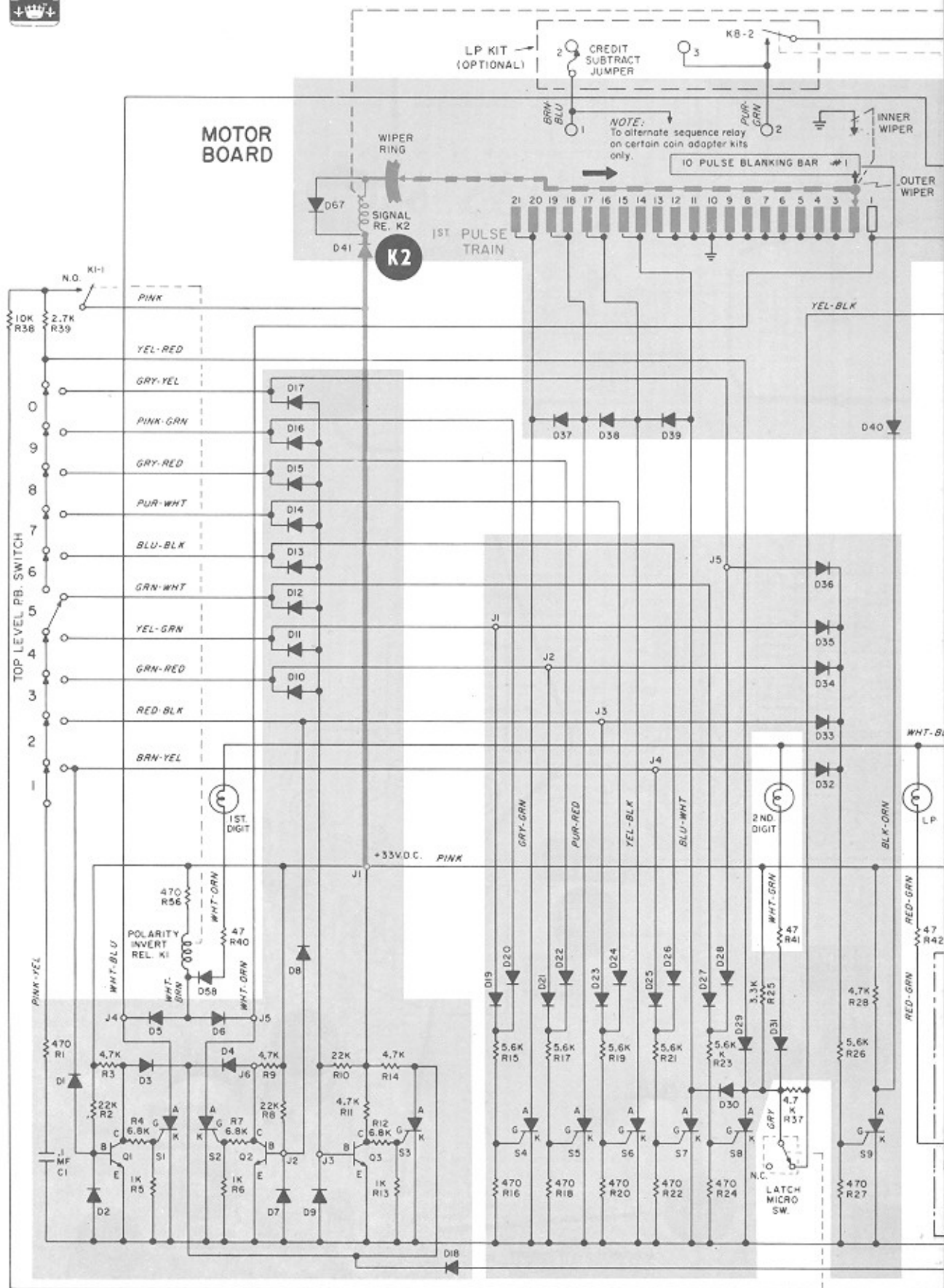
K3-4 provides a holding circuit to the Motor Relay K3.

The Bottom Switch Level now provides connections to the 2nd Pulse Train Wiper Disc Contacts #2 thru #6 which will produce a transmission of 6 pulses in a later séquence.

The state of the wall box memory for selection "195" is now ready to be conveyed to the Receiver for storage until the mechanism is actuated to play this selection.

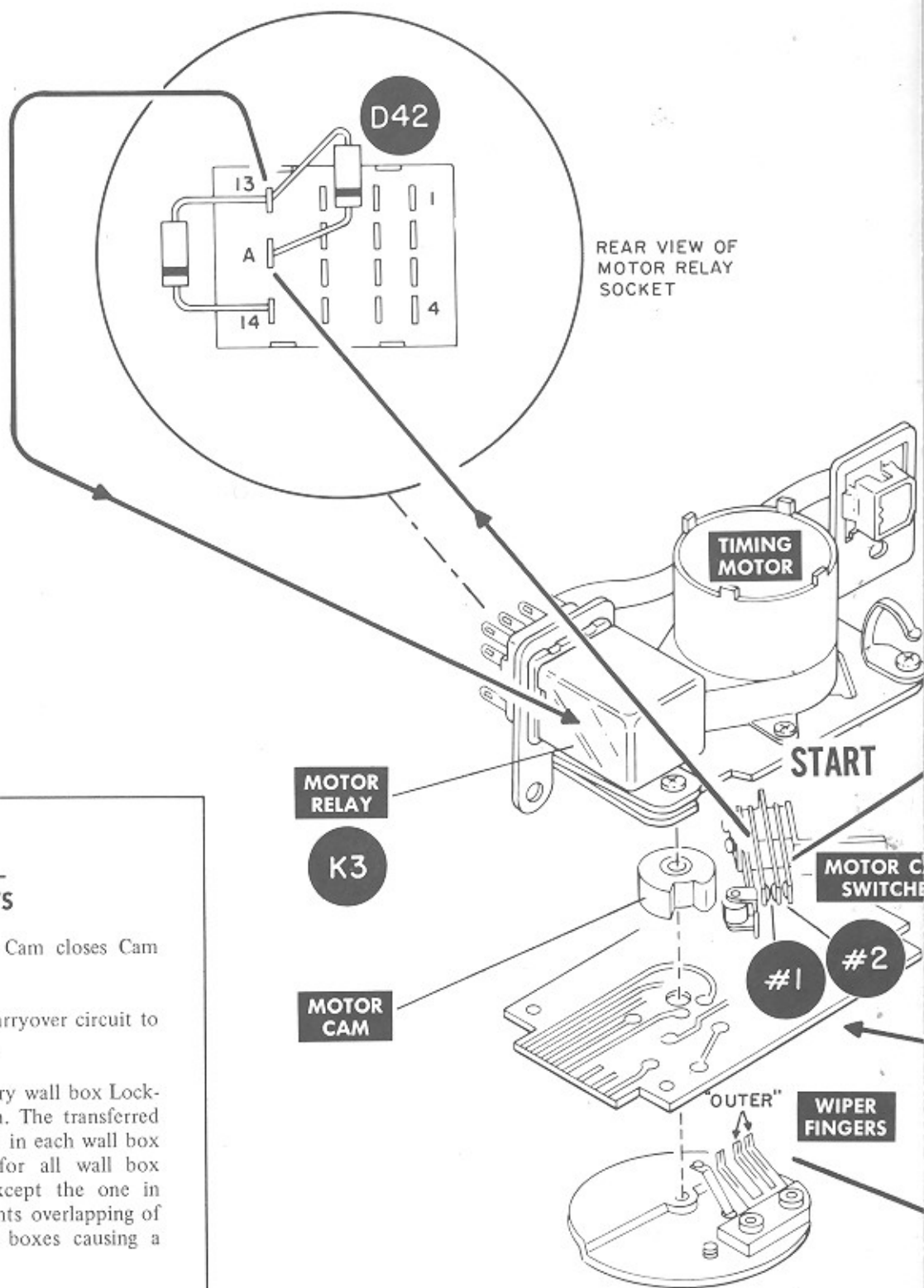






1ST. DIGIT BOARD NO. 1

2ND. DIGIT BOARD NO. 2



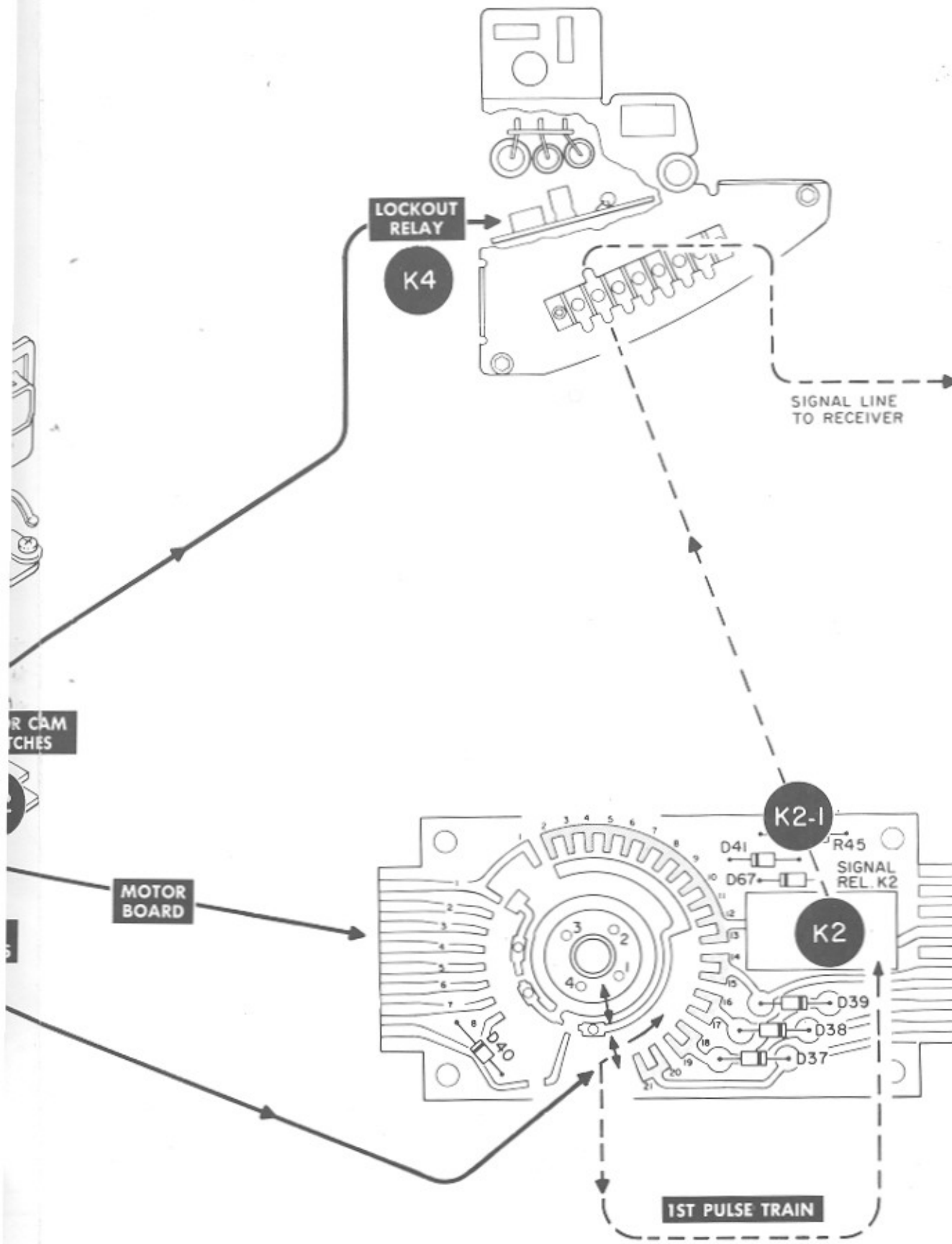
**SEQUENCE No. 8
TIMING MOTOR RUNS —
1ST PULSE TRAIN STARTS**

The rotating Timing Motor Cam closes Cam Switches #1 and #2.

#1 Cam Switch provides a carryover circuit to the Motor Relay K3 via D42.

#2 Cam Switch energizes every wall box Lockout Relay K4 in the system. The transferred Lockout Relay Contact K4-1 in each wall box provides a "hold" circuit for all wall box selections in the system except the one in operation. . . . This prevents overlapping of selections from other wall boxes causing a wrong selection.

During the wiper rotation, the "outer" wiper fingers will pulse the Signal Relay K2 every time the wiper finger strikes a "live" contact. In this example 20 pulses will be transmitted in the 1st Pulse Train to the Receiver via the Signal Relay Contact K2-1.



R CAM
TCHES

MOTOR
BOARD

LOCKOUT
RELAY

K4

SIGNAL LINE
TO RECEIVER

K2-1

K2

1ST PULSE TRAIN

D41

D67

R45

SIGNAL
REL. K2

D39

D38

D37

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

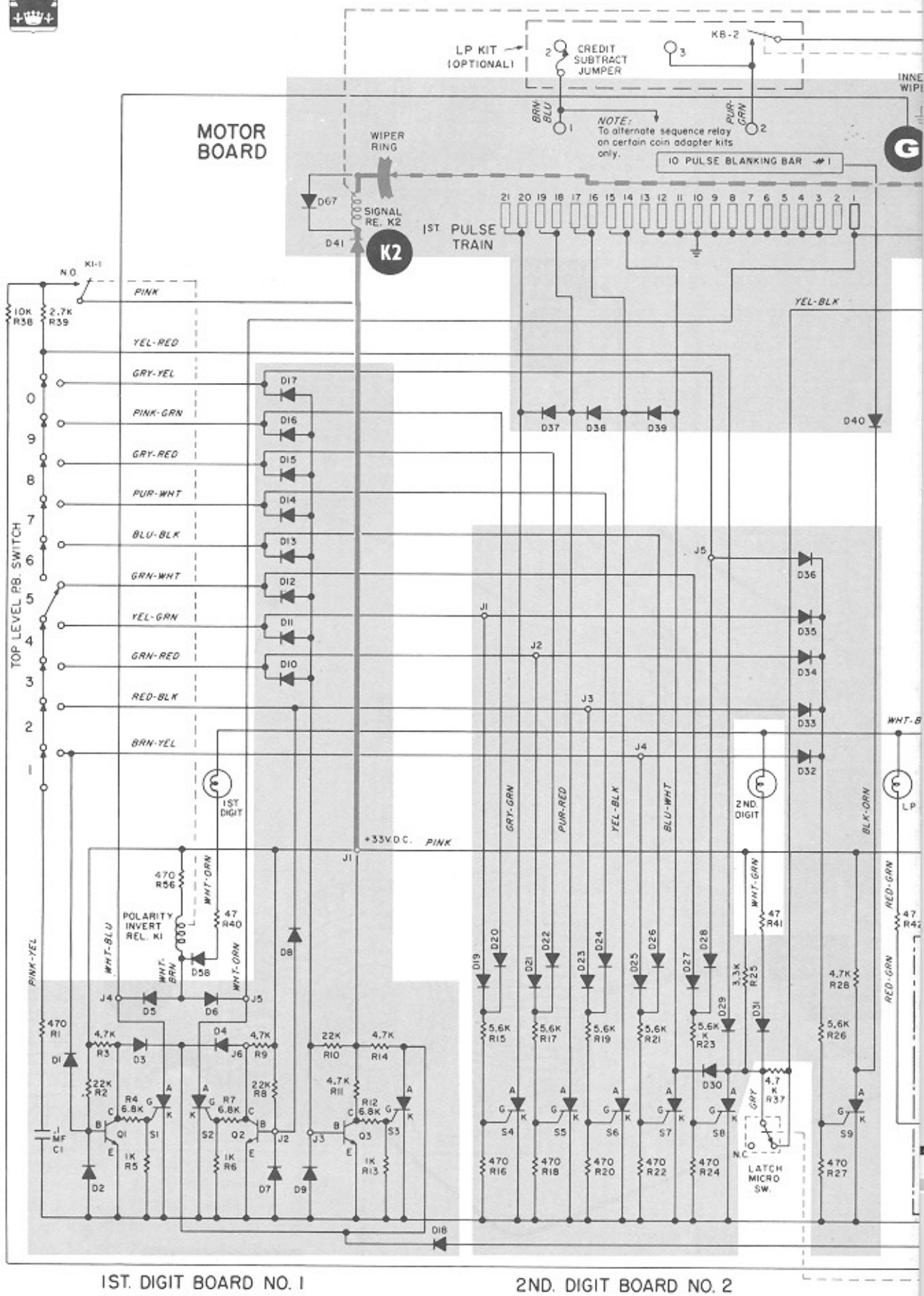
16

17

18

19

20



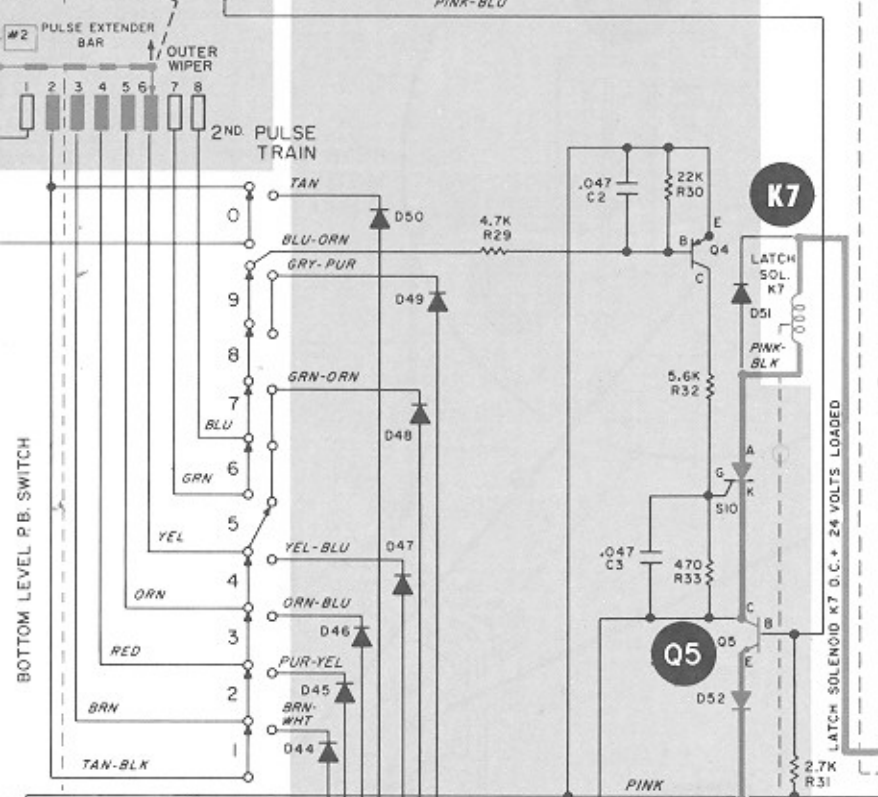
1ST. DIGIT BOARD NO. 1

2ND. DIGIT BOARD NO. 2

ORN-GRN

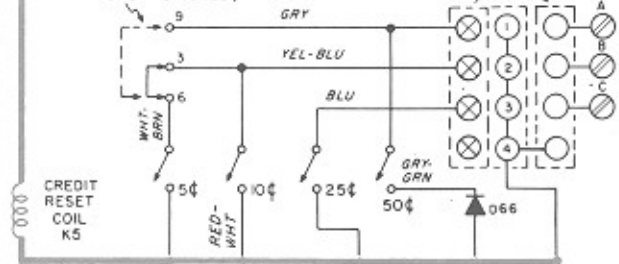
3RD. DIGIT BOARD NO. 3

PINK-BLU

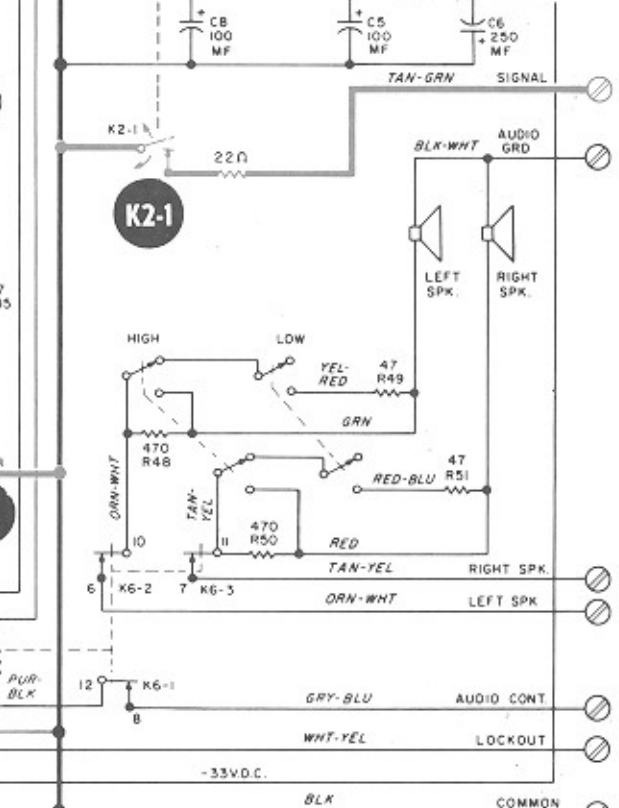
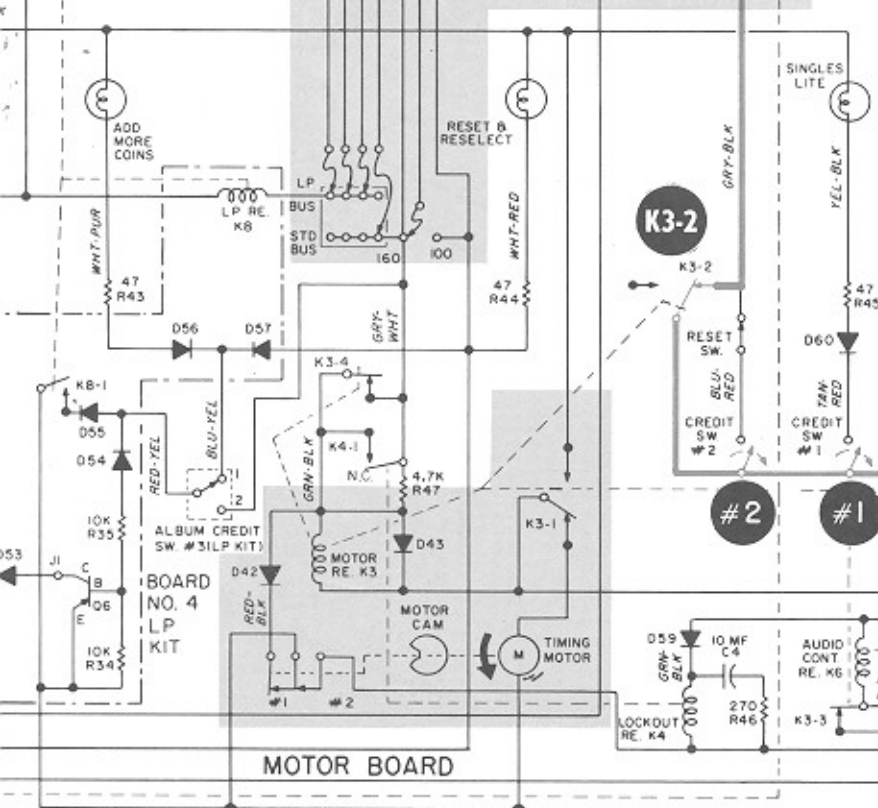
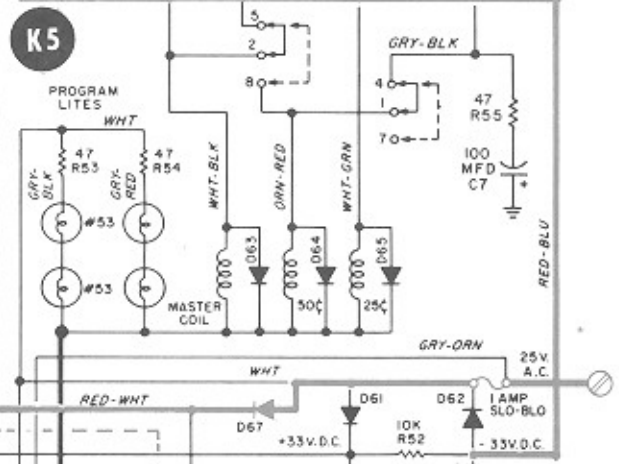


PRICE OPTION JUMPERS
 SOLID LINE - 10 / 25 / 50¢
 DASH - 5 / 10 / 25¢

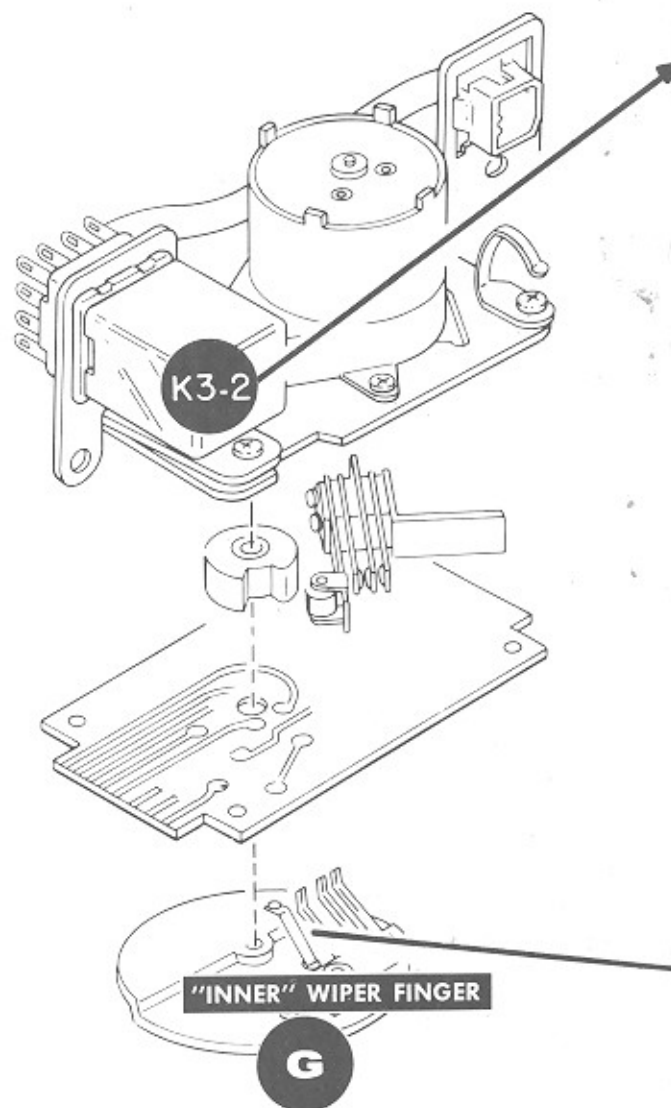
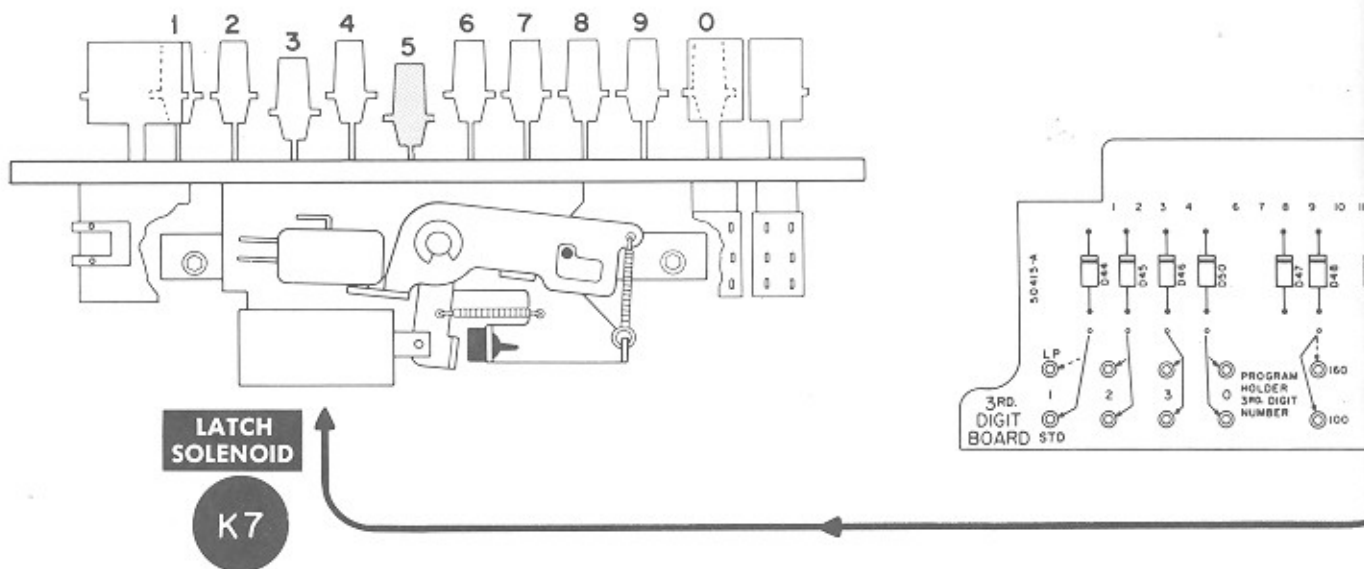
COIN COUNTER OPERATION ONLY



BOTTOM LEVEL P.B. SWITCH



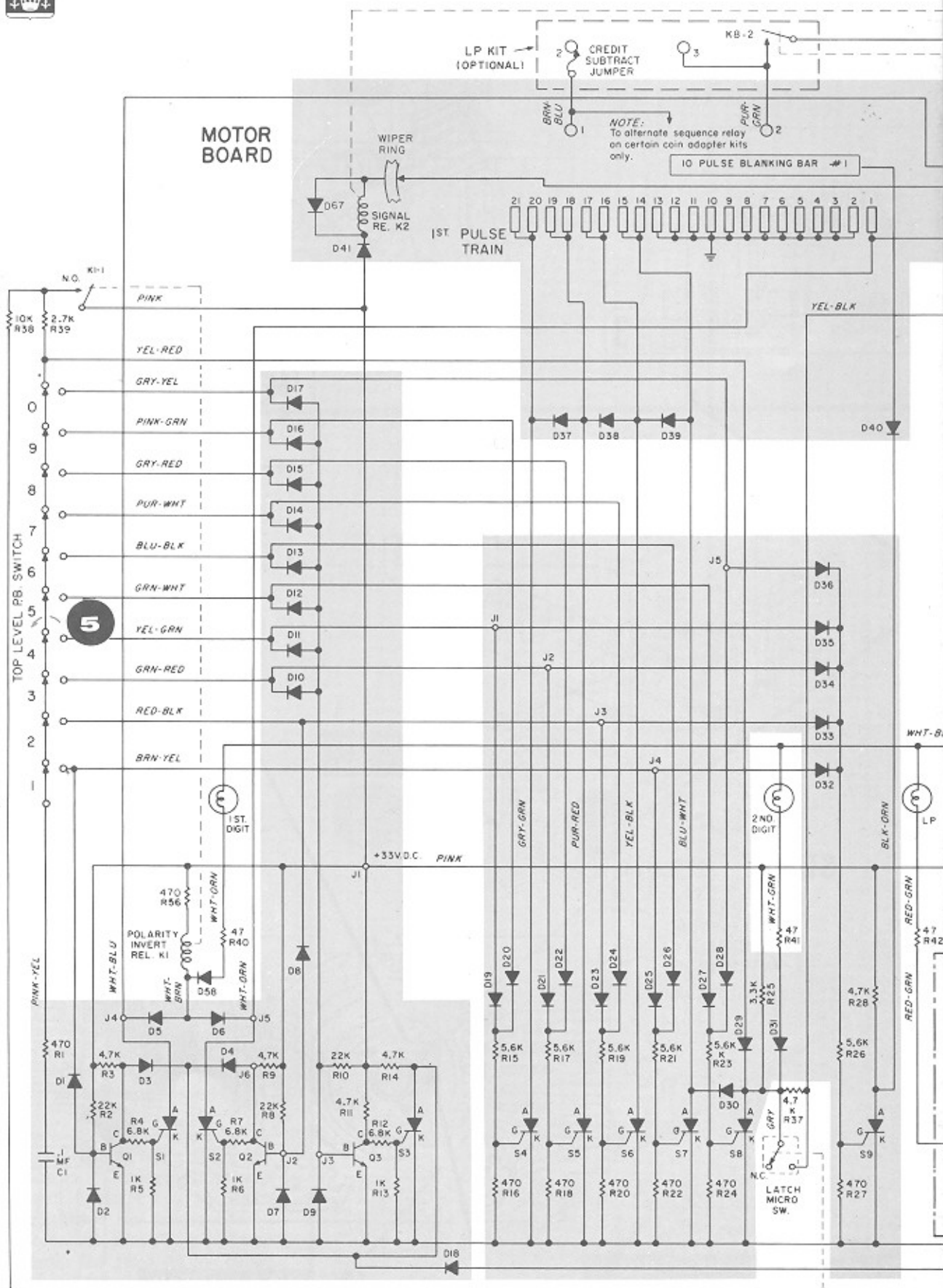
MOTOR BOARD



**SEQUENCE No. 9
2ND PULSE TRAIN STARTS—
ONE CREDIT REMOVED**

After a 180 millisecond delay interval between the 1st and 2nd Pulse Train, the "outer" wiper fingers transmit 6 pulses in the 2nd Pulse Train via the Signal Relay K2 and relay contacts K2-1.

During transmission of the pulse trains, the "inner" wiper finger (G) strikes a "live" contact in the "credit subtract" section providing a pulse to the Credit Subtract Coil K5 which removes one credit from the master ratchet. . . . Credit Switches #1 and #2 open, Latch Solenoid K7 remains energized via the closed Motor Relay Contact K3-2.



1ST. DIGIT BOARD NO. 1

2ND. DIGIT BOARD NO. 2

ORN-GRN

3RD. DIGIT BOARD NO. 3

PINK-BLU

INNER WIPER

#4

41

OUTER WIPER

40

39

38

37

36

35

34

33

32

31

30

29

28

27

26

25

24

23

22

21

20

19

18

17

16

15

14

13

12

11

10

9

8

7

6

5

4

3

2

1

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

BOTTOM LEVEL PB. SWITCH

#2

PULSE EXTENDER BAR

2

3

4

5

6

7

8

9

0

TAN

BLU-ORN

GRY-PUR

9

8

GRN-ORN

7

BLU

6

GRN

5

YEL

4

ORN

3

RED

2

PUR-YEL

1

BRN

TAN-BLK

0

1

2

3

4

5

6

7

8

9

3

41

40

39

38

37

36

35

34

33

32

31

30

29

28

27

26

25

24

23

22

21

20

19

18

17

16

15

14

13

12

11

10

9

8

7

6

5

4

3

2

1

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

8

9

0

1

2

3

4

5

6

7

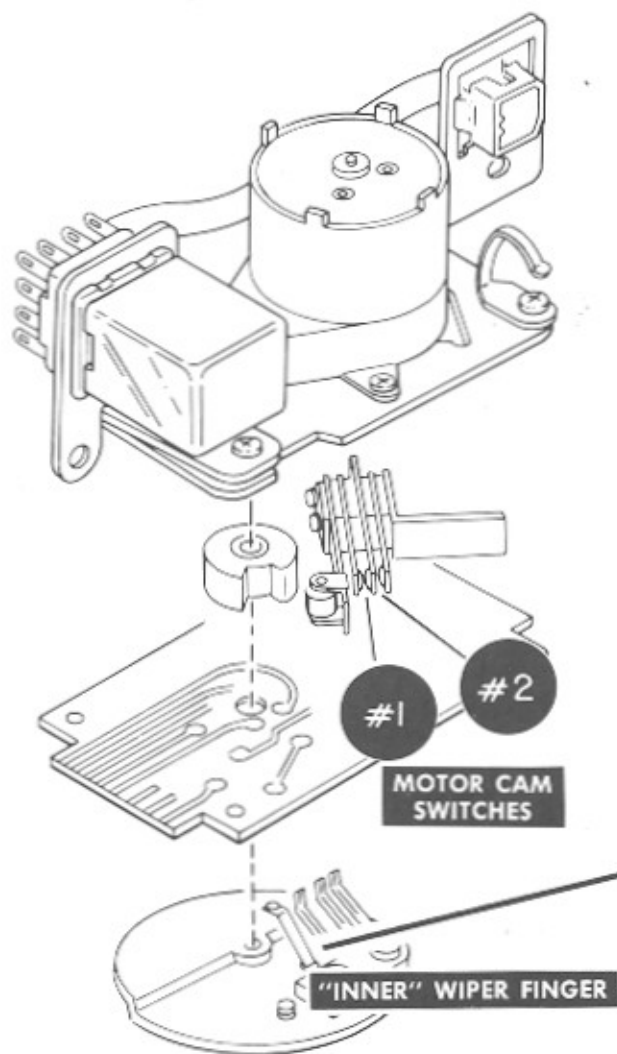
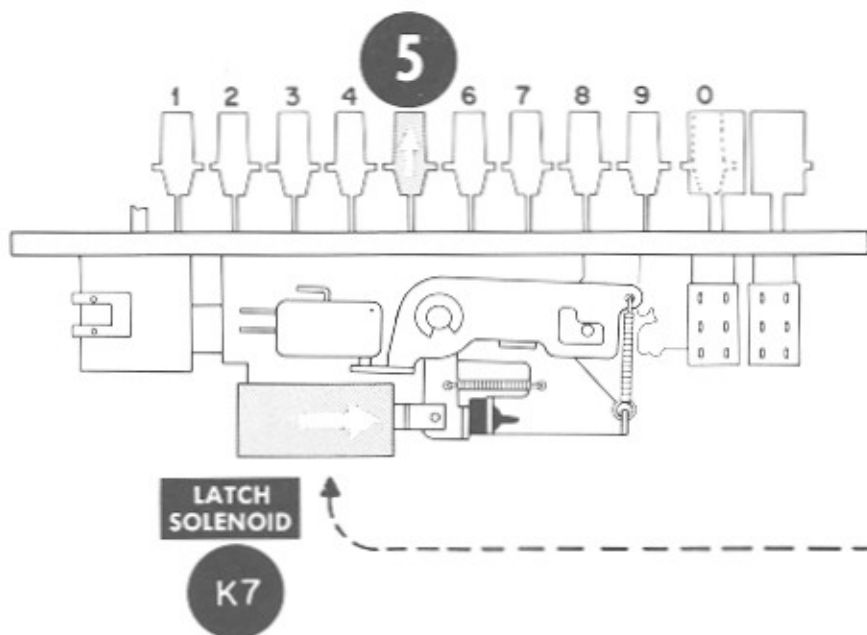
8

9

0

1

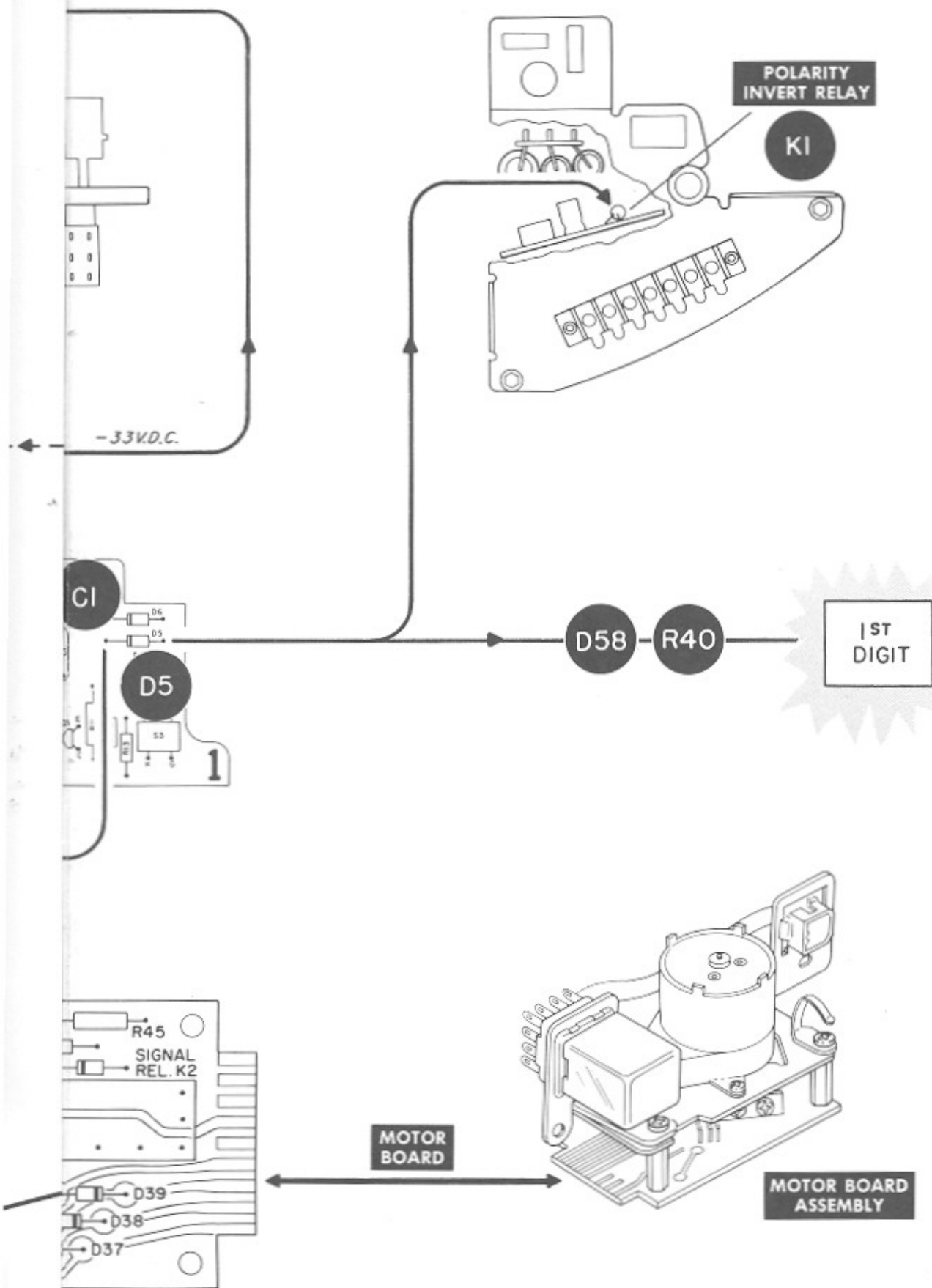
2

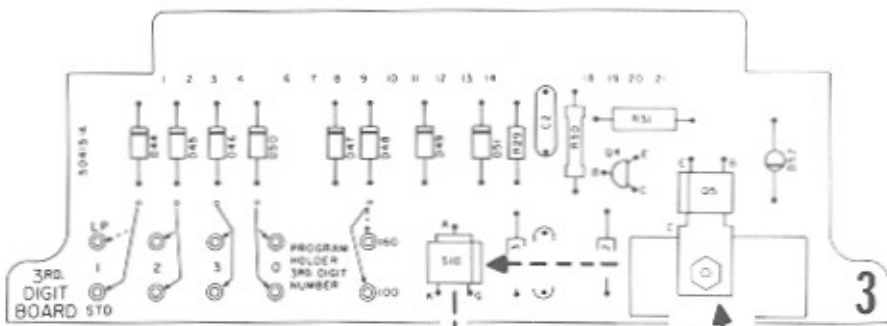


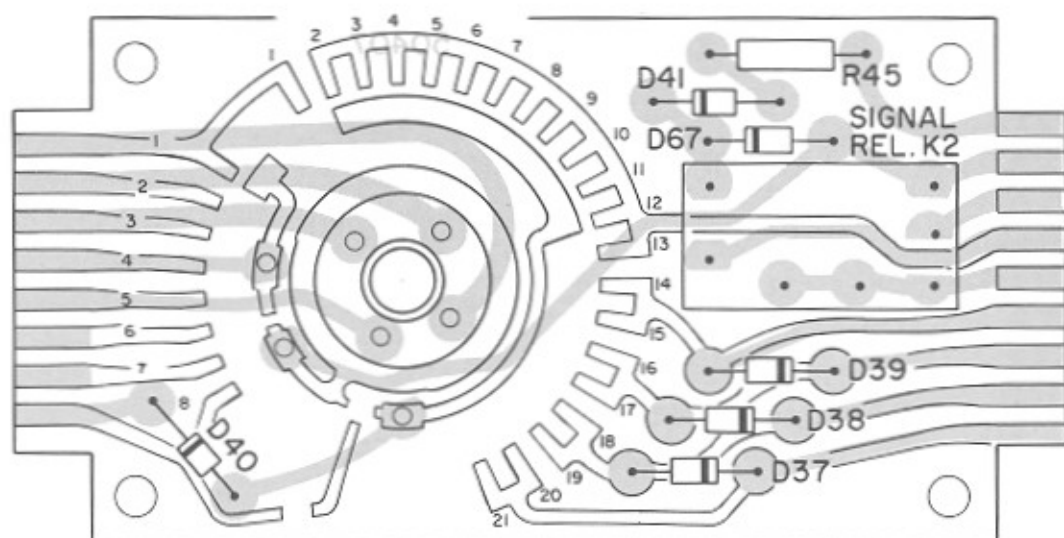
SEQUENCE No. 10 SYSTEM RESETS

At the end of the 2nd Pulse Train and just prior to the completion of the wiper rotation, the "inner" wiper finger strikes the "Reset" contact #4. This grounds the base of transistor Q5 causing it to shut off. . . . The SCR memory bus is de-activated and all SCR's shut off; Latch Solenoid K7 drops out thereby releasing the PB Switch #5.

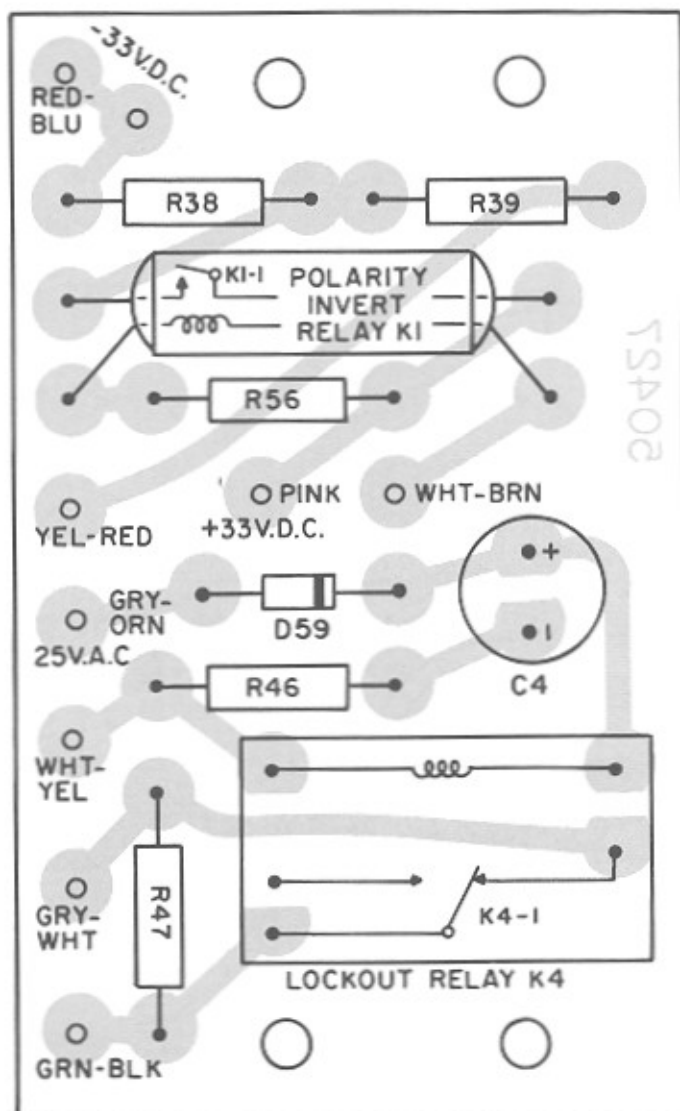
At the completion of the wiper rotation the Motor Cam Switches #1 and #2 open. Wall box resets to standby and ready to transmit the next selection provided credit is available.



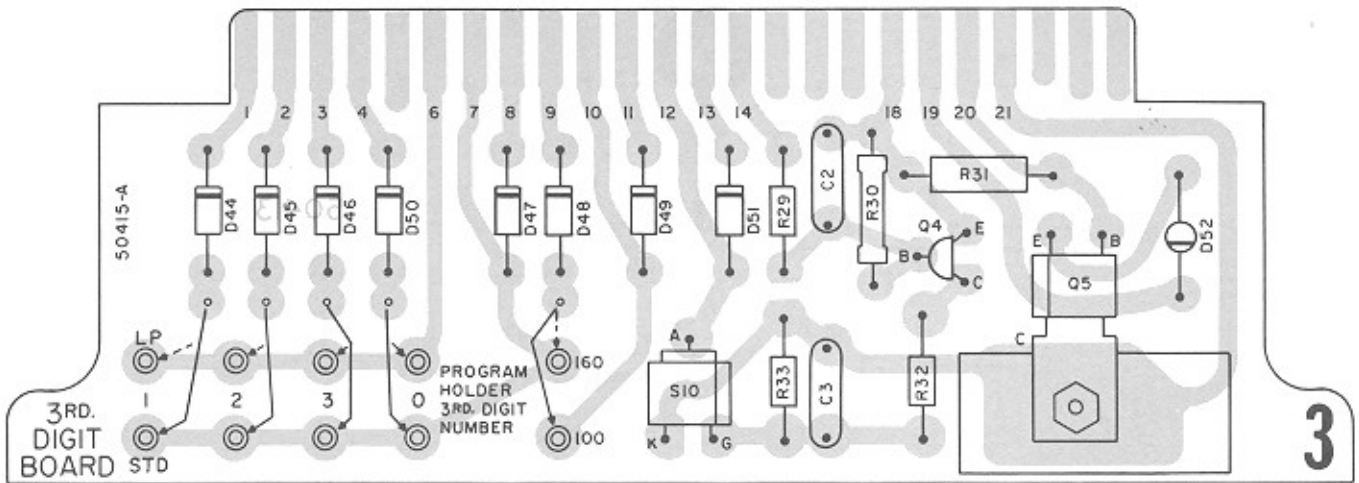




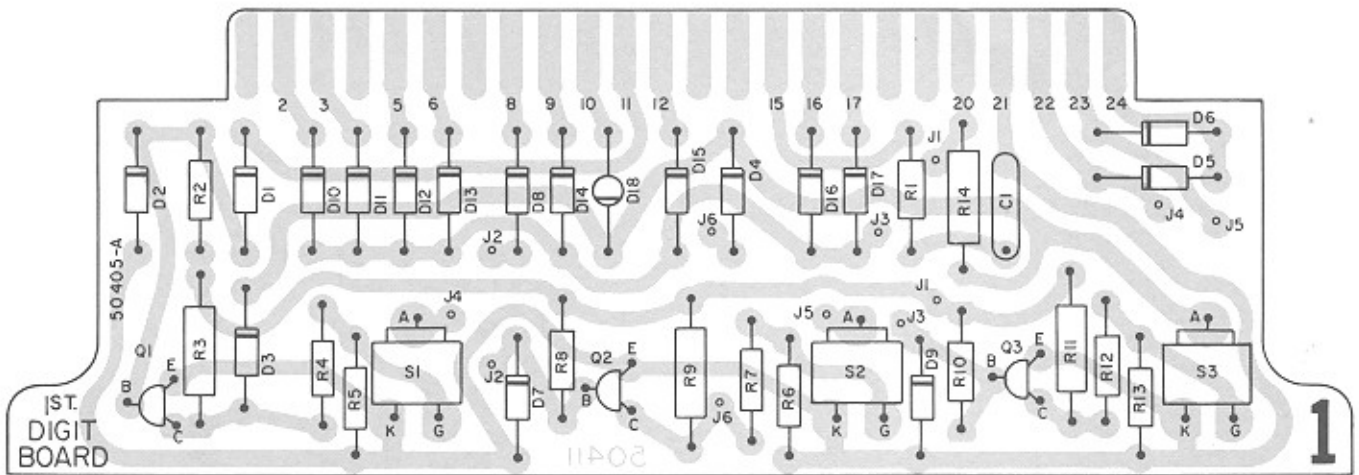
WIPER P.C. BOARD ASSEMBLY 50425-A



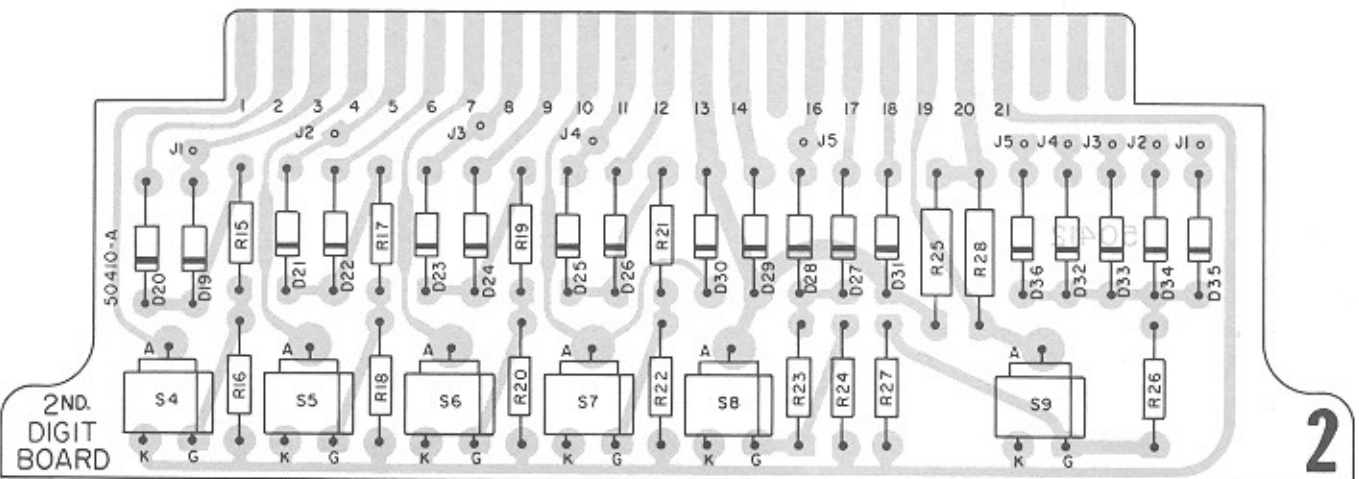
POWER SUPPLY P.C. BOARD 50381-A



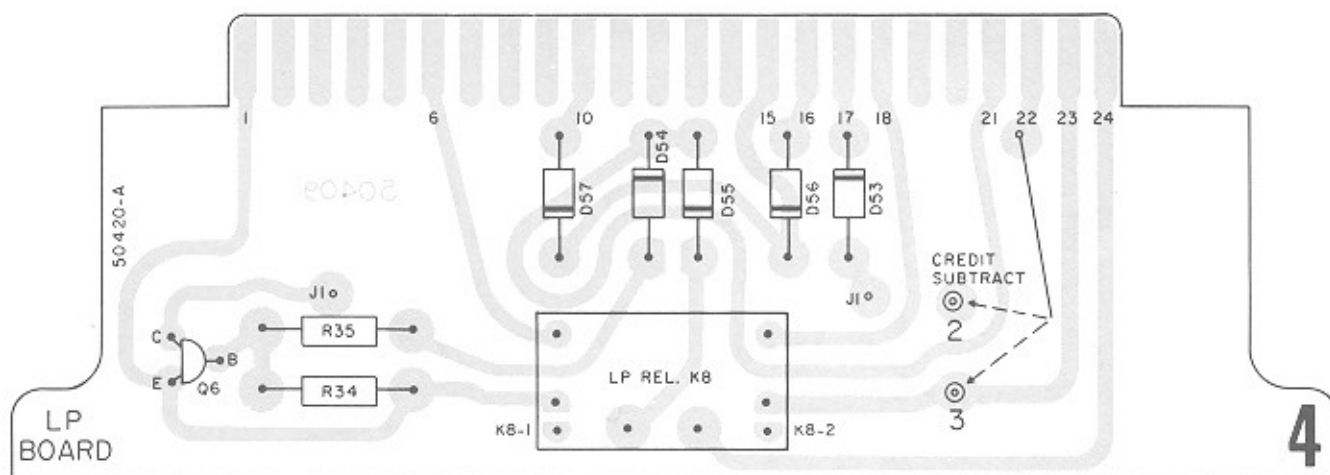
3RD. DIGIT P.C. BOARD 50415-A



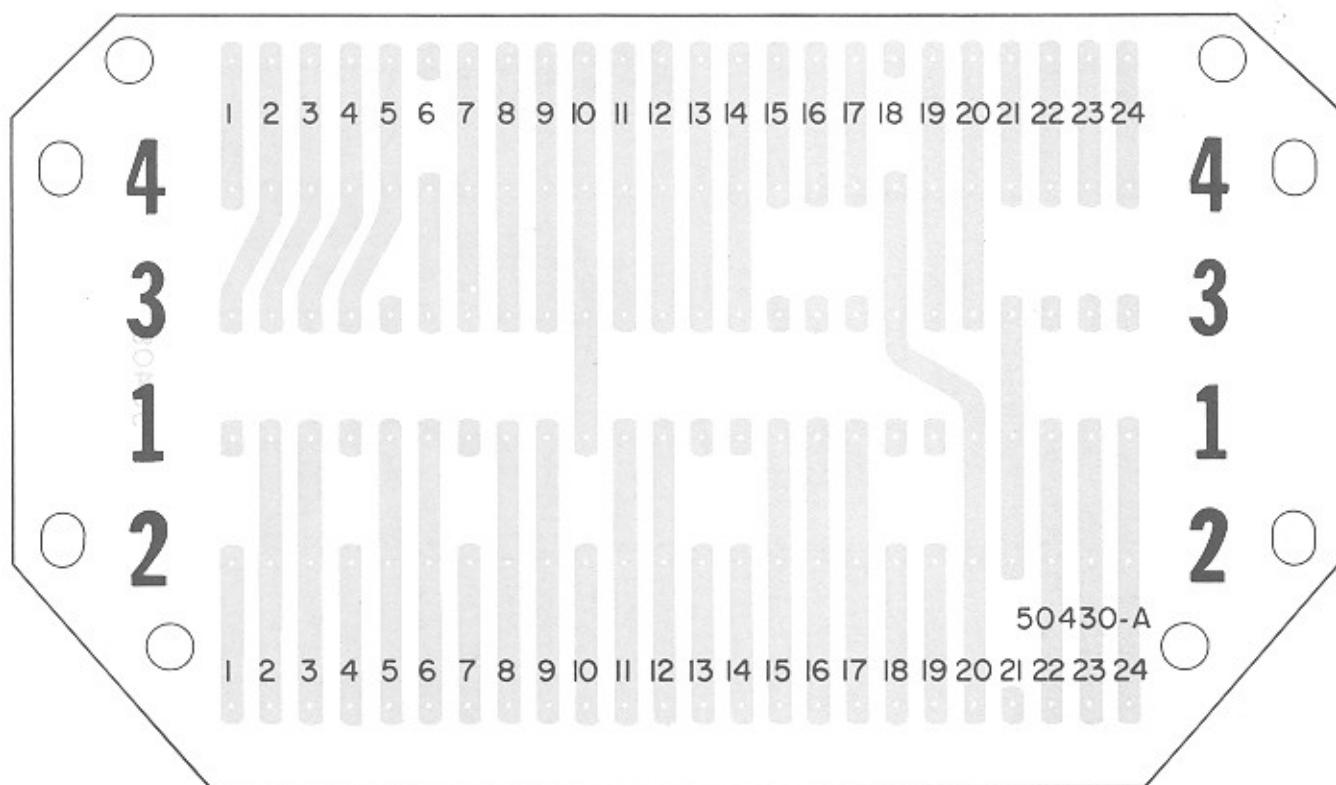
1ST. DIGIT P.C. BOARD 50405-A

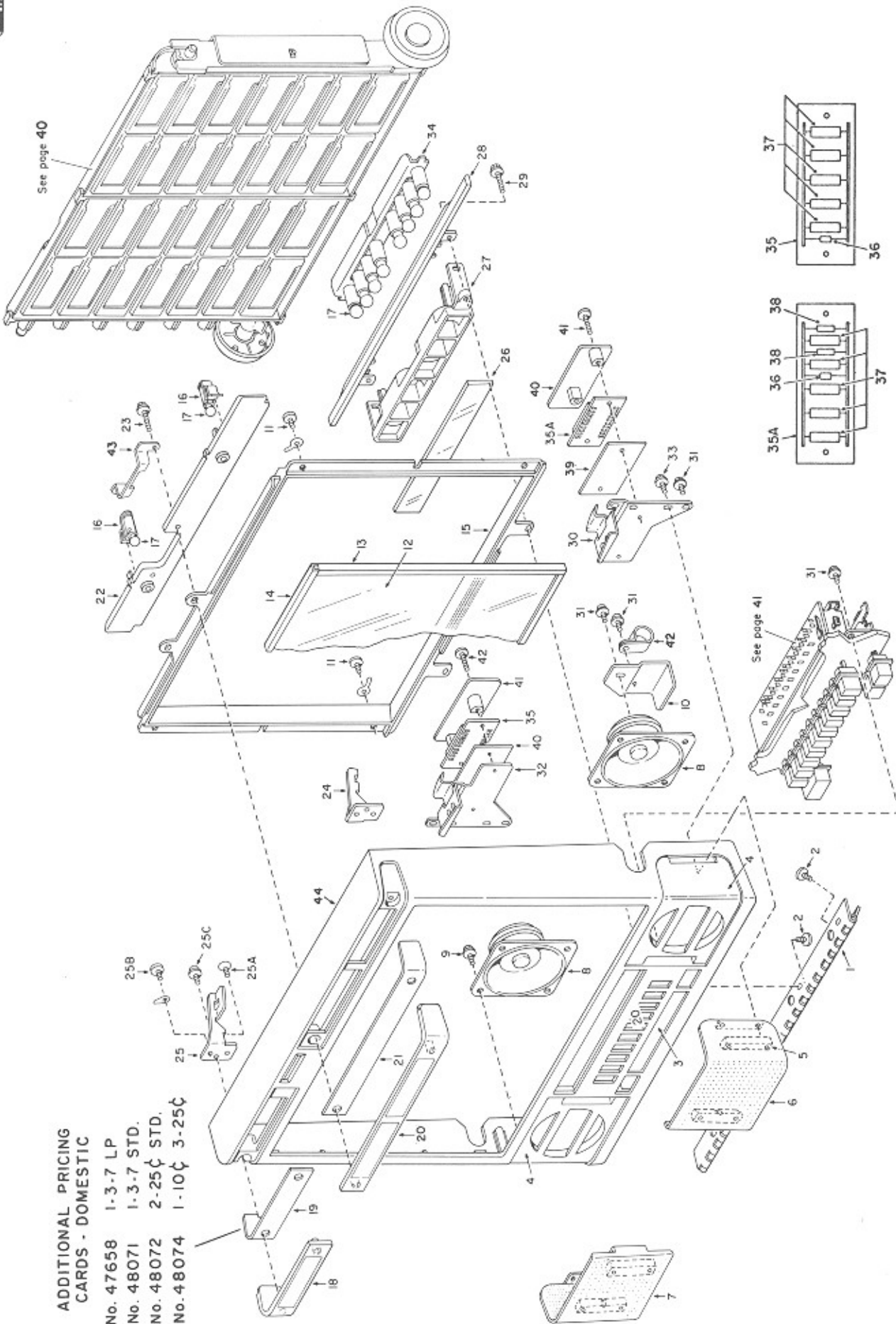


2ND. DIGIT P.C. BOARD 50410-A



LP P.C. BOARD 50420-A





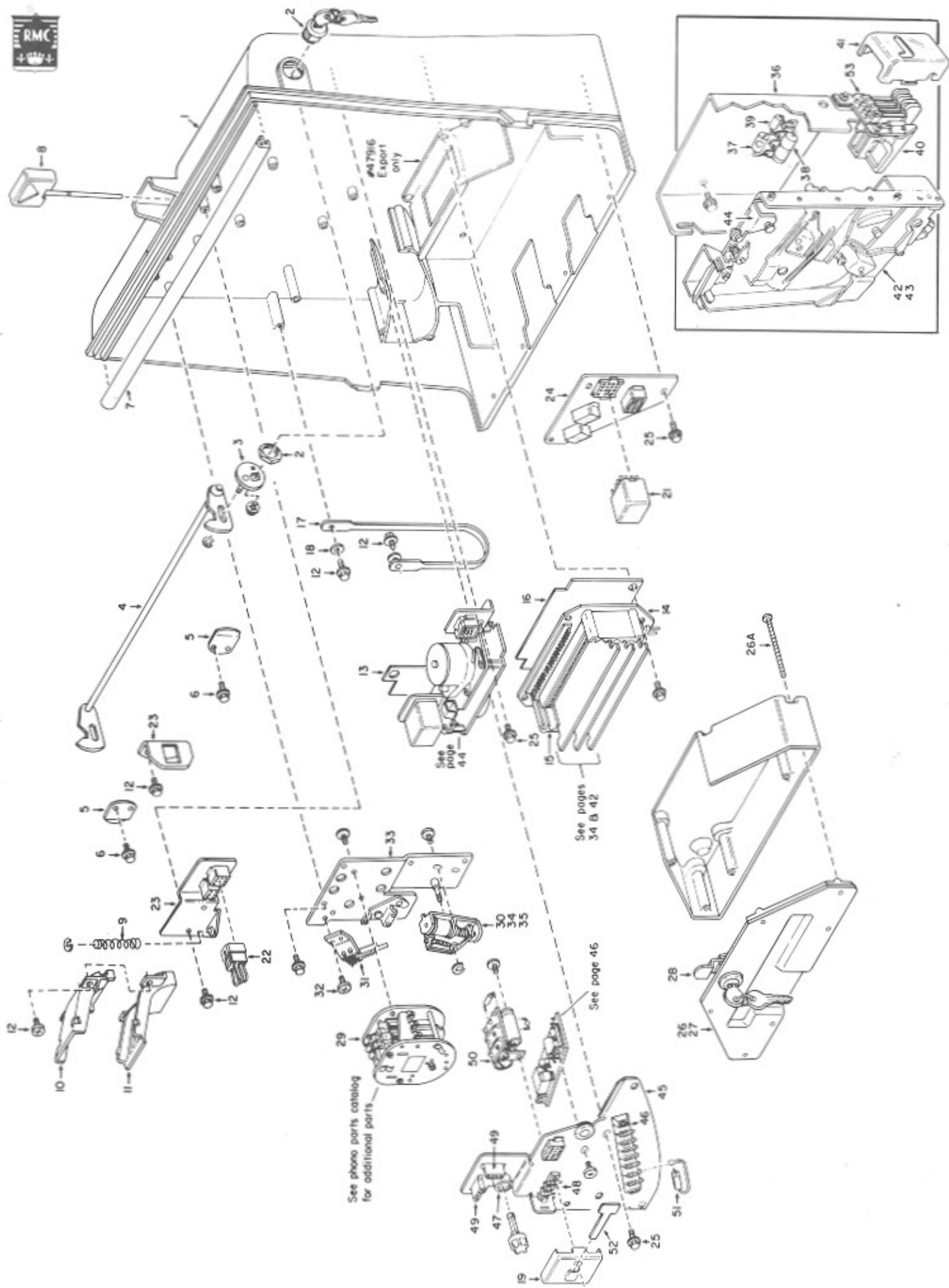
**ADDITIONAL PRICING
CARDS - DOMESTIC**

- No. 47658 1-3-7 LP
- No. 48071 1-3-7 STD.
- No. 48072 2-25¢ STD.
- No. 48074 1-10¢ 3-25¢

WALL BOX FRONT No. 50675-A

Item	Part No.	Description	Item	Part No.	Description
1	47633	Hinge	25	47642	Bracket Lock L.H.
2	ST-10115	8-32x1/4 Ph. P.H.	25A	ST-10128	10-24x1/2 Phil Flat Hd.
3	47653	Insert - Wall Box Front	25B	ST-10187	10-24x1/2 Phil Pan Hd.
4	48093-1	Grille Liner	25C	ST-10129-D	8x13/16 Hex Washer Hd.
5	47608	Grille Retainer Block	26	47649	Signal Window (Domestic)
6	47629-2	Speaker Grille R.H.	27	47611	Light Box Signal Window
7	47631-2	Speaker Grille L.H.	28	47617	Light Diffuser - Lower Program
8	47637-1	"3" Speaker	29	ST-8274	8-32x7/8 Hex Fig.
9	ST-8288-D	8-32x5/16 Hex Fig.	30	48191-A	Program Mtg. Brkt. Assembly R.H.
10	50429	Cable Holder Bracket	31	ST-8269	8-32x3/8 Hex Fig.
11	ST-8288-D	8-32x5/16 Hex Fig.	32	48192-A	Program Mtg. Brkt. Assembly L.H.
12	47636	Front Glass	33	ST-10123-D	8x5/16 Hex Washer Hd.
13	47634	Vinyl Channel 1/8x8-11/16	34	47638-A	Light Channel & Socket Assembly
14	47634	Vinyl Channel 1/8x14-29/32	35	45828	10 Lug Terminal Board
15	47609	Program Shroud	35A	45828	10 Lug Terminal Board
16	48231-A	Light Socket Assembly	36	46497	100 PRV Glass 1 Amp Rectifier
17	46739	#53 Bulb	37	33248	47 Ohm 1 Watt Resistor
18	47604	Instruction Window Casting	38	15686	470 Ohm 1/2 Watt Resistor
19	47663	Instruction Card - Domestic	39	45829	Insulator
20	47606	Pricing Window Casting	40	48207	Terminal Board Cover
21	50676	Pricing Card (2-5-11 Singles)	41	ST-10081	6-32x3/4 Phil. Pan Hd.
22	47616	Light Diffuser Upper Program	42	ST-3603	Black Nylon Clamp 9/16
23	ST-10129-D	8x13/16 Hex Washer Hd.	43	48076	Coin Slot Bracket (Export Only)
24	47641	Bracket Lock R.H.	44	47585	Wall Box Front Casting

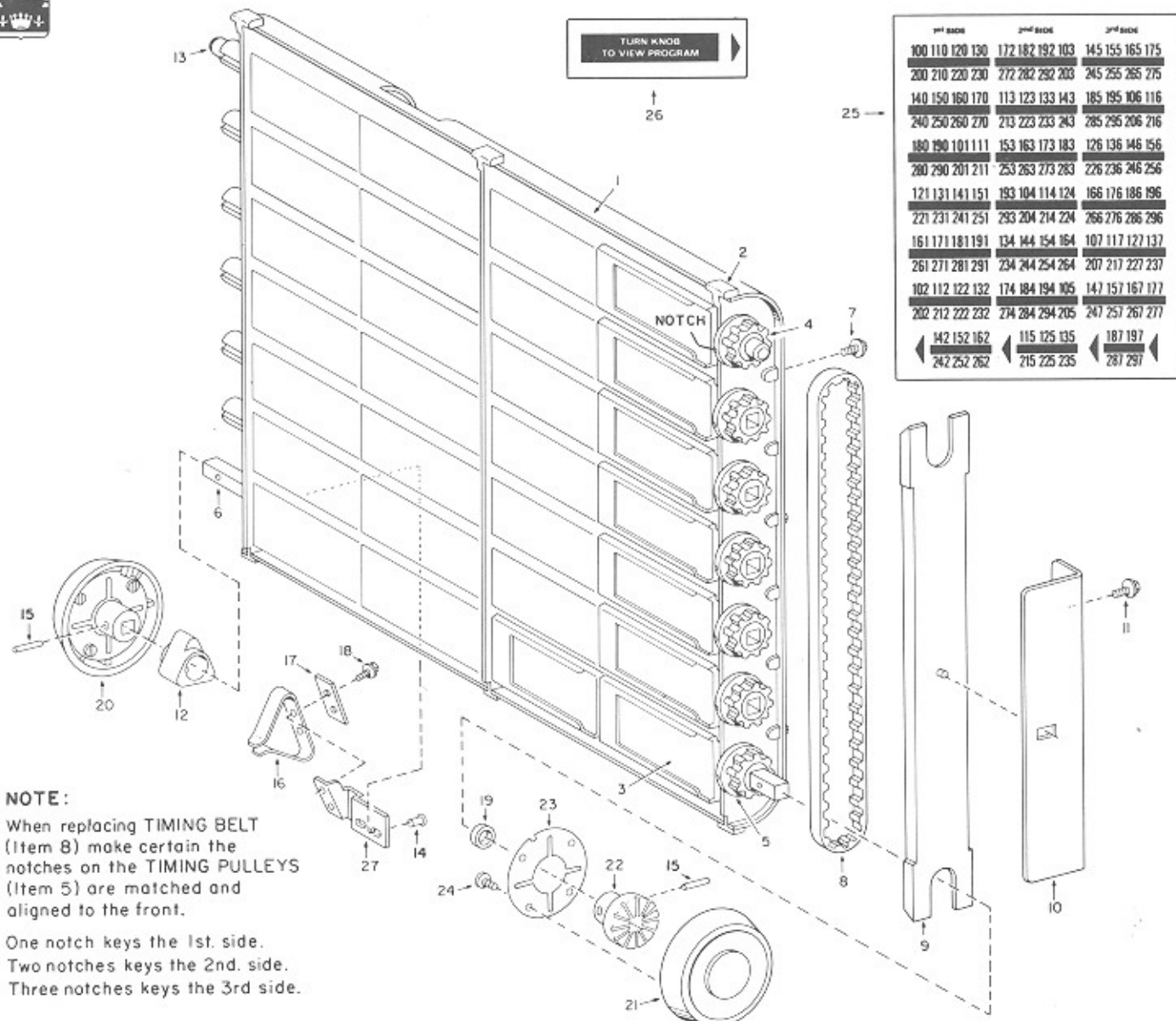




WALL BOX BACK ASSEMBLY — No. 50680-A

Item	Part No.	Description	Item	Part No.	Description	Item	Part No.	Description
1	50400	Wall Box Back Casting	24	50448-A	Relay Brkt Assembly	35	37570-1	Plunger
2	ST-10086	Lock	25	50419	Socket Plate	36	34559	Return Spring
	ST-10086-K	Key	26	ST-8268	8-32x5/16 Hex Flg	37	48147-1A	Rejector Hsg. Assem.
	ST-8752	Mounting Nut		48132-A	Cash Box Assembly Dom.	38	47972	200 PRV Glass Rect.
	ST-10085	Cam Bolt		48128	Cash Box Back	39	41501	100 Mfd Capacitor
3	48183-A	Cam Bolt Rivet Assem.	26A	48131	Cash Box Front	40	33248	47 Ohm 1 Watt Resistor
4	48184-A	Lock Bar Assembly	27	ST-10093	#6x2" Hex Flg	41	45460	Coin Guide
5	47931	Lock Bar Retainer		48129-A	Cash Box Assem. Export	42	45463-1	Coin Switch Cover
6	ST-8268	8-32x5/16 Hex Flg		48128	Cash Box Back	43	50697-A	Reject Arm Assembly
7	48224	Vinyl Channel		48127	Cash Box Front	44	47165	Rejector — 50¢ — NRI
8	47607-1	Reject Button	28	ST-7411	Lock		45860	Rejector — 50¢ — Coinco
9	37054	Return Spring		ST-7411-K	Key		50698-A	Reject Lever Assembly
	ST-9825	Keeper		ST-8752	Mounting Nut		50703	Reject Lever Stud
10	47612	Coin Chute — Upper		ST-9442	Washer		ST-9263	Retaining Ring
11	47613	Coin Chute — Lower		ST-8731	Mounting Nut		ST-4881	Flat Washer
12	ST-8270	8-32x7/16 Hex Flg		47915	Cam Bolt		ST-8721	8-32 Flg Hex Whiz Nut
13	50711	Relay Insulator	29	49375-1A	Accum. 2/3 Ratchet	45	50382-A	Terminal Brd. Assem.
14	50430-A	Main P.C. Board Assem.	30	37664-A	Reset Assembly	46	50344	Terminal Block (7)
15	50403	Board Separator		37567	Reset Pawl Guide	47	47837	Fuseholder
16	50449	Main Board Insulator		17982	Pawl	48	48136	Terminal Block (3)
17	48134	Hinge Stay		14028	Compression Spring	49	50396-A	4 Cir. Sockets Assem.
18	ST-399	Flat Washer	31	34000-1A	Control Switch Assem.	50	50710-A	Cone Brd. Assem.
19	48208	Terminal Cover	32	ST-4559	6-32x3/16 Ph.P.H.M.S.		13388	10K Ohm Resistor
20	ST-9745	4-40x1/2 Phil. P.H.S.	33	37616-2A	Accum. Mtg Plate Assem.		47972	200 PRV Glass Rect.
21	45305	Relay 24 Vac	34	50397	Reset Coil (Green)		41501	100 Mfd Capacitor
22	50613-A	Jumper Plug (White)	35	37634-A	Coil Brkt. Stop Assem.	51	43536	250 Mfd Capacitor
23	50451-A	Upper Brkt. Assem.		37556	Reset Coil Brkt. (Rear)		50367-A	Signal Res. Assem.
	50417	Reject Button Guide		39784	Armature Back Stop	52	49298	22 Ohm 2 Watt Res.
	48099	6 Cir. Min. Recept. Hsg.		49173-A	Coil Brkt. & Nut Assem.		37392	Seal
	50436	9 Cir. Min Recept. Hsg.		37555-1	Reset Coil Brkt. (Front)	53	47078-A	Coin Switch Assem. 50¢





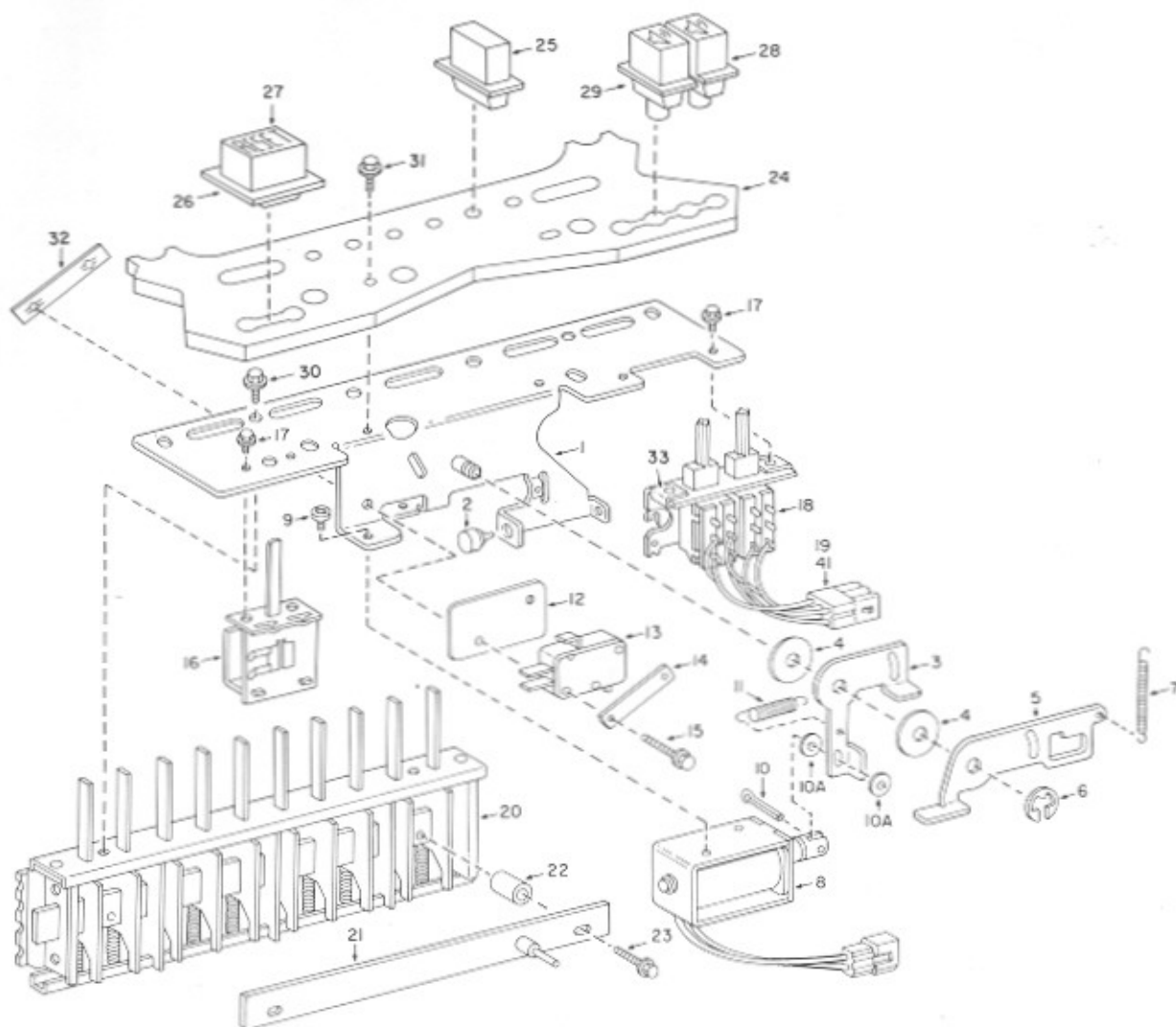
NOTE:

When replacing TIMING BELT (Item 8) make certain the notches on the TIMING PULLEYS (Item 5) are matched and aligned to the front.

One notch keys the 1st. side.
Two notches keys the 2nd. side.
Three notches keys the 3rd. side.

PROGRAM HOLDER ASSEMBLY — No. 47610-A

Item	Part No.	Description	Item	Part No.	Description
1	48187-A	Program Frame Assembly	16	47643	Program Detent Spring
2	47593	Program Bearing	17	48123	Support Plate
3	46975	Program Holder	18	ST-2546	5-40x1/4 Hex Flg.
4	48188-A	Pulley & Guide Pin Assem.	19	48091	Program Spacer
5	47592	Timing Pulley	20	48190-2A	Program Knob Assembly
6	47621	Program Shaft	21	47602 -2	Program Knob Only—Outer
7	ST-10123	8x5/16 Hex Washer Hd.	22	47603	Program Knob—Inner
8	47596	Timing Belt	23	47622 -1	Knob Clutch Spring
9	47591	Program Belt Retainer	24	ST-4041	6x1/4 Phil Pan Hd.
10	47644	Retainer Bracket	25	47672 -1	Number Strips (Set)
11	ST-9743-D	8x3/8 Hex Washer Hd.	26	47667	View Program Card (Dom.)
12	47601	Program Detent	27	48089	Detent Bracket
13	47937	Program Guide Pin			
14	ST-979	1/8 Dia. x 3/16 Rivet			
15	ST-255	3/32 Dia. x 5/8 Roll Pin			

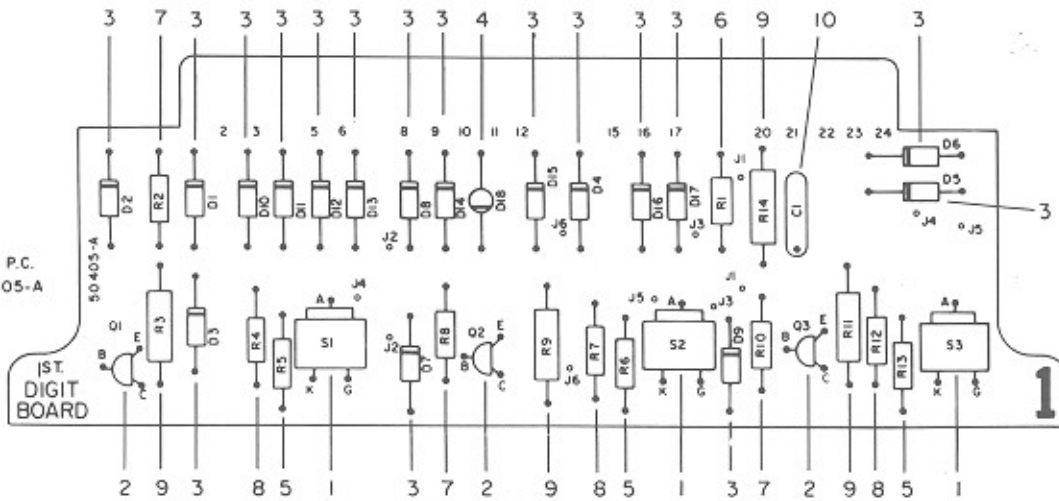


PUSH BUTTON SWITCH ASSEMBLY — No. 50395-A

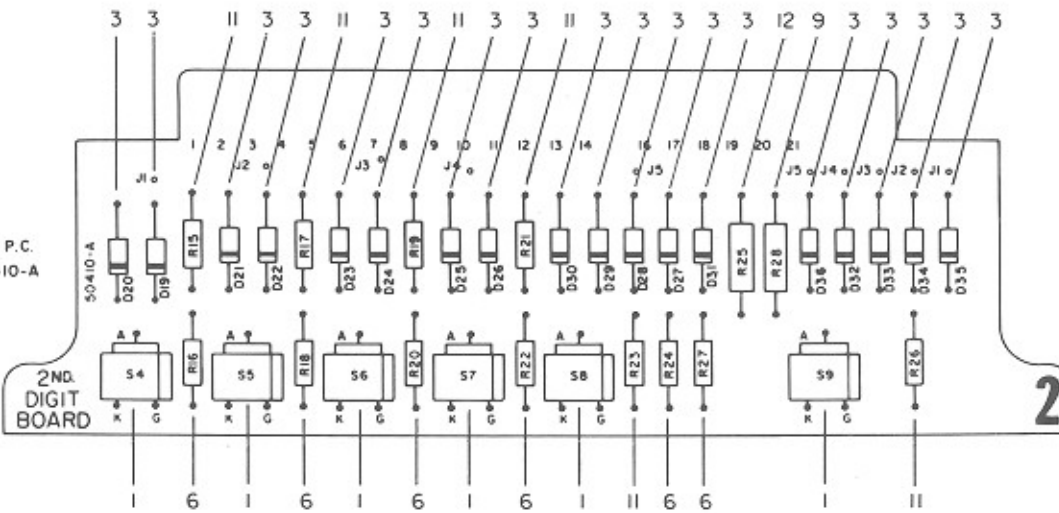
Item	Part No.	Description	Item	Part No.	Description
1	47938-A	Solenoid Mtg. Plate Assem.	22	47132	Spacer
2	ST-2320	Solenoid Bumper	23	ST-2560	6-32x5/8 Hex Flg.
3	47136	Solenoid Lever	24	47614	Light Diffuser
4	48574	Lock Lever Washer	25	47002-3	Button Set (1 Thru 0)
5	47133	Locking Lever	26	47599-2	Reset Button
6	ST-9245	Truarc "E" Ring	27	47646	Button Insert
7	35109	Rocker Bar Spring	28	47597-2	Button — Soft
8	48219-1A	Solenoid Assembly	29	47598-2	Button — Loud
9	ST-6335	6-32x3/16 P.P.H.	30	ST-2566	8-32x1/4 Hex Flg.
10	ST-1024	Cotter Pin (Stainless)	31	ST-8269	8-32x3/8 Hex Flg.
10A	ST-9430	Fiber Washer	32	ST-10117	Speed Nut
11	47134-1	Return Spring	33	ST-1011E	Speed Nut Fastener
12	43494	Insulator			
13	42397	Micro Switch			
14	45395	Hold Down Plate			
15	ST-8286	4x3/4 Hex Flg.			
16	47128	Reset Switch			
17	ST-2555	6-32x1/4 Hex Flg.			
18	47127	Tone Switch			
19	48153	6 Cir. Min. Recept.			
20	50456	Push Button Switch			
21	48182-A	Lock Bar Assembly			



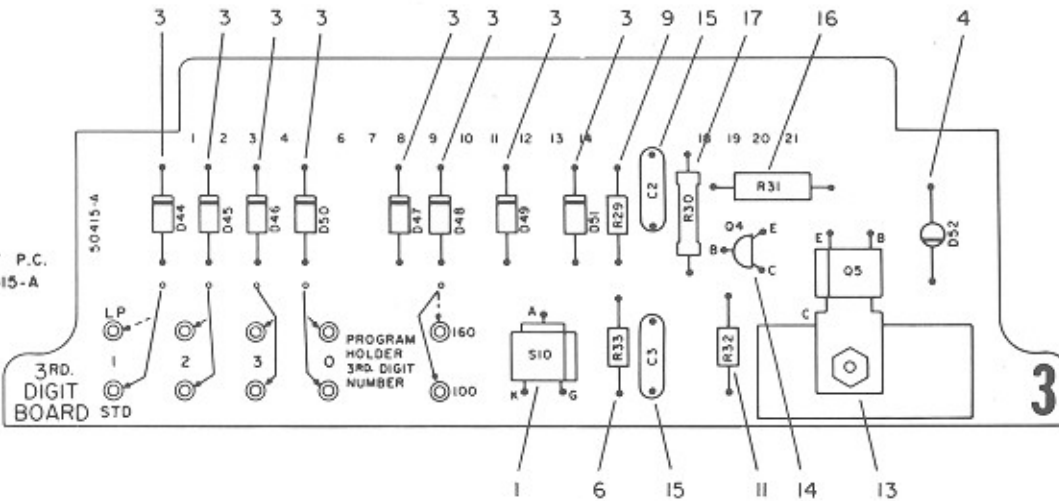
1ST. DIGIT P.C.
BOARD 50405-A

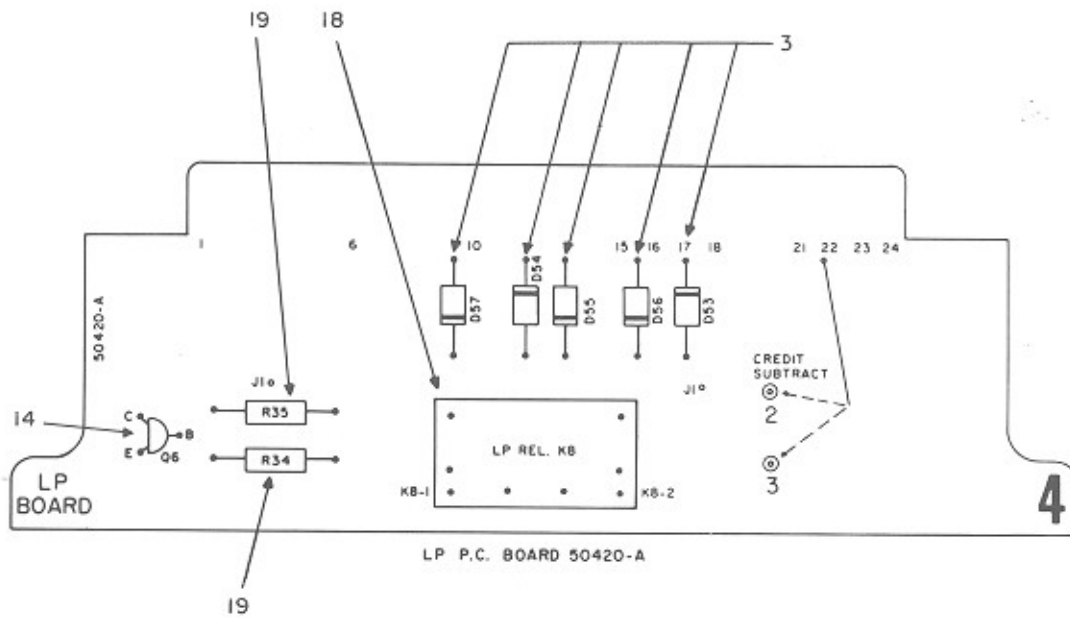


2ND. DIGIT P.C.
BOARD 50410-A



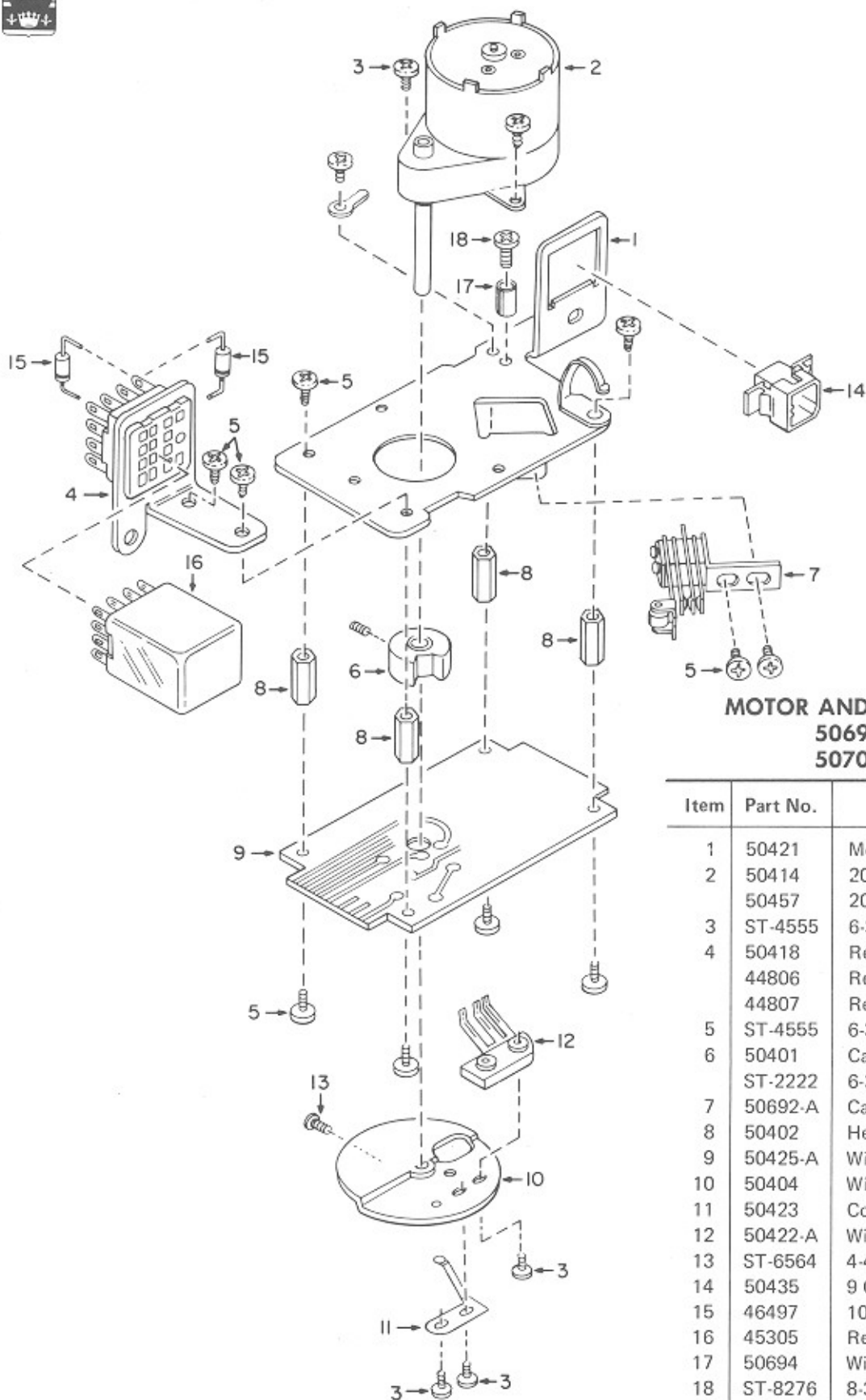
3RD. DIGIT P.C.
BOARD 50415-A





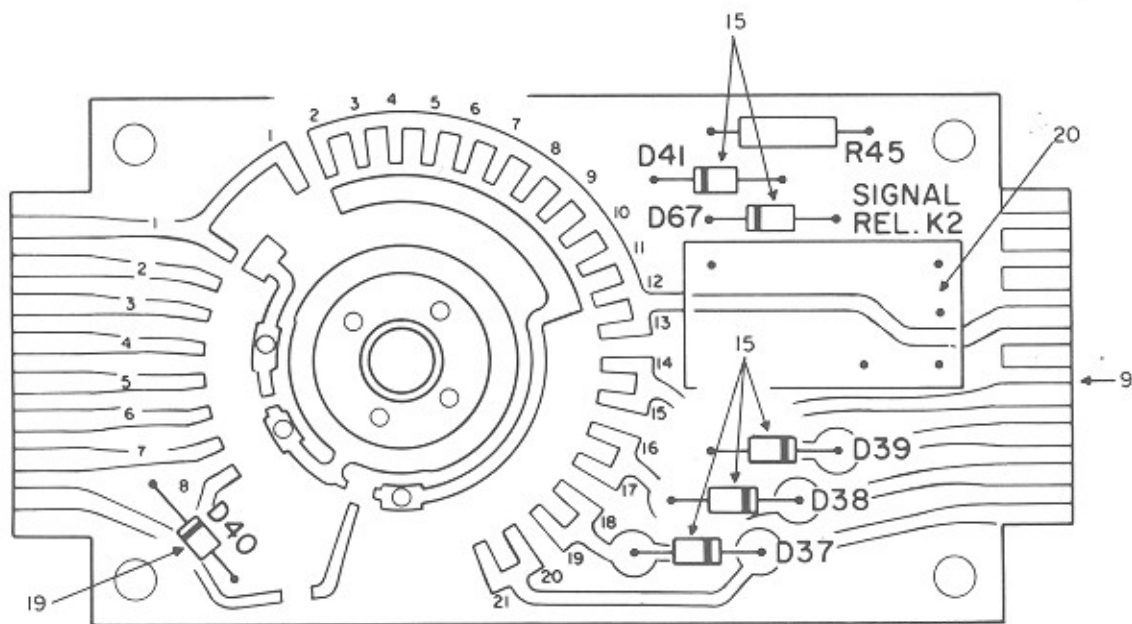
DIGIT P.C. BOARD ASSEMBLIES

Item	Part No.	Description	Item	Part No.	Description
1	47433	Silicon Control Rectifier	12	31373	3.3K Ohm 1/2 Watt Resistor
2	49415	Transistor A06	13	48929	Power Tab Transistor N.P.N.
3	46497	100 PRV 1 Amp Min. Silicon Rectifier		50687	Heat Sink Bracket
4	47972	200 PRV Glass 1.5 Amp Rectifier		ST-10318	4-40x5/16 Phil. Pan H.M.S.
5	47427	1K Ohm 1/4 Watt Resistor		ST-8727	4-40 Keps Hex Nut
6	47426	470 Ohm 1/4 Watt Resistor	14	47831	Transistor PNP A56
7	48046	22K Ohm 1/4 Watt Resistor	15	47422	.047 Mfd 250 W.V.D.C. Capacitor
8	50399	6.8K Ohm 1/4 Watt Resistor	16	13182	2.7K Ohm 1/2 Watt Resistor
9	16226	4.7K Ohm 1/2 Watt Resistor	17	16227	22K Ohm 1/2 Watt Resistor
10	47421	.1 Mfd 250 W.V.D.C. Capacitor	18	48213	P.C. Relay 2 PDT 24 VDC
11	47832	5.6K Ohm 1/4 Watt Resistor	19	13388	10K Ohm 1/2 Watt Resistor



MOTOR AND WIPER ASSEMBLY
50690-A 60 Hz
50709-A 50 Hz

Item	Part No.	Description
1	50421	Motor Bracket
2	50414	20 RPM Motor - 60 HZ
	50457	20 RPM Motor - 50 HZ
3	ST-4555	6-32x1/4 P.H.M.S.
4	50418	Relay Bracket
	44806	Relay Socket
	44807	Relay Socket Retainer
5	ST-4555	6-32x1/4 P.H.M.S.
6	50401	Cam
	ST-2222	6-32x1/4 Set Screw
7	50692-A	Cam Switch & Brkt. Assem.
8	50402	Hex Post
9	50425-A	Wiper P.C. Board Assem.
10	50404	Wiper Shield
11	50423	Contact Blade
12	50422-A	Wiper Arm Assembly
13	ST-6564	4-40x3/8 P.F.H.M.S.
14	50435	9 Cir. Min. Plug
15	46497	100 PRV 1 AMP Rect.
16	45305	Relay 4 PDT 24 VAC
17	50694	Wiper Gage
18	ST-8276	8-32x1/2 P.H.
19	50714	100 PRV 1 Amp Fast Recovery
20	50384	P.C. Relay SPDT 24 VDC
	50696	Relay Pad



WIPER P.C. BOARD ASSEMBLY 50425-A

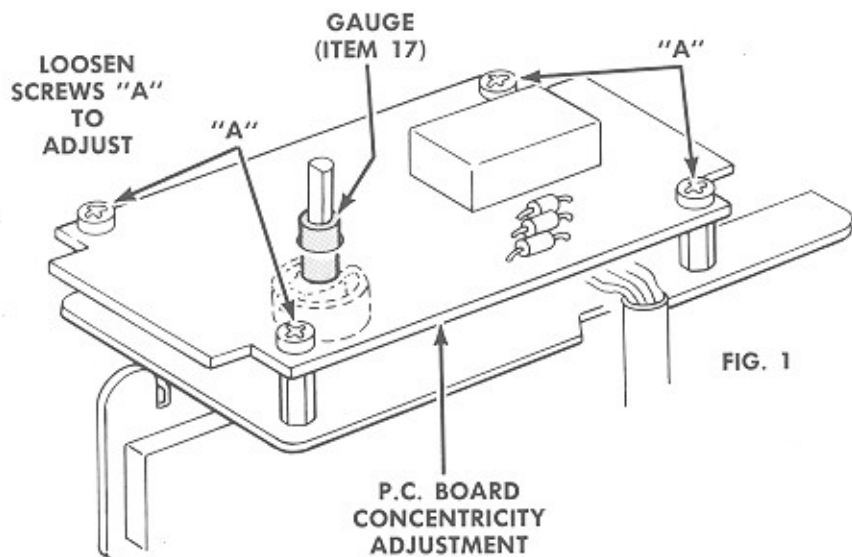


FIG. 1

WIPER P.C. BOARD CONCENTRICITY AND WIPER SHIELD HEIGHT GAUGE

Should replacement of parts be necessary use gage (Item 17) for re-alignment of wiper related parts as shown in Fig. 1 and Fig. 2.

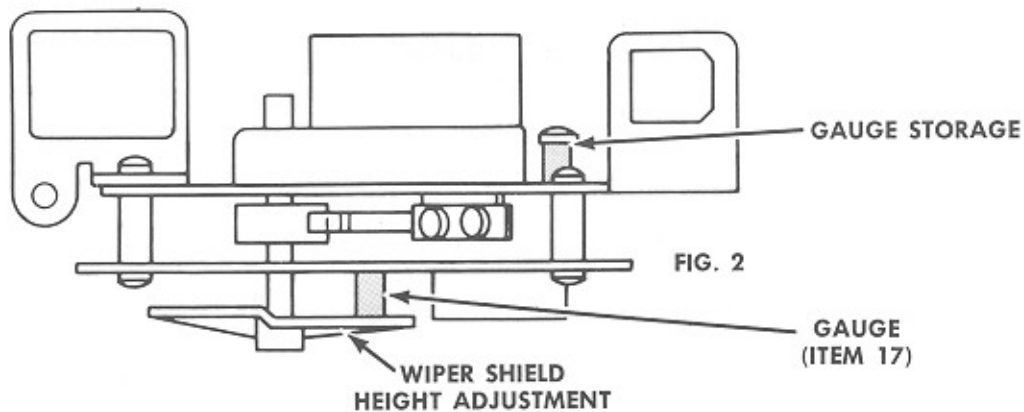
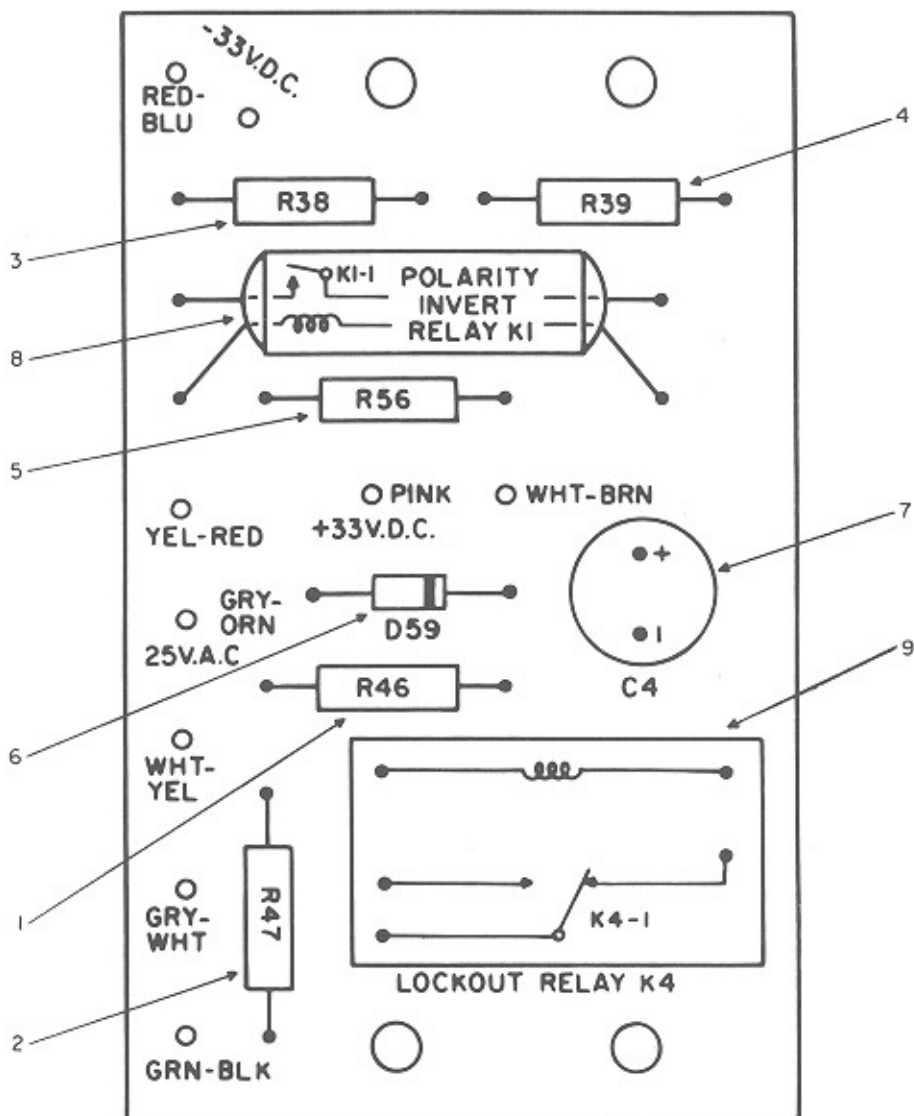


FIG. 2

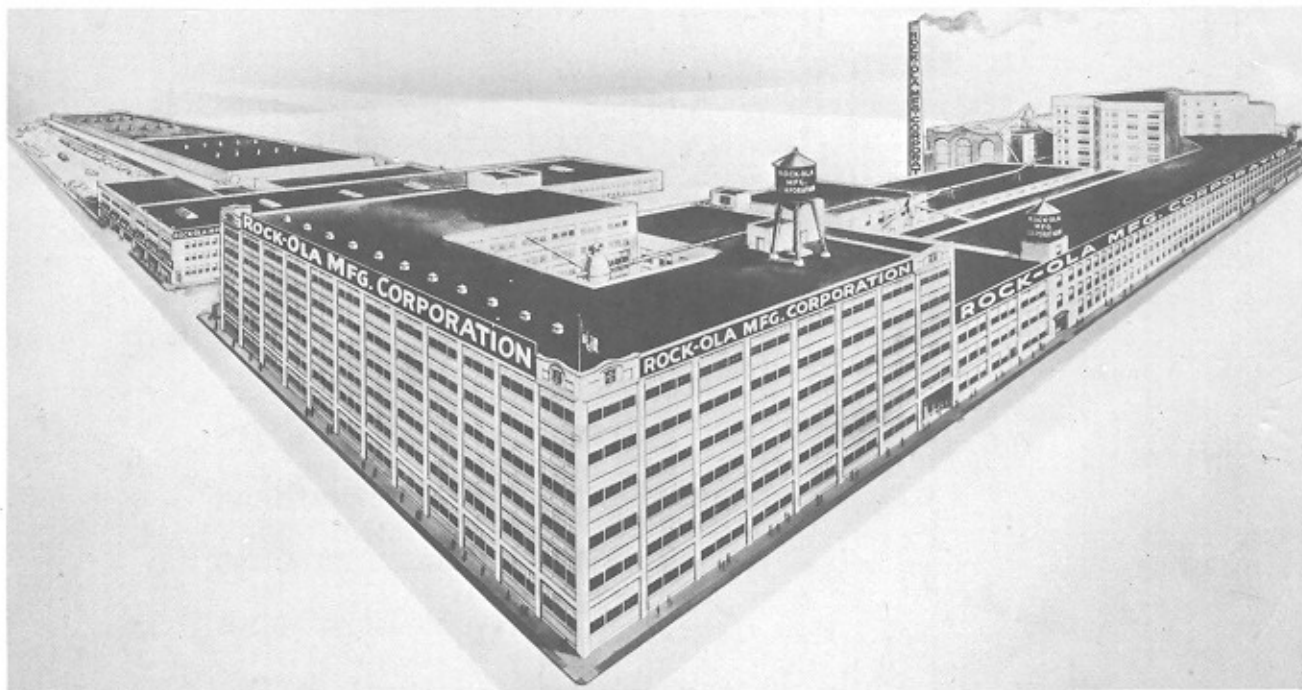


POWER SUPPLY BOARD ASSEMBLY — No. 50381-A

Item	Part No.	Description
1	35696	270 Ohm 1/2 Watt Resistor
2	16226	4.7K Ohm 1/2 Watt Resistor
3	13388	10K Ohm 1/2 Watt Resistor
4	13182	2.7K Ohm 1/2 Watt Resistor
5	15686	470 Ohm 1/2 Watt Resistor
6	46497	100 PRV 1 Amp Rect.
7	49279	10 Mfd 75 WVDC Capacitor
8	50722	Reed Relay (Polarity Invert)
9	50384	Lockout Relay SPDT — 24 VDC
	50696	Relay Pad

THE HOME OF QUALITY BUILT PRODUCTS FOR GREATER PROFITS

The Rock-Ola factory in Chicago is the largest factory of its kind in the world devoted to the production of Coin Operated Equipment. It consists of a ground area of three and one-half city blocks with 23 buildings and a floor area of more than one-half million square feet.



ALWAYS INSIST ON GENUINE ROCK-OLA SERVICE PARTS

 **ROCK-OLA** *Manufacturing Corporation*

800 N. KEDZIE AVENUE, CHICAGO, ILLINOIS 60651

TELEPHONE: AREA CODE 312 638-7600